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Technical Instructions

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OpenAir™ Electric Damper Actuators

GDE/GLB Series Non-spring Return Rotary 24 Vac - Modulating Control 0 to 10 Vdc



Description	The OpenAir direct coupled 24 Vac non-spring return rotary electric actuators are designed for modulating control of dampers.		
Features	 Compact, lightweight design Self-adapting capability for maximum flexibility in damper positioning Manual override Offset and slope adjustment models available Independently adjustable dual auxiliary switches available cUL and UL listed; C certified 		
Application	These actuators are used in constant or variable air volume installations for control of HVAC dampers requiring up to 44 lb-in (5 Nm) or 88 lb-in (10 Nm) of torque.		

Product Numbers

Table 1.

Torque	Standard	Slope/ Offset Adjustable	Dual Auxiliary Switches and Slope/Offset Adjustable	Dual Auxiliary Switches Only	Pre-Cabled	No Cables
	GDE161.1P	GDE163.1P	GDE164.1P	GDE166.1P	Plenum	—
	GDE161.1P/B (24 pk)	GDE 103. IF	GDE104.1F		—	_
44 lb-in	GDE161.1Q	_	—		6 ft length	_
(5 Nm)	GDE161.1N	—	—	_	—	Post Header
(0 1 111)	GDE161.1N/B (24 pk)	—	_	_	—	AMP
	GDE161.1T	—	—		—	To making all Otaria
	GDE161.1T/B (24 pk)	_	—	_	—	Terminal Strip
88 lb-in	GLB161.1P	GLB163.1P	GLB164.1P	GLB166.1P	Plenum	_
(10 Nm)	GLB161.1Q	—	—	_	6 ft length	—

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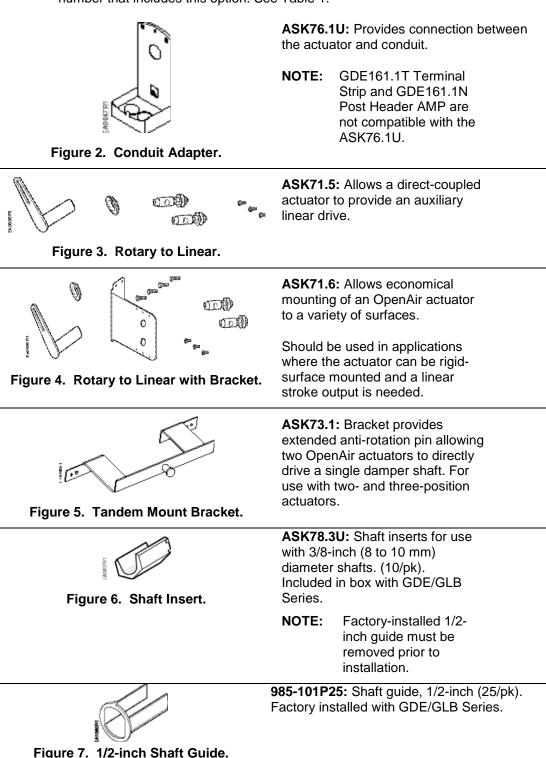
Specifications	Operating voltage (G–G0)	24 Vac +20%, -15%	
-	Frequency	50/60 Hz	
Power Supply	Power consumption 3.3 VA		
Control signal	Input signal (Y-G0)		
-	Voltage-input	0 to 10 Vdc	
		Input resistance >100K ohms	
Feedback signal	Position output signal (GDE161.1T and GDE161.1N do not have	(U–G0) feedback signals)	
	Voltage-output	0 to 10 Vdc	
		Maximum output current DC 1 mA	
Equipment rating	Rating	Class 2 according to UL, CSA	
		Class III per EN60730	
Auxiliary features	Control signal adjustment		
,,	Offset (start point)	Between 0 to 5 Vdc	
	Slope (span)	Between 2 and 30 Vdc	
	Dual auxiliary switch contact rating	4A resistive, 2A inductive	
	Voltage	24 Vac/24 Vdc	
	DC rating	12 to 30 Vdc	
		DC 2A	
	Switch Range		
	Switch A	0 to 90° with 5° intervals	
	Recommended range usage	0 to 45 °	
	Factory setting	5°	
	Switch B	0 to 90° with 5° intervals	
	Recommended range usage	45° to 90°	
	Factory setting	85°	
	Switching hysteresis:	2°	
Function	Torque		
	GDE	44 lb-in (5 Nm)	
	GLB	88 lb-in (10 Nm)	
	Runtime for 90° opening or closing GDE	90 sec. at 60 Hz (108 sec. at 50 Hz)	
	GLB	125 sec. at 60 Hz (150 sec. at 50 Hz)	
	Nominal angle of rotation	90°	
	Maximum angular rotation	95°	
Mounting	Shaft size: Minimum shaft length 3/4-inch		
	\bigcirc		
		/2 inch 9/15 inch .7 mm 15 mm	
		ptable Shaft Sizes.	

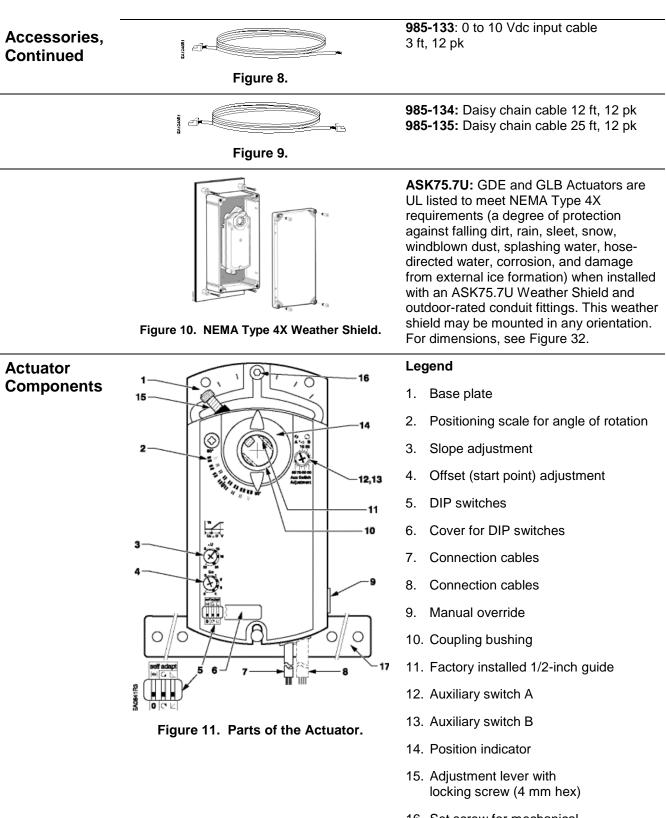
Specifications, continued

Housing	Enclosure	NEMA Type 2 IP54 according to EN60529		
	GDE161.1T and GDE161.1N	NEMA 1		
	Material	Durable plastic		
	Gear lubrication	, Silicone-free		
Ambient conditions	Ambient temperature			
	Operation	-25°F to 130°F (-32°C to 55°C)		
	Storage and transport	-40°F to 158°F (-40°C to 70°C)		
	Ambient humidity (non-condensing)	95% rh		
Agency certification		UL listed to UL873		
		cUL certified to Canadian Standard C22.2 No. 24-93		
	These devices were approved for installa Laboratories, Inc., per UL 1995.	ation in plenum areas by Underwriters		
CE conformity	In accordance with the directive set forth by the European Union for			
	Electromagnetic Compatibility (EMC)	2004/108/EC		
	Emissions standards	EN61000-6-3		
	Immunity standards	EN61000-6-2		
Miscellaneous	Pre-cabled connection	18 AWG		
	Standard cable length	3 ft (0.9 m)		
	Life cycle	Designed for over 60,000 full strokes and a minimum of 1.5 million repositions at rated torque and temperature		
	Dimensions inches (mm)	6.2 L × 2.8 W × 2.4 D (157 L × 71 W × 61 D)		
	Weight:	1.06 lb (0.48 kg)		

Accessories

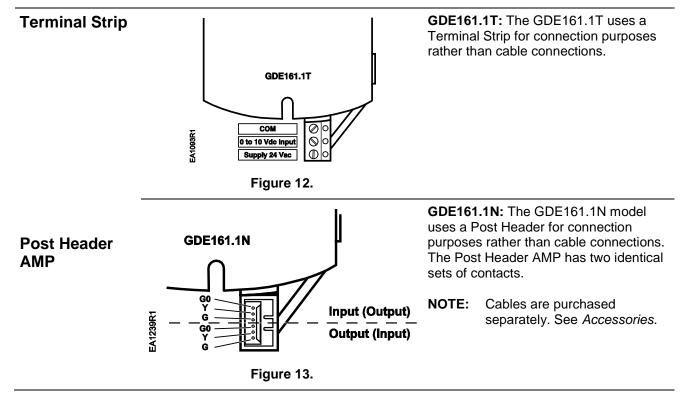
NOTE: The auxiliary switches cannot be added in the field. Order the product number that includes this option. See Table 1.





- 16. Set screw for mechanical range stop (4 mm hex)
- 17. Mounting bracket

Actuator Components, Continued



Operation	A continuous 0 to 10 Vdc signal from a controller to wire 8 (Y) operates the damper actuator. The angle of rotation is proportional to the control signal. A 0 to 10 Vdc position feedback output signal is available between wire 9 (U) and wire 2 (G0) to monitor the position of the damper motor.		
	control signal is lost, the actuator returns to the "0" position.		
Life expectancy	An improperly tuned loop will cause excessive repositioning that will shorten the life of the actuator.		
Control signal adjustment	GDE/GLB163.1P and GDE/GLB164.1P : For sequencing and the the angle of rotation.	electronic limitation of	
	Use the Uo potentiometer to set the offset (start point) between 0 Use the ΔU potentiometer to set the slope (span) between 2 to 30		
	NOTE: The Y input is limited to a maximum of 10 Vdc. If the su slope setting is greater than 10V, the angle of rotation is feature of electronic limitation of the angle of rotation.		
	Ys [%] 100 0 2 5 ΔUw ΔU (max. 30 V) 100 2 3) 3) 2) 100 100 100 100 100 100 100 10	SLOPE, AU 30 24	
	Figure 14.	OFFSET, U (
	 Ys Actuator position (100% = angle of rotation 90°*) Y Control input signal Uo Offset (start point) 		
	ΔU Slope ΔUw Active voltage range (Ys changes)	Setting for 10V slope 0 Vdc offset	
	* When the mechanical limitation of the angle of rotation and self-adapt function are ON, 100% does not equal 90°.	Figure 15.	

Examples in Figure 14		Uo Offset Vdc	∆U Slope Vdc	Active Voltage Range Vdc	Ys Actuator Position	
1.	Minimum slope	0	2	0 to 2	0 to 100%	
2.	Limitation of rotation	5	30	5 to 10	0 to 16.7%	
3.	Limitation of rotation	0	30	0 to 10	0 to 33.3%	
4.	4. Setting shown in Figure 14		10	0 to 10	0 to 100%	

Table 2.

Operation, continued

Determine the setting needed to electronically limit the angle of rotation between 0 to 50% (0 to 45°) using a 2 to 10 Vdc input.

Control signal adjustment example:

Calculating the value of ΔU :

$$\Delta U = \frac{100[\%]}{\text{working angle}} \times (10[Vdc] - Uo[Vdc]) = \frac{100\%}{50\%} \times (10Vdc - 2Vdc) = 16Vdc$$

of rotation Ys [%]

Settings: Uo = 2 Vdc; $\Delta U = 16$ Vdc

Electronic limitation angle of rotation $Ys = 50\% (45^{\circ})$ Slope $\Delta U = 16V$ Active voltage range $\Delta Uw = 2$ to 10 Vdc

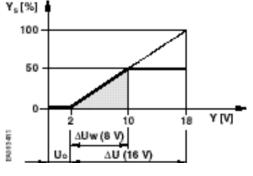


Figure 16. Example.

Auxiliary Switches GDE/GLB164.1P and GDE/GLB166.1P

Figure 17 shows the adjustable switching values for auxiliary switches A and B.

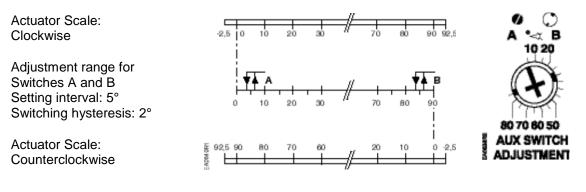


Figure 17. Adjustable Switching Values for the Dual Auxiliary Switches.

NOTE: The auxiliary switch setting shafts rotate with the actuator. The scale is valid only when the actuator is in the "0" position on clockwise motion.

Use the long arm of the \dagger (AUX SWITCH ADJUSTMENT) to point to the position of switch A. Use the narrower tab on the red ring to point to the position of switch B.

Dual in-Line Package (DIP) Switches GDE16x.1P GLB16x.1P

Raise the protective cover from left to right to locate the DIP switches. See Figure 11 for the location of the cover.



Figure 18.

Self-adapt Switch. The factory setting is 0 (OFF).

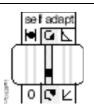
When mechanical angle of rotation is limited, the self-adapt switch may be turned ON \clubsuit so that the limited range will become the new 0 to 100% for the actuator logic. In this case, 0 to 100% is not equal to 90°



CAUTION:

When turning the self-adaptive feature on or after the software reset with the feature on, the actuator will enter a five-minute calibration cycle as the actuator adjusts to the rotation limits of the system. A software reset happens after power on or may be caused by electrostatic discharge (ESD) at levels of 2kV and above.

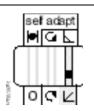
The position output signal U is not influenced by the selfadapt function. The 0 to 10V feedback signal U is always proportional to 0° to 90° (or 90° to 0°).



The factory setting is clockwise.

The direction of rotation switch should match the damper rotation movement.

Figure 19. Direction of Rotation Switch.



The factory setting is direct acting.

As the clockwise angle of rotation increases, the output voltage increases.

If the direction of rotation is counterclockwise, the output signal switch should be set at reverse acting to match the direction of the rotation switch.

Figure 20. Output Signal Switch.

Sizing	The type of actuator required depends on several factors.
	 Obtain damper torque ratings (ft-lb/ft² or Nm/m²) from the damper manufacturer.

- 2. Determine the area of the damper.
- 3. Calculate the total torque required to move the damper:

Total Torque =
$$\frac{\text{Torque Rating } \times \text{ Damper Area}}{\text{SF}^1}$$

¹Safety Factor: When determining the torque of an actuator required, a safety factor should be included for unaccountable variables such as slight misalignments, aging of the damper, etc. A suggested safety factor is 0.80 (or 80% of the rated torque).

4. Select the actuator type from Table 3.

Table	3.
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Total Torque	Actuator
<44 lb-in (5 Nm)	GDE16x
<88 lb-in (10 Nm)	GLB16x
<132 lb-in (15 Nm)	GEB16x
<221 lb-in (25 Nm)	GBB16x
<310 lb-in (35 Nm)	GIB16x
>310 lb-in >620 lb-in (35 Nm – 70 Nm)	Use tandem mounting bracket ASK73.1 with any GIB1x actuator.

Mounting and • Place the actuator on the damper shaft so that the front of the actuator is accessible. The label is on the front side. A mounting bracket is included with the Installation actuator.

- The minimum damper drive shaft length is 3/4-inch (20 mm). •
- Observe the service envelope around the actuator as shown in Figure 33. •
- Detailed mounting instructions are included with each actuator.





5/8-inch Ø

1/2-inch Ø Factory-Installed Guide

3/8-inch Ø Use the shaft insert supplied for any 3/8-inch (8 to 10mm) diameter shaft

Figure 21. Damper Shaft Sizes.

NOTE: For all damper shafts with the exception of the 1/2-inch round shaft: Remove 1/2-inch Ø guide before installation.

Manual Override	To move the damper blades and lock the position with no power present:		
	1. Slide the red manual override knob toward the back of the actuator.		
	2. Make adjustments to the damper position.		
	3. Slide the red manual override knob toward the front of the actuator.		
	Once power is restored, the actuator returns to automated Manual Override. control.		
Mechanical Range Adjustment	To mechanically limit the range of the damper blade.		
	1. Loosen the stop set screw.		
	 2. Move the screw along the track to the desired position, and fasten it in place. 1 		
	Figure 23. Moving the Mechanical Range Stop.		
	To use the entire 0 to 10V input signal to control the mechanically limited range, see Figure 18 for setting self-adaptive features.		
Example:	Stop set screw at 70° Self-adapt switch ON Input signal Y = 5 Vdc		
	The damper will be at 35° (50% of the adjusted range.)		
	NOTE: On versions with the slope and offset features, this example assumes Offset Uo = 0 Vdc Slope ΔU = 10 Vdc		

• All wiring must conform to NEC and local codes and regulations.

- Use earth ground isolating step-down Class 2 transformers. Do not use autotransformers.
- The sum of the VA ratings of all actuators and all other components powered by one transformer must not exceed the rating of the transformer.
- It is recommended that one transformer power no more than 10 actuators.



WARNING:

All six outputs of the dual auxiliary switch (A and B) must only be connected to:

- Class 2 voltage (UL/CSA).
- Separated Extra-Low Voltage (SELV) or Protective Extra Low Voltage (PELV) (according to HD384-4-41) for installations requiring CE conformance.



WARNINGS:

Installations requiring **CE** Conformance:

- All wiring for CE certified actuators must be SELV or PELV rated per HD384-4-41.
- Use safety-isolating transformers (Class III transformer) per EN61558. They must be rated for 100% duty cycle.
- Over current protection for supply lines is maximum 10A.

Wiring Diagrams

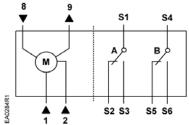
Each wire has the standard symbol printed on it.

Standard Symbol	Function	Terminal Designation	Color
1	Supply (SP)	G	Red
2	Neutral (SN)	G0	Black
8	0 to 10V input signal	Y	Gray
9	Output for 0 to 10 Vdc position indication	U	Pink
	Factory-installe	d Options	
S1	Switch A Common	Q11	Gray/Red
S2	Switch A - NC	Q12	Gray/Blue
S3	Switch A - NO	Q14	Gray/Pink
S4	Switch B - Common	Q21	Black/Red
S5	Switch B - NC	Q22	Black/Blue
S6	Switch B - NO Q24 Black		Black/Pink

Table 4.

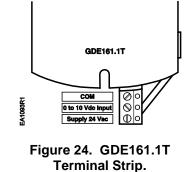
24 Vac power supply

0 to 10V modulating control



Terminal Strip NOTE: Maximum wire size for the GDE161.1T is 14 AWG.

GDE161.1T



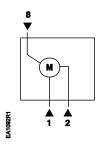


Figure 25. GDE161.1T Wiring Diagram.

Strain Relief

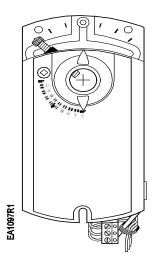


Figure 26.

Securing the wires/cabling will prevent breakage and ensure strong signals to and from the GDE161.1T model.

The following is recommended:

- 1. The open bracket to the right of the actuator terminal strip is the strain relief for the customer provided control wires.
- 2. Secure the wires to the actuator bracket with a cable tie as shown in Figure 26.

Post Header AMP

GDE161.1N

The GDE161.1N Post Header AMP has two sets of identical contacts as shown in Figure 27.

- All wiring must conform to NEC and local codes and regulations.
- Use earth ground isolating step-down Class 2 transformers. Do not use autotransformers.

Determine the supply transformer rating by summing the total VA of all actuators used. It is recommended that one transformer power no more than 12 actuators.



WARNING:

Installations requiring CE Conformance

- All wiring for CE rated actuators must only be separated extra low voltage (SELV) or protective extra low voltage (PELV) per HD384-4-41.
- Use safety-isolating transformers (Class III transformer) per EN 61558. They must be rated for 100% duty cycle.
- Over current protection for supply lines is maximum 10A.



CAUTION:

It is necessary that the output current properly sustain and operate all GDE161.1N actuators in a daisy chain configuration.

NOTE:

You must select either the top 3 contacts or the bottom 3 contacts.

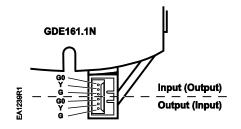


Figure 27. GDE161.1N Post Header AMP.

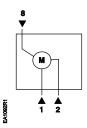


Figure 28. GDE161.1N 0 to 10 Vdc Modulating Control Wiring Diagram.

Post Header AMP

The input cable (purchased separately) brings power and a control signal to the first actuator in a daisy chain configuration. See Figure 30 and Figure 31.

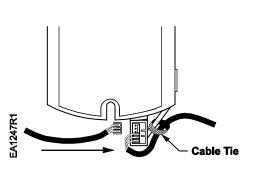


CAUTION:

Insert the plug into the GDE161.1N from the left to prevent damage to the cable wires. (See Figure 29)

- 1. The open bracket to the right of the actuator (See Figure 27) is used for strain relief of the customer purchased cabling (See *Required Tools*).
- 2. Secure the cabling to the actuator bracket with a cable tie. (See Figure 30.)

Modulating Control Input Cable			
985-133	3 ft		
985-133	12 pk		



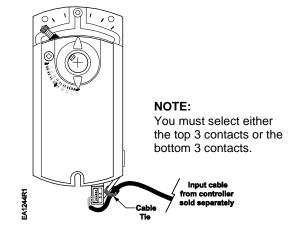
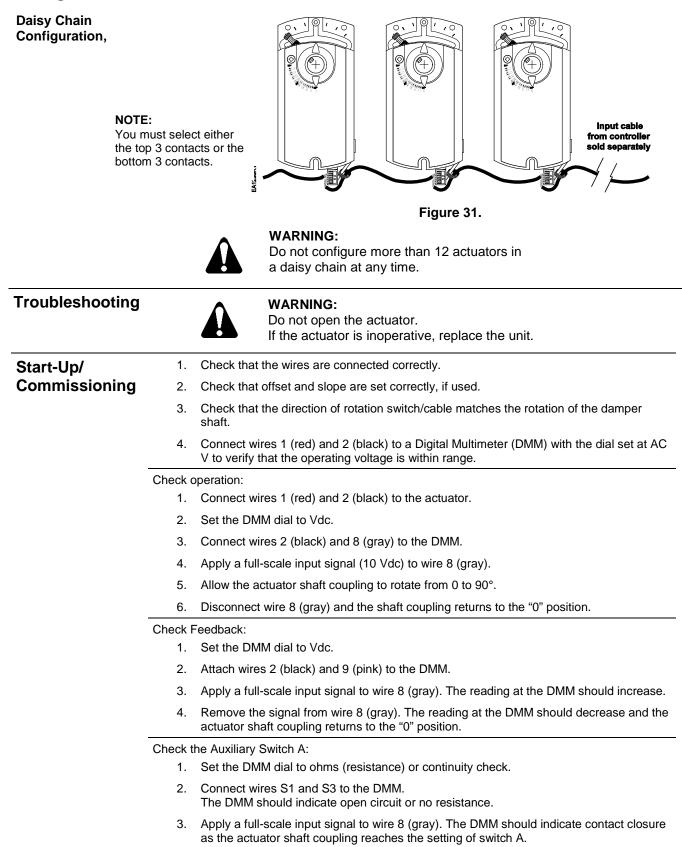


Figure 29. Always Insert the Cable From the Left.

Figure 30. Input Cable Installed in Bottom Three Contacts.

Table 5.	
Daisy Chain Cables	
985-134	12 ft
	12 pk
985-135	<mark>25 ft</mark>
	12 pk



- 4. Connect wires S1 and S2 to the DMM. The DMM should indicate open circuit or no resistance.
- 5. Stop the signal to wire 8 (gray). The DMM should indicate contact closure as the actuator shaft coupling reaches the setting of switch A.

Check the Auxiliary Switch B:

- 1. Set the DMM dial to ohms (resistance) or continuity check.
- 2. Connect wires S4 and S6 to the DMM. The DMM should indicate open circuit or no resistance.
- 3. Apply a full-scale input signal to wire 8 (gray). The DMM should indicate contact closure as the actuator shaft coupling reaches the setting of switch B.
- 4. Connect wires S4 and S5 to the DMM. The DMM should indicate open circuit or no resistance.
- 5. Stop the signal to wire 8 (gray). The DMM should indicate contact closure as the actuator shaft coupling reaches the setting of switch B.

Dimensions

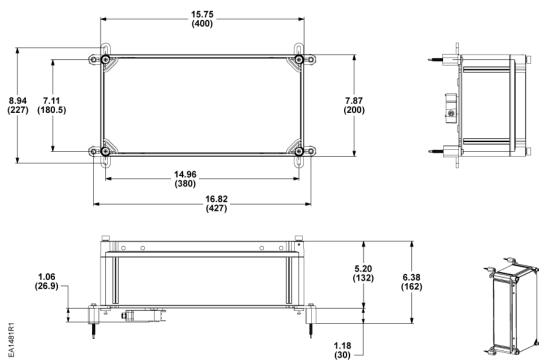


Figure 32. Dimensions of the ASK75.7U Weather Shield in Inches (Millimeters).

Dimensions, Continued

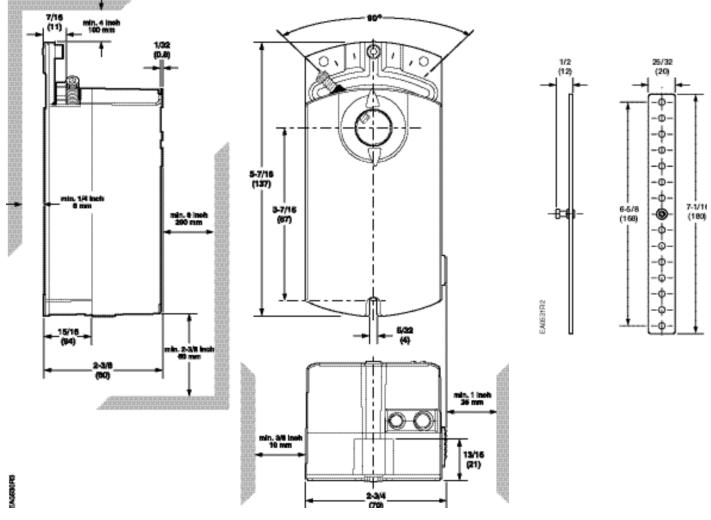
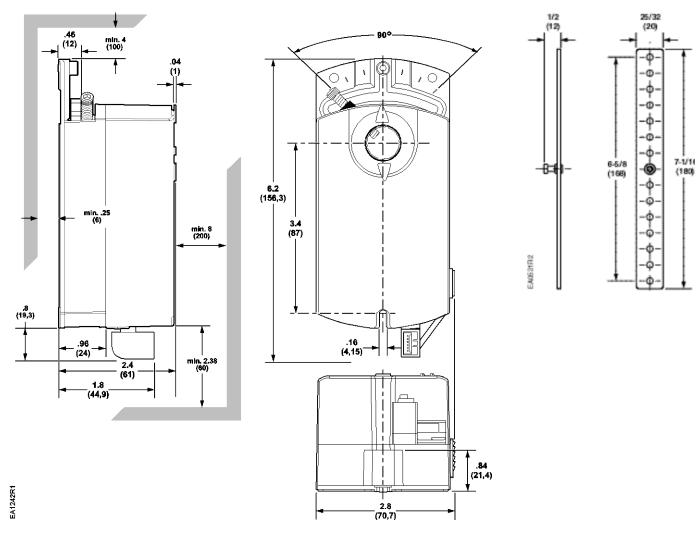


Figure 33. GDE/GLB Actuator and Mounting Bracket Dimensions in Inches (mm).

Dimensions, continued





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