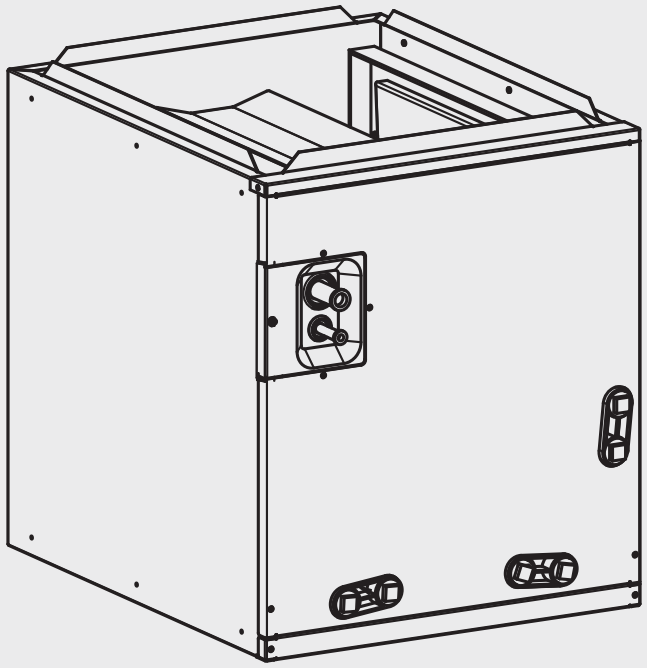
BOSCH

Installation and Operating Instructions

Bosch Multi-Position Cased Coils

BMAC Series

2-3-4-5 Ton Capacity | R-454B



BTC 7713033011 E / 02.2026

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1 Key to Symbols and Safety Instructions

1.1 Key to Symbols

Warnings

In warnings, signal words at the beginning of a warning are used to indicate the type and seriousness of the ensuing risk if measures for minimizing danger are not taken.

The following keywords are defined and can be used in this document:

DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor to moderate injury.

NOTICE

NOTICE is used to address practices not related to personal injury.

Important information

The info symbol indicates important information where there is no risk to people or property.

1.2 Explanation of Symbols Displayed on the Unit

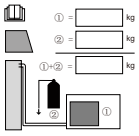
Symbol	
	WARNING This symbol shows that this appliance used a flammable refrigerant. If the refrigerant is leaked and exposed to an external ignition source, there is a risk of fire.
	WARNING This symbol shows that appliance shall be installed, operated and stored in a room with a floor area not less than the minimum room area.
	CAUTION This symbol shows that the operation manual should be read carefully.
	CAUTION This symbol shows that a service personnel should be handling this equipment with reference to the installation manual.
	CAUTION This symbol shows that information is available such as the operating manual or installation manual.
	CAUTION This symbol shows that when addition of charge is required by the manufacturer installation instructions for completing the REFRIGERATING SYSTEM. Recorded the resulting total REFRIGERANT CHARGE for each REFRIGERATING SYSTEM.

Table 1

1.3 Safety

Please read safety precautions before installation

WARNING

Improper or dangerous operation!

These instructions are intended as an aid to qualified licensed service personnel for proper installation, adjustment and operation of this unit. Read these instructions thoroughly before attempting installation or operation. Failure to follow these instructions may result in improper installation, adjustment, service or maintenance and possibly resulting in fire, electrical shock, property damage, personal injury or death.

WARNING

Electric shock hazard!

Disconnect all power to the unit before starting any service and maintenance. Failure to do so could cause severe electrical shock resulting in personal injury or death.

WARNING

Flammable refrigerant!

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room that does not have continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Do not pierce or burn the unit.
- Be aware that refrigerants may not contain an odour.

WARNING

Installation requirements!

Installation or servicing of this unit can be hazardous due to parts, components and system pressure. Qualified and proper trained service personnel should perform installation and repair . Failure to do so could cause severe electrical shock resulting in personal injure or death.

WARNING

Personal injury, product damage!

Because of possible damage to equipment or personal injury, installation, service, and maintenance should be performed by a trained, qualified service personnel. Consumer service is recommended only for filter cleaning/ replacement. Never operate the unit with the access panels removed.

WARNING

Fire, personal injury, product damage!

The first 6 inches of supply air plenum and ductwork must be constructed of sheet metal as required by NFPA 90B. The supply air plenum or duct must have a solid sheet metal bottom directly under the unit with no openings, registers or flexible air ducts located in it. If flexible supply air ducts are used, they may be located only in the vertical walls of rectangular plenum, a minimum of 6 inches from the solid bottom. Metal plenum of duct may be connected to the combustible floor base, if not, it must be connected to the unit supply duct exposed to the supply air opening from the downflow unit.Exposing combustible (non-metal) material tothe supply opening of a downflow unit can cause a fire resulting in property damage, personal injury or death.

WARNING

Fire, personal injury, product damage!

These instructions are intended as an aid to qualified, licensed service personnel for proper installation, adjustment and operation of this unit. Read these instructions thoroughly before attempting installation or operation. Failure to follow these instructions may result in improperinstallation, adjustment, service or maintenance possibly resulting in fire, electrical shock, property damage, personal injury or death.

WARNING

Personal injury!

The unit must be permanently grounded. Failure to do so may result in electrical shock causing personal injury or death.

WARNING

Fire, personal injury!

- PROPOSITION 65: This appliance contains fiberglass insulation. Respirable particles of fiberglass are known to State of California to cause cancer.
- All manufacturer products meet current federal OSHA Guidelines for safety. California Proposition 65 warnings are required for certain products, which are not covered by the OSHA standards.
- California's Proposition 65 requires warnings for products sold in California that contain or produce any of over 600 listed chemicals known to the State of California to cause cancer or birth defects such as fiberglass insulation, lead in brass, and combustion products from natural vapor.
- All "new equipment" shipped for sale in California will have labels stating that the product contains and/or produces Proposition 65 chemicals. Although we have not changed our processes, having the same label on all our products facilitates manufacturing and shipping. We cannot always know "when, or if" products will be sold in the California market.
- You may receive inquiries from customers about chemicals found in, or produced by, some of our heating and air-conditioning equipment, or found in natural vapor used with some of our products.
- Listed below are those chemicals and substances commonly associated with similar equipment in our industry and other manufacturers.
  - Glass Wool (Fiberglass) Insulation
  - Carbon Monoxide (CO)
  - Formaldehyde
  - Benzene
- More details are available on the following websites: OSHA (Occupational Safety and Health Administration), at www.osha.gov and the State of California's OEHHA (Office of Environmental Health Hazard Assessment), at www.oehha.org. Consumer education is important since the chemicals and substances on the list are found in our daily lives. Most consumers are aware that products present safety and health risks, when improperly used, handled and maintained.

WARNING

Fire, personal injury, product damage!

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or persons who lack experience and knowledge, unless they are supervised or have been given instructions concerning the use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.

Any person who is involved with working on or opening a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority,which authorizes their competence to handle refrigerants safely in accordance with an industry recognized assessment credential.

WARNING

Personal Injury, flammable refrigerant!

When repairing the refrigerating system, comply with the following precautions prior to conducting work on the system:

- Work shall be undertaken according to controlled procedures to minimize the risk of the presence of flammable gases or vapors while the work is being performed.
- All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.
- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable environment. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e., non-sparking, adequately sealed or intrinsically safe.
- If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available and easily accessible. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.
- When carrying out work in relation to a refrigerating system that involves exposing any pipe work, no sources of ignition shall be used in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repair, or removal and disposal of the unit, during which refrigerant can possibly be released into the surrounding space. Prior to beginning work, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. “No Smoking” signs shall be clearly displayed.

WARNING

Personal Injury, flammable refrigerant!

Ensure that the area is in the open or that it is adequately ventilated before opening the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the surroundings.

Where electrical components are being changed, they shall be fit according to their purpose and to the correct specification. At all times the manufacturer’s maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer’s technical department for assistance. The following checks shall be applied to installations using flammable refrigerants:

- The actual refrigerant charge is in accordance with the room size within which the refrigerant containing parts are installed.
- The ventilation machinery and outlets are operating adequately and are not obstructed.
- If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.
- Equipment marking must remain visible and legible. Markings and signs that are illegible shall be corrected.

WARNING

Personal Injury, flammable refrigerant!

Refrigerating pipe or components are installed in a position where they are unlikely to be exposed to any substances which may corrode refrigerant containing components, unless the components are constructed of materials that are inherently resistant to corrosion or are suitably protected against corrosion.

Repair and maintenance of electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until the fault has been dealt with.

- That capacitors are discharged: this shall be done in a safe manner to avoid the possibility of sparking.
- That no live electrical components and wiring are exposed while charging, recovering or purging the system.
- That there is continuity of grounding.

WARNING

Flammable refrigerant!

Sealed electrical components shall be replaced.

Intrinsically safe components must be replaced.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

Under no circumstances shall potential sources of ignition be used while searching for or detection of refrigerant leaks. A halide torch (or any other detector using an open flame) shall not be used.

Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated for the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant which requires brazing is found, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

Examples of leak detection fluids are:

- bubble method,
- fluorescent method agents.

WARNING

Flammable refrigerant!

When breaking into the refrigerant circuit to make repairs or for any other purpose conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:

- safely remove refrigerant following local and national regulations
- evacuate
- purge the circuit with inert gas
- evacuate
- continuously flush or purge with inert gas when using flame to open circuit, and
- open the circuit

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, refrigerants purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

The outlet for the vacuum pump shall not be close to any potential ignition sources, and ventilation shall be available.

Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant they contain.

Cylinders shall be kept upright. Ensure that the refrigeration system is grounded prior to charging the system with refrigerant.

Label the system when charging is complete (if it is not already labeled).

Take extreme care not to overfill the refrigeration system.

WARNING

Flammable refrigerant!

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

a. Become familiar with the equipment and its operation.
b. Isolate system electrically.
c. Before attempting the procedure ensure that:
    - mechanical handling equipment is available, if required, for handling refrigerant cylinders.
    - all personal protective equipment is available and being used correctly.
    - the recovery process is supervised at all times by a competent person.
    - recovery equipment and cylinders conform to the appropriate standards.
d. Pump down refrigerant system, if possible.
e. If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
f. Make sure that the cylinder is situated on the scales before recovery takes place.
g. Start the recovery machine and operate it in accordance with the manufacturer's instructions.
h. Do not overfill cylinders. (No more than 80% volume liquid charge).
i. Do not exceed the maximum working pressure of the cylinder, even temporarily.
j. When the cylinders have been filled correctly and the process has been completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
k. Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

Equipment shall be labeled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

WARNING

Flammable refrigerant!

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of the flammable refrigerant. If in doubt, the manufacturer should be consulted. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition.

The recovered refrigerant shall be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body shall not be heated by an open flame or other ignition sources to accelerate this process. When oil is drained from a system, it shall be carried out safely.

Do not use the air conditioner for other purposes. In order to avoid any quality deterioration, do not use the unit for the cooling of precision instruments, food, plants, animals or works of art. Before cleaning, be sure to stop the operation, turn the breaker off or unplug the supply cord. Otherwise, electric shock and injury may occur.

To avoid electric shock or fire, make sure that a leak detector is installed.

Never put any objects into the air inlet or outlet. Objects touching the fan at high speed can be dangerous. Never inspect or service the unit by yourself. Ask a qualified service person to perform this task.

Do not dispose of this product as unsorted municipal waste. This waste should be collected separately for special treatment. Do not dispose of electrical appliances as unsorted municipal waste. Use separate collection facilities. Contact your local government for information regarding the connection systems available.

If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, hazardous to one's health and well-being.

To prevent refrigerant leak, contact your dealer.

When the system is installed and operates in a small room, it is required to maintain the concentration of the refrigerant below the limit, in case a leak occurs. Otherwise, oxygen in the room may be affected, resulting in a serious accident.

The refrigerant in the air conditioner is safe and normally does not leak.

If the refrigerant leaks into the room and encounters the fire of a burner, a heater or a cooker, a harmful gas could be released.

Turn off any combustible heating devices, ventilate the room, and contact the dealer where the unit was purchased.

Do not use the air conditioner until a service person confirms that the refrigerant leak is repaired.

Keep ventilation openings clear of obstruction.

WARNING

Personal injury!

Be sure the air conditioner is grounded. In order to avoid electric shock, make sure that the unit is grounded and that the ground wire is not connected to a gas or water pipe, lightning conductor or telephone ground wire.

Do not operate the air conditioner with wet hands. An electric shock may happen.

Do not touch the heat exchanger fins. These fins are sharp and could cut you.

To avoid oxygen deficiency, ventilate the room sufficiently if equipment with a burner is used together with the air conditioner.

Arrange the drain hose to ensure smooth drainage. Incomplete drainage may cause wetting of the building, furniture, etc.

Never touch the internal parts of the controller.

Do not remove the blower access panel. Some parts inside are dangerous to touch, and machine troubles may occur.

Attention should be drawn to the fact that additional transportation regulations that may exist with respect to equipment containing flammable gas. The maximum number of pieces of equipment or the configuration of the equipment permitted to be transported together will be determined by the applicable transport regulations.

Signs for similar appliances used in a work area are generally addressed by local regulations and give the minimum requirements for the provision of safety and/or health signs for a work location.

All required signs are to be maintained and employers should ensure that employees receive suitable and sufficient instruction and training on the meaning of appropriate safety signs and the actions that need to be taken in connection with these signs.

The effectiveness of signs should not be diminished by too many signs being placed together.

Any pictograms used should be as simple as possible and contain only essential details.

The storage of the appliance should be in accordance with the applicable regulations or instructions, whichever is more stringent.

Storage package protection should be constructed such a way that mechanical damage to the equipment inside the package will not cause a leak of the REFRIGERANT CHARGE.

The maximum number of pieces of equipment permitted to be stored together will be determined by local regulations.

Do not operate the air conditioner when using a room fumigation - type insecticide. Failure to observe this precaution could cause the chemicals to become deposited in the unit, which could endanger the health of those who are hypersensitive to chemicals. It may also cause the refrigerant sensor to alarm.

Do not place appliances which produce open flame in places exposed to the air flow from the unit or under the indoor unit. It may cause incomplete combustion or deformation of the unit due to the heat.

Do not install the air conditioner in a location where flammable gas may leak out. If the gas leaks out and stays around the air conditioner, a fire may break out.

WARNING

Flammable refrigerant!

The appliance uses R-454B refrigerant.



NOTICE

Product damage!

Only use this unit in well-ventilated spaces and ensure that there are no obstructions that could impede the airflow into and out of the unit. Do not use this unit in the following locations:

- Locations with mineral oil.
- Locations with saline atmospheres, such as seaside locations.
- Locations with sulphurous atmospheres, such as near natural hot springs.
- Where high voltage electricity is present, such as in certain industrial locations.
- On vehicles or vessels, such as trucks or ferry boats.
- Where exposure to oily or very humid air may occur, such as kitchens.
- In proximity to sources of electromagnetic radiation, such as high-frequency transmitters or other high strength radiation devices.

2 General

These coils are approved for upflow or downflow, vertical and horizontal installation. For furnace applications, the coil must be installed downstream (in the air outlet) of the furnace.

2.1 Codes & Regulations

This product is designed and manufactured to comply with national codes. Installation in accordance with such codes and/or prevailing local codes/ regulations is the responsibility of the installer . The manufacturer assumes no responsibility for equipment installed in violation of any codes or regulations.

The United States Environmental Protection Agency (EPA) has issued various regulations regarding the introduction and disposal of refrigerants. Failure to follow these regulations may harm the environment and can lead to the imposition of substantial fines. Should you have any questions please contact the local office of the EPA.

2.2 Inspection Upon Unit Arrival

As soon as unit is received, it should be inspected and noted for possible shipping damage during transportation. It is carrier 's responsibility to cover the cost of shipping damage. Manufacturer or distributor will not accept a claim from contractors for any transportation damage.

2.3 Clearances

Following clearances should be provided during installation:

1. Maintenance and service access, including coil cleaning and coil assembly removal
2. Refrigerant piping and connections
3. Condensate drain line

For ensure the proper installation, Select a solid and level site. Ensure enough space required for installation and maintenance.

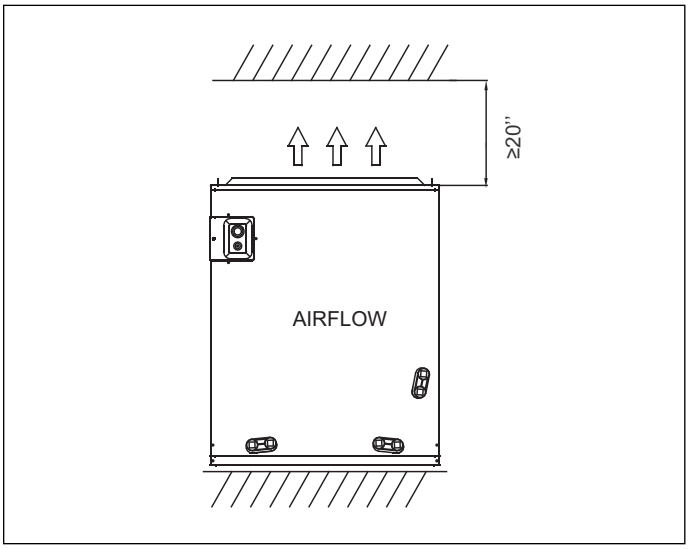


Figure 1 Clearance -front view (including air duct)

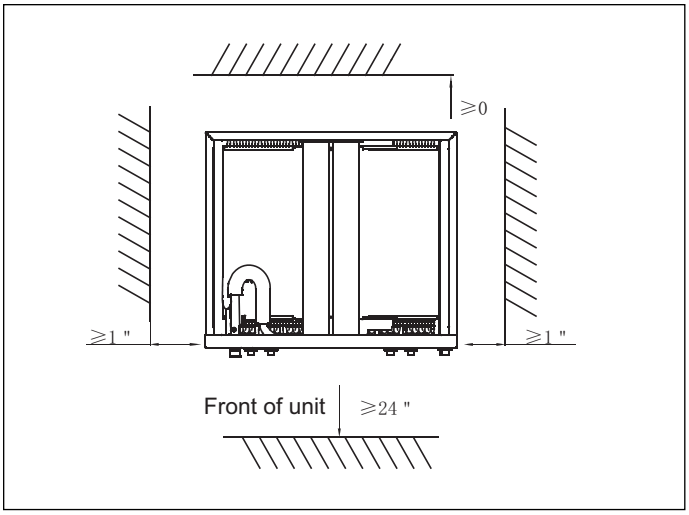


Figure 2 Clearance - top view (including air duct)

2.4 Dimensional Data

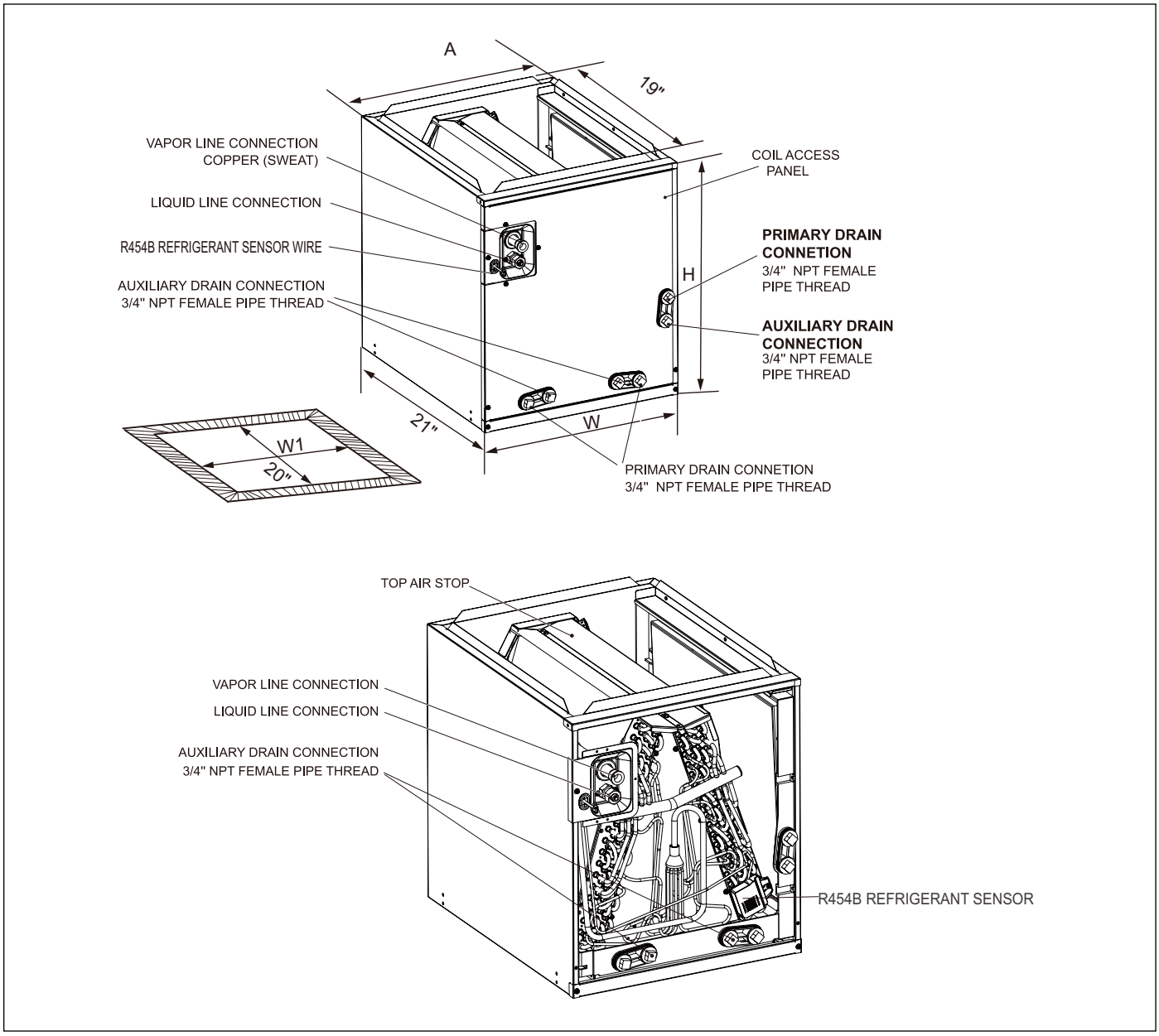


Figure 3

Model	Dimensions in [mm]					Weight /Shipping lb [kg]
	Unit Height "H"	Unit Width "W"	Supply Duct "A"	"W1"	Liquid line /Vapor Line	
BMAC2430ABTA	20 [508]	14½ [368]	13 [330]	13½ [343]	3/8 / 3/4	47[21]
BMAC2430BBTA	20 [508]	17½ [445]	16 [407]	16½ [419]	3/8 / 3/4	50[22.6]
BMAC3036ABTA	20 [508]	14½ [368]	13 [330]	13½ [343]	3/8 / 3/4	47[21]
BMAC3036BBTA	20 [508]	17½ [445]	16 [407]	16½ [419]	3/8 / 3/4	50[22.6]
BMAC3036CBTA	20 [508]	21 [553]	19½ [495]	20 [508]	3/8 / 3/4	52[23.5]
BMAC4248BBTA	30 [762]	17½ [445]	16 [407]	16½ [419]	3/8 / 7/8	73[33]
BMAC4248CBTA	30 [762]	21 [533]	19½ [495]	20 [508]	3/8 / 7/8	73[33]
BMAC4248DBTA	30 [762]	24½ [622]	23 [584]	23½ [597]	3/8 / 7/8	75[34]
BMAC4860CBTA	30 [762]	21 [533]	19½ [495]	20 [508]	3/8 / 7/8	81[37]
BMAC4860DBTA	30 [762]	24½ [622]	23 [584]	23½ [597]	3/8 / 7/8	86[39]

Table 2

2.5 Refrigerant Sensor

R-454B refrigerant leakage sensor is configured for the indoor unit. To meet different installation scenarios, the refrigerant sensor is located in the bottom right corner of the Coil.

WARNING

Flammable refrigerant!

- The refrigerant leakage sensor can only use the factory model or the specified model indicated in the corresponding manual.
- The R-454B refrigerant leakage sensor must be used to activate the refrigerant shut-off device, the alarm device, incorporated circulation airflow or other emergency controls, which shall give an electrical signal at a predetermined alarm set point in response to leaked refrigerant.
- The location of leakage sensors shall be chosen in relation to the different installation scenarios. Please refer to the indoor unit installation manual for specific requirements.
- The installation of the refrigerant leakage sensor shall allow access for checking, repair or replacement by an authorized person.
- The refrigerant leakage sensor shall be installed so its function can be verified easily.
- The refrigerant leakage sensor shall be protected to prevent tampering or unauthorized resetting of the pre-set value.
- To be effective, the refrigerant leakage sensor must be electrically powered at all times after installation, other than when servicing. If the refrigerant leakage sensor detects a refrigerant leak, the fan will be turned on to the maximum the compressor will stop running.you should immediately leave the leak area and notify a professional for handling.
- The service life of the refrigerant sensor is 15 years, and it should be replaced after the service life.

WARNING

Flammable refrigerant!

LEAK DETECTION SYSTEM installed on indoor unit, unit must be powered except for service.

R-454B refrigerant leakage sensor is configured for the indoor unit, and the operation of fan can be initiated by R-454B refrigerant sensor, meeting the incorporated circulation airflow requirements. The allowed maximum refrigerant charge(Mmax) and the required minimum room area(Amin) can be determined according to Table 4 and Tables 5-7.

The A2L accessory box is required when pairing the Bosch R-454B cased coil with a third-party furnace, as well as with Bosch Rev A and Rev B furnaces. The A2L accessory box can be ordered with part number: 8-733-967-005.

3 Installation Instructions

3.1 Parts

Contact your distributor for authorized replacement parts.

3.2 Pre-Installation Instructions

Carefully read all instructions for installation prior to installing product. Make sure each step or procedure is understood and any special considerations are taken into account before starting installation. Assemble all tools, hardware and supplies needed to complete the installation. Some items may need to be purchased locally. Make sure everything needed to install the product is on hand before starting.

Do not install unit in an area where flammable materials are present due to the risk of an explosion resulting in serious injury or death.

WARNING

Fire, personal injury, product damage!

These instructions are exclusively intended for qualified contractors and authorized installers.

Work on the refrigerant circuit with flammable refrigerant in safety group A2L may only be carried out by authorized contractors. These heating contractors must be trained in accordance with UL 60335-2-40, Section HH. The certificate of competence from an industry accredited body is required.

Work on electrical equipment may only be carried out by a qualified electrician.

Before initial commissioning, all safety – related points must be checked by the particular certified heating contractors. The system must be commissioned by the system installer or a qualified person authorized by the installer.

For installation of the indoor unit, refer to the corresponding installation and operation manual.If an indoor unit is installed in an unventilated area, the area shall be so constructed that should any refrigerant leak, it will not stagnate so as to create a fire or explosion hazard.

The appliance shall be stored so as to prevent mechanical damage from occurring.

Do not stack combustible materials on the surface of the indoor unit.

WARNING

Personal injury, product damage!

Ensure that apparatus is mounted securely.

3.3 Installation and Trap Connection

1. See Fig.4 & 5 for coil installation and drain connection.
2. Installation steps for cased coil:

   A. Shut off or disconnect gas furnace's power and remove gas pipe if necessary.

   B. Disconnect and remove a sufficient portion of the supply ductwork to provide clearance for the cased coil.

   C. Ensure that the coil is level with the furnace. Seal the gap between coil and furnace.

See Figure 4 & 5. In case that coil and furnace sizes are not matched, use proper size of sheet metal or other material to fill the gap and seal the gap to prevent air leak.

   D. Reconnect the ductwork to the coil case, and seal any leakage.

   E. Reconnect power line on gas furnace, turn on the furnace to check any sign of leakage.

WARNING

Fire, personal injury, product damage!

The cased coil should be installed with the front of the cased coil facing the front of the furnace (see Figures 4 & 5). This ensures proper airflow through the coil and allows for optimal serviceability of the TXV, coil cleanings, and coil removal. In some applications where the cased coil must be installed 180 degrees from the front of the furnace (facing the back), proper airflow directed through the coil will still be maintained. However, serviceability of the TXV, coil cleaning, and coil removal may be difficult unless access to the rear of the furnace is provided.

Never install the cased coil at a 90-degree angle to the front or back of the furnace (see Figure 6).

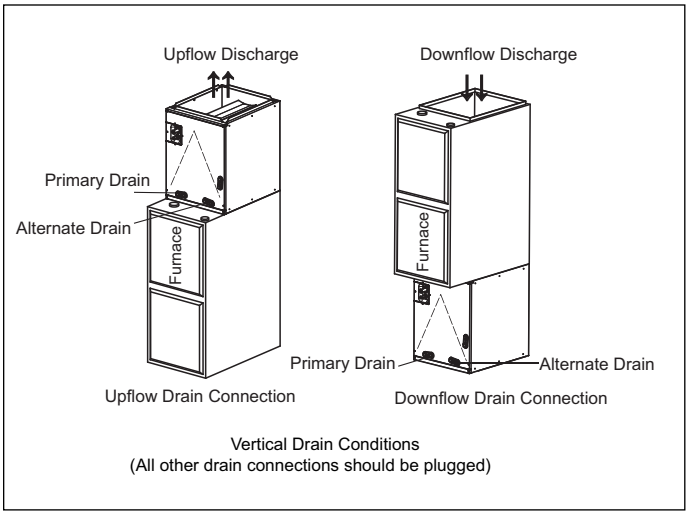


Figure 4

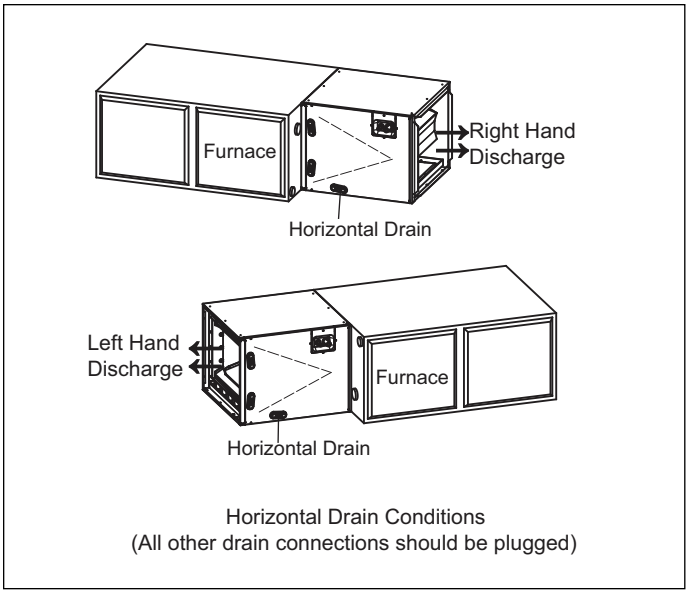


Figure 5

WARNING

Fire, personal injury, product damage!

The front of the cased coil should be on the same side as the front or the back of the gas furnace to ensure adequate exhaust area.

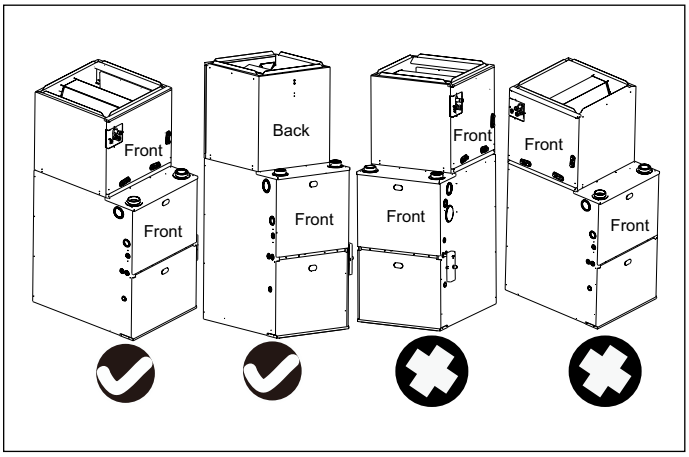


Figure 6

3.4 Refrigerant Charge and Room Area Limitations

In UL/CSA 60335-2-40, R-454B refrigerant is classified as class A2L, which is mildly flammable. Therefore, R-454B refrigerant is suitable for systems needing additional refrigerant charge and which will limit the area of the rooms being served by the system.

Similarly, the total amount of refrigerant in the system shall be less than or equal to the allowable maximum refrigerant charge. The allowable maximum refrigerant charge depends on the area of the rooms being served by the system.

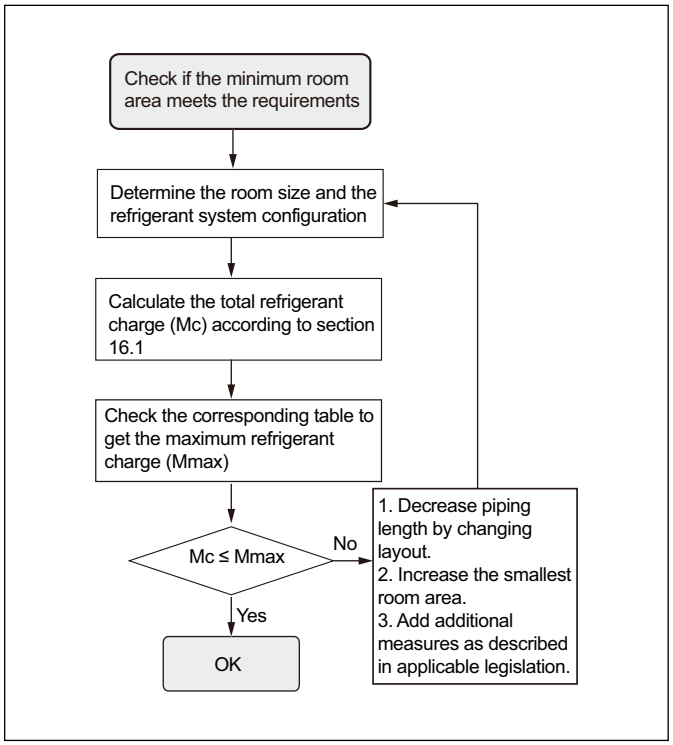


Figure 7

The terms in this section are explained as follows:

- Mc: The actual refrigerant charge in the system.
- A: the actual room area where the appliance is installed.
- Amin: The required minimum room area.
- Mmax:The allowable maximum refrigerant charge in a room.
- Qmin: The minimum circulation airflow.
- Anvmin:The minimum opening area for connected rooms.
- TAmin: The total area of the conditioned space (For appliances serving one or more rooms with an air dut system).
- TA: The total area of the conditioned space connected by air ducts.

3.4.1 The Room Area Calculation Requirements

CAUTION

Flammable refrigerant!

The space considered shall be any space which contains refrigerant-containing parts or into which refrigerant could be released.

The room area (A) of the smallest, enclosed,occupied space shall be used in the determination of the refrigerant quantity limits.

For determination of room area (A) when used to calculate the refrigerant charge limit, the following shall apply.

The room area (A) shall be defined as the room area enclosed by the projection to the base of the walls, partitions and doors of the space in which the appliance is installed.

Spaces connected by only drop ceilings, ductwork, or similar connections shall not be considered a single space.

Units mounted higher than 70-55/64 inches and spaces divided by partition walls that are no higher than 62-63/64 inches shall be considered a single space. Rooms on the same floor and connected by an open passageway between the spaces can be considered a single room when determining compliance to Amin, if the passageway complies with all of the following.

1. It is a permanent opening.
2. It extends to the floor.
3. It is intended for people to walk through.

The area of the connected rooms, on the same floor,connected by permanent opening in the walls and/or doors between occupied spaces, including gaps between the wall and the floor, can be considered a single room when determining compliance to Amin, provided all of the following conditions are met as Figure 8.

Low level opening:

1. The opening shall not be less than Anvmin in Table 3.
2. The area of any openings above 11-13/16 inches from the floor shall not be considered in determining compliance with Anvmin.
3. At least 50% of the opening area of Anvmin shall be below 7-7/8 inches from the floor.
4. The bottom of the opening is not more than 3-15/16 inches from the floor.
5. The opening is a permanent opening that cannot be closed.
6. For openings extending to the floor the height shall not be less than 25/32 inches above the surface of the floor covering.

High level opening:

1. The opening shall not be less than 50% of Anvmin in Table 3.
2. The opening is a permanent opening that cannot be closed.
3. The opening shall be at least 59 inches above the floor.
4. The height of the opening is not less than 25/32 inches.

Room size requirement:

1. The room into which refrigerant can leak, plus the connected adjacent room(s) shall have a total area not less than Amin. Amin is shown in Table 5-7.
2. The room area in which the unit is installed shall be not less than 20% Amin. Amin is shown in Table 5-7.

The requirement for the second opening can be met by drop ceilings, ventilation ducts, or similar arrangements that provide an airflow path between the connected rooms.

The minimum opening for natural ventilation (Anvmin) in connected rooms is related to the room area (A), the actual refrigerant charge of refrigerant in the system (Mc) , and the allowable MAXIMUM REFRIGERANT CHARGE in the system (Mmax), Anvmin can be determined according to Table 3 .

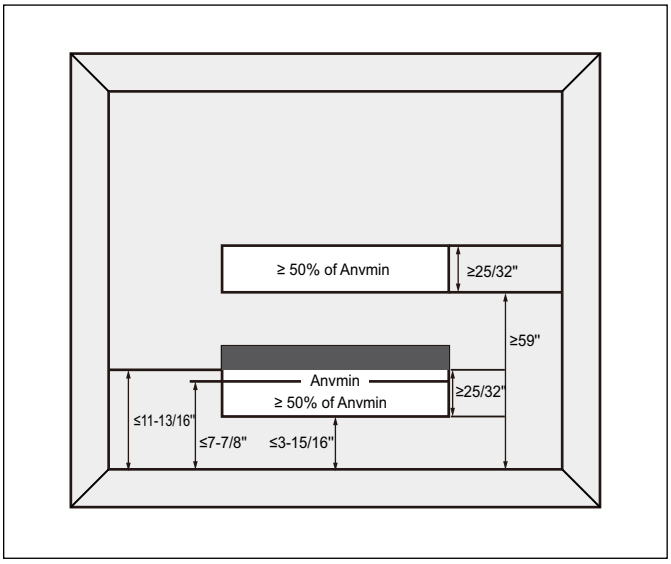


Figure 8

The minimum opening area for connected rooms:

A		m_c		m_{max}		Anv_{min}	
ft^2	m^2	lb-oz	kg	lb-oz	kg	ft^2	m^2
100	9.2	15-8	7	3-6	1.5	2.0	0.19
120	11.1	15-8	7	4-1	1.8	1.8	0.18
140	13.0	15-8	7	4-11	2.1	1.7	0.17
160	14.8	15-8	7	5-6	2.4	1.6	0.16
180	16.7	15-8	7	6-1	2.7	1.5	0.15
200	18.5	15-8	7	6-12	3.0	1.4	0.14
220	20.4	15-8	7	7-7	3.3	1.3	0.13
240	22.2	15-8	7	8-2	3.6	1.2	0.12
260	24.1	15-8	7	8-13	3.9	1.1	0.11
280	26.0	15-8	7	9-7	4.3	0.9	0.10
300	27.8	15-8	7	10-2	4.6	0.8	0.09
320	29.7	15-8	7	10-13	4.9	0.7	0.08
340	31.5	15-8	7	11-8	5.2	0.6	0.07
360	33.4	15-8	7	12-3	5.5	0.5	0.05
380	35.3	15-8	7	12-14	5.8	0.4	0.04
400	37.1	15-8	7	13-9	6.1	0.3	0.03
420	39.0	15-8	7	14-3	6.4	0.1	0.02
440	40.8	15-8	7	14-14	6.7	0.0	0.01
460	42.7	15-8	7	15-9	7.0	0.0	0.00

Table 3

Note: Take the Mc=15lb 8oz as an example.

For appliances serving one or more rooms with an air duct system, The room area calculation shall be determined based on the total area of the conditioned space (TA) connected by ducts taking into consideration that the circulating airflow distributed to all the rooms by the appliance integral indoor fan will mix and dilute the leaking refrigerant before entering any room.

3.4.2 The Allowed Maximum Refrigerant Charge and Required Minimum Room Area

If the fan incorporated to an appliance is continuously operated or operation is initiated by a REFRIGERANT DETECTION SYSTEM with a sufficient CIRCULATION AIRFLOW rate, the allowable maximum refrigerant charge (Mmax) and the required minimum room area (Amin/TAmin) is shown in Table 4 and Tables 5-7.

The allowable maximum refrigerant charges:

A/TA		m_{max}		A/TA		m_{max}	
ft^2	m^2	lb-oz	kg	ft^2	m^2	lb-oz	kg
30	2.8	0-14	0.4	250	23.2	8-6	3.8
40	3.7	1-5	0.6	260	24.2	8-9	3.9
50	4.6	1-9	0.7	270	25.1	9-0	4.1
60	5.6	1-16	0.9	280	26.0	9-7	4.3
70	6.5	2-3	1	290	26.9	9-11	4.4
80	7.4	2-10	1.2	300	27.9	10-2	4.6
90	8.4	2-14	1.3	310	28.8	10-5	4.7
100	9.3	3-5	1.5	320	29.7	10-12	4.9
110	10.2	3-8	1.6	330	30.7	11-0	5.0
120	11.1	3-15	1.8	340	31.6	11-7	5.2
130	12.1	4-3	1.9	350	32.5	11-10	5.3
140	13.0	4-10	2.1	360	33.4	12-2	5.5
150	13.9	5-1	2.3	370	34.4	12-5	5.6
160	14.9	5-5	2.4	380	35.3	12-12	5.8
170	15.8	5-12	2.6	390	36.2	13-0	5.9
180	16.7	5-15	2.7	400	37.2	13-7	6.1
190	17.7	6-6	2.9	410	38.1	13-14	6.3
200	18.6	6-10	3.0	420	39.0	14-1	6.4
210	19.5	7-1	3.2	430	39.9	14-8	6.6
220	20.4	7-4	3.3	440	40.9	14-12	6.7
230	21.4	7-11	3.5	450	41.8	15-3	6.9
240	22.3	7-15	3.6	460	42.7	15-6	7.0

Table 4

The required minimum room area:

m_c		A_{min}/TA_{min}		m_c		A_{min}/TA_{min}	
lb-oz	kg	ft^2	m^2	lb-oz	kg	ft^2	m^2
2-2	1.0	65.1	6.1	10-2	4.6	299.1	27.8
2-9	1.2	78.1	7.3	10-9	4.8	312.1	29.0
3-0	1.4	91.1	8.5	11-0	5.0	325.1	30.3
3-7	1.6	104.1	9.7	11-7	5.2	338.2	31.5
3-15	1.8	117.1	10.9	11-14	5.4	351.2	32.7
4-6	2.0	130.1	12.1	12 -5	5.6	364.2	33.9
4-13	2.2	143.1	13.3	12-12	5.8	377.2	35.1
5-4	2.4	156.1	14.5	13-3	6.0	390.2	36.3
5-11	2.6	169.1	15.8	13-10	6.2	403.2	37.5
6-2	2.8	182.1	17.0	14-1	6.4	416.2	38.7
6-9	3.0	195.1	18.2	14-8	6.6	429.2	39.9
7-0	3.2	208.1	19.4	14-15	6.8	442.2	41.1
7-7	3.4	221.1	20.6	15-6	7.0	455.2	42.3
7-15	3.6	234.1	21.8	15-14	7.2	468.2	43.5
8-6	3.8	247.1	23.0	16-5	7.4	481.2	44.7
8-13	4.0	260.1	24.2	16-12	7.6	494.2	46.0
9-4	4.2	273.1	25.4	17-3	7.8	507.2	47.2
9-11	4.4	286	26.6				

Table 5

The required minimum room area if installed at an altitude over 2000ft:

Altitude [m]		601-800		801-1000		1001-1200		1201-1400		1401-1600		1601-1800		1801-2000	
Altitude [ft]		1970-2625		2626-3280		3281-3938		3940-4593		4596-5250		5251-5905		5908-6562	
m_c		A_{min}/TA_{min}													
lb-oz	kg	ft²	m²	ft²	m²	ft²	m²	ft²	m²	ft²	m²	ft²	m²	ft²	m²
2	0.9	60.2	5.6	62.0	5.8	63.2	5.9	64.9	6.1	66.1	6.2	67.9	6.4	69.7	6.5
3	1.4	90.3	8.4	93.0	8.7	94.7	8.8	97.4	9.1	99.1	9.3	101.8	9.5	104.5	9.7
4	1.8	120.4	11.2	123.9	11.6	126.3	11.8	129.8	12.1	132.2	12.3	135.7	12.7	139.3	13.0
5	2.3	150.5	14.0	154.9	14.4	157.8	14.7	162.3	15.1	165.2	15.4	169.6	15.8	174.1	16.2
6	2.7	180.5	16.8	185.9	17.3	189.4	17.6	194.7	18.1	198.2	18.5	203.5	19.0	208.9	19.4
7	3.2	210.6	19.6	216.8	20.2	220.9	20.6	227.1	21.1	231.3	21.5	237.5	22.1	243.7	22.7
8	3.6	240.7	22.4	247.8	23.1	252.5	23.5	259.6	24.2	264.3	24.6	271.4	25.3	278.5	25.9
9	4.1	270.8	25.2	278.8	25.9	284.1	26.4	292.0	27.2	297.3	27.7	305.3	28.4	313.3	29.1
10	4.5	300.9	28.0	309.7	28.8	315.6	29.4	324.5	30.2	330.4	30.7	339.2	31.6	348.1	32.4
11	5.0	331.0	30.8	340.7	31.7	347.2	32.3	356.9	33.2	363.4	33.8	373.1	34.7	382.9	35.6
12	5.4	361.0	33.6	371.7	34.6	378.7	35.2	389.3	36.2	396.4	36.9	407.0	37.9	417.7	38.8
13	5.9	391.1	36.4	402.6	37.4	410.3	38.2	421.8	39.2	429.5	39.9	441.0	41.0	452.5	42.1
14	6.4	421.2	39.2	433.6	40.3	441.8	41.1	454.2	42.2	462.5	43.0	474.9	44.2	487.3	45.3
15	6.8	451.3	42.0	464.6	43.2	473.4	44.0	486.7	45.3	495.5	46.1	508.8	47.3	522.1	48.5
16	7.3	481.4	44.8	495.5	46.1	505.0	47.0	519.1	48.3	528.5	49.1	542.7	50.5	556.9	51.8
17	7.7	511.4	47.6	526.5	49.0	536.5	49.9	551.6	51.3	561.6	52.2	576.6	53.6	591.7	55.0
18	8.2	541.5	50.4	557.5	51.8	568.1	52.8	584.0	54.3	594.6	55.3	610.5	56.8	626.5	58.2
19	8.6	571.6	53.1	588.4	54.7	599.6	55.8	616.4	57.3	627.6	58.4	644.5	59.9	661.3	61.5
20	9.1	601.7	55.9	619.4	57.6	631.2	58.7	648.9	60.3	660.7	61.4	678.4	63.1	696.1	64.7

Table 6

Altitude [m]		2001-2200		2201-2400		2401-2600		2601-2800		2801-3000		3001-3200		above 3200	
Altitude [ft]		6565-7218		7221-7874		7877-8530		8533-9186		9190-9843		9846-10500		above 10500	
m_c		A_{min}/TA_{min}													
lb-oz	kg	ft²	m²	ft²	m²	ft²	m²	ft²	m²	ft²	m²	ft²	m²	ft²	m²
2	0.9	71.4	6.7	73.8	6.9	75.5	7.1	77.9	7.3	80.3	7.5	82.6	7.7	82.6	7.7
3	1.4	107.1	10.0	110.6	10.3	113.3	10.6	116.8	10.9	120.4	11.2	123.9	11.6	123.9	11.6
4	1.8	142.8	13.3	147.5	13.7	151.0	14.1	155.8	14.5	160.5	15.0	165.2	15.4	165.2	15.4
5	2.3	178.5	16.6	184.4	17.2	188.8	17.6	194.7	18.1	200.6	18.7	206.5	19.2	206.5	19.2
6	2.7	214.2	19.9	221.2	20.6	226.5	21.1	233.6	21.8	240.7	22.4	247.8	23.1	247.8	23.1
7	3.2	249.8	23.3	258.1	24.0	264.3	24.6	272.6	25.4	280.8	26.1	289.1	26.9	289.1	26.9
8	3.6	285.5	26.6	295.0	27.4	302.0	28.1	311.5	29.0	320.9	29.9	330.4	30.7	330.4	30.7
9	4.1	321.2	29.9	331.8	30.9	339.8	31.6	350.4	32.6	361.0	33.6	371.7	34.6	371.7	34.6
10	4.5	356.9	33.2	368.7	34.3	377.5	35.1	389.3	36.2	401.1	37.3	412.9	38.4	412.9	38.4
11	5.0	392.6	36.5	405.6	37.7	415.3	38.6	428.3	39.8	441.3	41.0	454.2	42.2	454.2	42.2
12	5.4	428.3	39.8	442.4	41.1	453.0	42.1	467.2	43.5	481.4	44.8	495.5	46.1	495.5	46.1
13	5.9	464.0	43.1	479.3	44.6	490.8	45.6	506.1	47.1	521.5	48.5	536.8	49.9	536.8	49.9
14	6.4	499.6	46.5	516.2	48.0	528.5	49.1	545.1	50.7	561.6	52.2	578.1	53.8	578.1	53.8
15	6.8	535.3	49.8	553.0	51.4	566.3	52.7	584.0	54.3	601.7	55.9	619.4	57.6	619.4	57.6
16	7.3	571.0	53.1	589.9	54.8	604.0	56.2	622.9	57.9	641.8	59.7	660.7	61.4	660.7	61.4
17	7.7	606.7	56.4	626.8	58.3	641.8	59.7	661.9	61.5	681.9	63.4	702.0	65.3	702.0	65.3
18	8.2	642.4	59.7	663.6	61.7	679.5	63.2	700.8	65.2	722.0	67.1	743.3	69.1	743.3	69.1
19	8.6	678.1	63.0	700.5	65.1	717.3	66.7	739.7	68.8	762.1	70.8	784.5	72.9	784.5	72.9
20	9.1	713.8	66.4	737.4	68.5	755.0	70.2	778.6	72.4	802.2	74.6	825.8	76.8	825.8	76.8

Table 7

The minimum circulation airflow:

m_c		Q_{min}		m_c		Q_{min}	
lb-oz	kg	CFM	m^3/h	lb-oz	kg	CFM	m^3/h
2-2	1.0	118	200	10-2	4.6	540	917
2-9	1.2	141	240	10-9	4.8	564	957
3-0	1.4	165	280	11-0	5.0	587	997
3-7	1.6	188	319	11-7	5.2	611	1037
3-15	1.8	212	359	11-14	5.4	634	1077
4-6	2.0	235	399	12 -5	5.6	658	1117
4-13	2.2	259	439	12-12	5.8	681	1157
5-4	2.4	282	479	13-3	6.0	704	1197
5-11	2.6	306	519	13-10	6.2	728	1236
6-2	2.8	329	559	14-1	6.4	751	1276
6-9	3.0	352	599	14-8	6.6	775	1316
7-0	3.2	376	638	14-15	6.8	798	1356
7-7	3.4	399	678	15-6	7.0	822	1396
7-15	3.6	423	718	15-14	7.2	845	1436
8-6	3.8	446	758	16-5	7.4	869	1476
8-13	4.0	470	798	16-12	7.6	892	1515
9-4	4.2	493	838	17-3	7.8	916	1555
9-11	4.4	517	878				

Table 8

CAUTION

Flammable refrigerant!

The allowable maximum refrigerant charge of Table 4 or the required minimum room area of Tables 5-7 is available only if the following conditions are met:

Minimum velocity of 3.28ft/s, which is calculated as the indoor unit airflow divided by the nominal face area of the outlet. And the grill area shall not be deducted.

Minimum airflow rate must meet the corresponding values in Table 8, which is related to the actual refrigerant charge of the system (Mc).

R-454B refrigerant leakage sensor is configured.

The maximum refrigerant limit described above applies to unventilated areas. If adding additional measures, such as areas with mechanical ventilation or natural ventilation, The maximum refrigerant charge can be increased or the minimum room area can be reduced.

R-454B refrigerant leakage sensor is configured for the indoor unit, meets the incorporated circulation airflow requirements, the maximum refrigerant charge or minimum room area can be determined according to Table 4 or Table 5-7.

CAUTION

Minimum room area considerations!

If the actual room area, air outlet height, and refrigerant charge amount are not reflected in the above table, more severe cases need to be considered according to the data in the tables 3-8 .

4 Drain Application

4.1 Condensate Drain Piping

Consult local codes for special requirements.

To provide extra protection from water damage, it is always recommended to install an additional drain pan, provided by installer, under the entire unit with a separate drain line. Manufacturer will not be responsible for any damages due to the failure to follow these recommendations.

4.2 Plastic Drain Pan Installation

WARNING

Personal injury, product damage!

Do not use the coil pan shipped with the unit on OIL furnaces or any application where the temperature of the drain pan may exceed 275 ℉ . A field fabricated metal drain pan can also be used for these type of applications. Failure to follow this warning may result in property damage and/or personal injury.

Use Teflon tape on the drain line connections. Do not use pipe joint compound or PVC/CPVC cement on drain nipple.

The coil drain pan has a primary and an optional secondary drain with 3/4" NP T female connections; use either PVC or copper pipe and hand tighten to a torque of approximately 37 in-lbs. to prevent damage to the drain pan connection. An insertion depth between .355 to .485 inches (3-5 turns) should be expected at this torque setting.

Use male 3/4" NPT threaded fitting for outside connection and make sure the drain holes are not blocked.

Insulation may be needed for drain line to prevent sweating.

Drain pan has two drain connections on each side to provide flexibility of connection and drainage. Make sure pan has proper pitch and plugged if second connection is not used.

If the secondary drain line is required, run the line separately from the primary drain and terminate it where it can be easily seen.

Water coming from this line means the coil primary drain is plugged and needs clearing.

Install a trap in the drain line below the bottom of the drain pan. If using a copper drain line, solder a short piece of pipe to the connector before installing a drain fitting. DO NO T over torque the 3/4" copper connector to the plastic drain connection. Use a wet rag or heatsink material on the short piece to protect plastic drain pan, complete the drain line installation (Fig.9). Use (Fig.10) as a template for typical drain pipe routing. This figure shows how to avoid interference with vent piping.

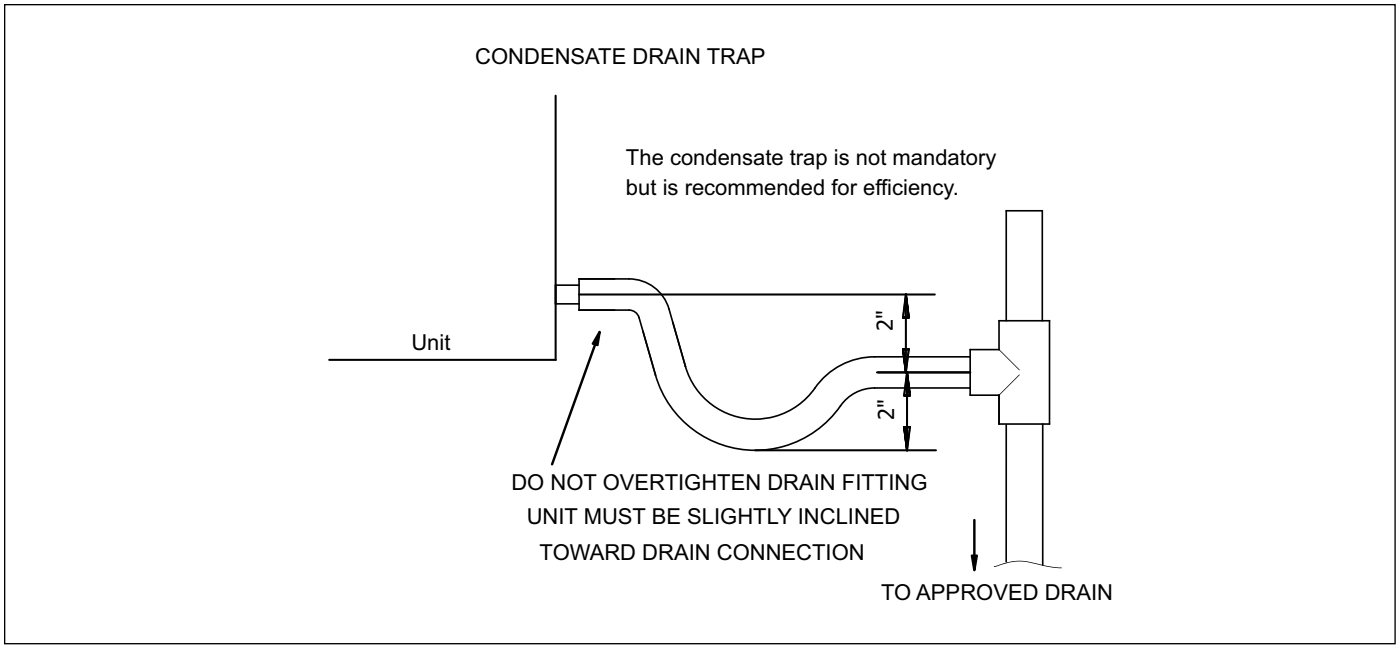


Figure 9

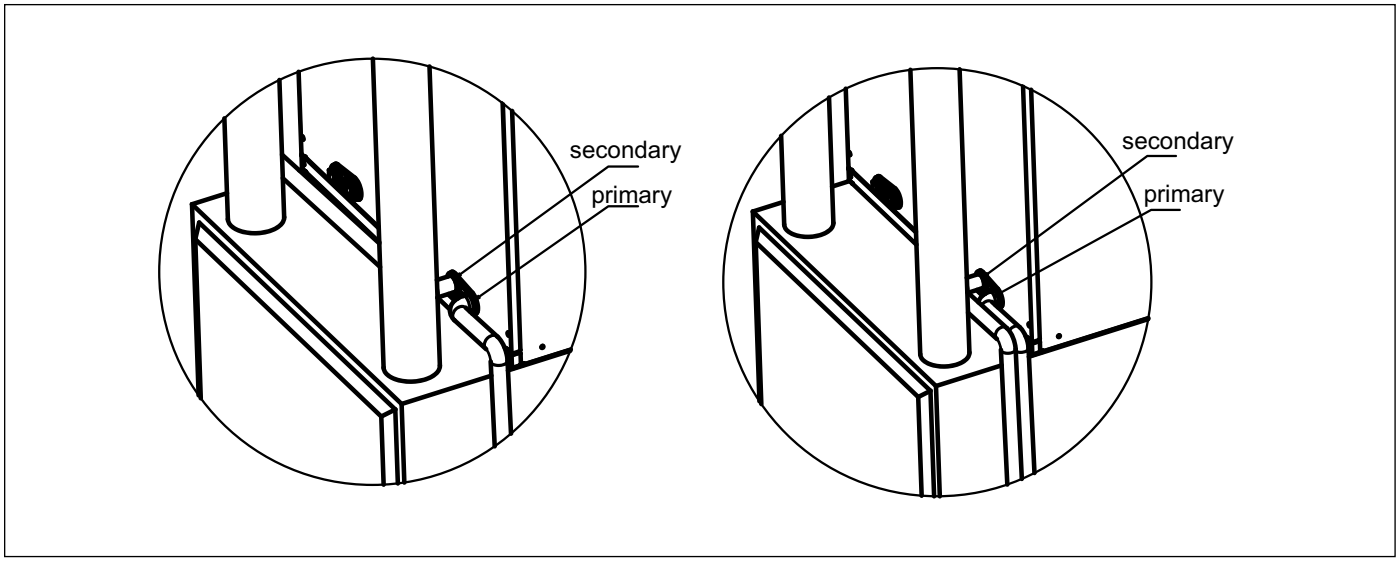


Figure 10

5 Refrigerant Connections

NOTICE

Product damage!

Gently remove the sealing plug of vapor line, use one wrench to fix the valve base, loosen the nut with another wrench,take out the flange pad and and sealing ring.

To prevent refrigerant leak, use proper tools to ensure clean, burr-free cut.

NOTICE

Product damage!

TXV bulb MUST be protected (wrapped with wet rag) or removed, while brazing the tubing. Overheating of the sensing bulb will affect the functional characteristics and performance of the comfort coil.

Use brazing shield when brazing close to the cabinet surface and wet rag to protect rubber grommet. Brazing alloy should be at least 5% silver content.

5.1 Refrigerant Line

The suction pipe and liquid pipe of the indoor unit need to be protected and cannot be grabbed when moving the indoor unit.

Keep the coil connections sealed until refrigerant connections are made. See the Installation Instructions for the outdoor unit for details on line sizing, tubing installation, and charging information.

Coil is shipped with Nitrogen. Evacuate the system before charging with refrigerant.

Install refrigerant tubing so that it does not block service access to the front of the unit.

Nitrogen should flow through the refrigerant lines while brazing.

Use a brazing shield to protect the cabinet's paint and a wet rag to protect the rubber grommet and TXV seal ring from being damaged by torch flames.

After the refrigerant connections are made, seal the gap around the connections with pressure sensitive gasket. The pipe-work including piping material, pipe routing, and installation shall include protection from physical damage in operation and service, and be in compliance with national and local codes and standards, such as ASHRAE 15, ASHRAE 15.2, IAPMO Uniform Mechanical Code, ICC International Mechanical Code.inspection prior to being covered or enclosed; or CSA B52. All field joints shall be accessible for inspection prior to being covered or enclosed.

All joints made in the installation between parts of the refrigerating system, with at least one part charged, shall be made in accordance with the following:

- A brazed, welded, or mechanical connection shall be made before opening the valves to permit refrigerant to flow between the refrigerating system parts. A vacuum valve shall be provided to evacuate the interconnecting pipe or any uncharged refrigerating system part.
- Mechanical connectors used indoors shall comply with ISO 14903. When mechanical connectors are reused indoors, sealing parts shall be renewed.
- Refrigerant tubing shall be protected or enclosed to avoid damage.

Compliance is checked according to the installation instructions and a trial installation, if necessary.

Field-made refrigerant joints indoors shall be tightness tested. The test method shall have a sensitivity of 5 grams per year of refrigerant or better under a pressure of at least 0,25 times the maximum allowable pressure. No leak shall be detected.

After completion of field piping for split systems, the field pipework shall be pressure tested with an inert gas and then vacuum tested prior to refrigerant charging, according to the following requirements.

The minimum test pressure for the low side of the system shall be the low side design pressure and the minimum test pressure for the high side of the system shall be the high side design pressure, unless the high side of the system, cannot be isolated from the low side of the system in which case the entire system shall be pressure tested to the low side design pressure.

Field-made refrigerant joints indoors shall be tightness tested. The test method shall have a sensitivity of 5 grams per year of refrigerant or better under a pressure of at least 0.25 times the maximum allowable pressure. No leak shall be detected.

- mechanical joints in compliance with ISO 14903 or UL207 (U.S. only).
- welded or brazed joints.
- joints in enclosures that vent to the unit or to the outside.

Compliance is checked by inspection and tests.

CAUTION

Personal injury!

Use a wet rag to protect the two seal ring in the input pipe from being damaged by torch flames while brazing.

After the brazing work is finished,make sure to check if there is refrigerant leakage. After checking for vapor leaks,be sure to insulate the pipe connections referring.

The filter drier should be installed in the liquid line between the outdoor unit's liquid line service valve and the indoor coil's metering device. The filter dryer should compatible with R-454B refrigerant.

5.2 Airflow Performance [CFM vs Pressure Drop]:

Model	Pressure Drop - Inches of Water							
	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4
BMAC2430ABTA	307	485	618	729	823	911	991	1063
BMAC2430BBTA	327	527	682	810	925	1024	1122	1217
BMAC3036ABTA	307	485	618	729	823	911	991	1063
BMAC3036BBTA	327	527	682	810	925	1024	1122	1217
BMAC3036CBTA	360	585	748	893	1019	1132	1238	1348
BMAC4248BBTA	456	638	810	953	1077	1191	1284	1390
BMAC4248CBTA	505	726	932	1098	1244	1375	1494	1604
BMAC4248DBTA	533	857	1105	1319	1509	1675	1824	1956
BMAC4860CBTA	439	699	906	1071	1224	1362	1487	1589
BMAC4860DBTA	466	764	978	1157	1313	1466	1590	1695
BMAC4860DBTA	466	764	978	1157	1313	1466	1590	1695

Table 9 Pressure drop for cooling and heat pump coils

** Data based on wet coil with entering air at 80°F DB / 67°F WB without air filter.*
The maximum allowable pressure drop is 0.4 IWG.
The maximum CFM is the data at 0.4 IWG pressure.

Water blow-off could occur in certain installation positions if the airflow setting exceeds the maximum values listed.

Model / Coil	Maximum airflow setting - CFM			
	Upflow	Horizontal Left	Downflow	Horizontal Right
BMAC2430ABTA	1125	1050	1050	1125
BMAC2430BBTA	1125	1050	1050	1125
BMAC3036ABTA	1200	1050	1050	1200
BMAC3036BBTA	1250	1200	1050	1250
BMAC3036CBTA	1250	1200	1050	1250
BMAC4248BBTA	1800	1800	1700	1500
BMAC4248CBTA	1800	1800	1700	1700
BMAC4248DBTA	1800	1800	1700	1800
BMAC4860CBTA	1850	1850	1750	1750
BMAC4860DBTA	2000	2000	1850	1850

Table 10

6 Ductwork

Field ductwork must comply with the National Fire Protection Association NFPA 90A, NFPA 90B and any applicable local ordinance.

DANGER

Fire, explosion, carbon monoxide!

Do not under any circumstances, connect return ductwork to any other heat producing device such as fireplace insert, stove, etc. Unauthorized use of such devices may result in fire, carbon monoxide poisoning, explosion, personal injury or property damage.

Sheet metal ductwork in unconditioned spaces must be insulated and covered with a vapor barrier. Fibrous ductwork may be used if constructed and installed in accordance with SMACNA Construction Standard on Fibrous Glass Ducts. Ductwork must comply with National Fire Protection Association as tested by UL Standard 181 for Class I Air Ducts. Check local codes for requirements on ductwork and insulation.

- Duct system must be designed within the range of external static pressure the unit is designed to operate against. It is important that the system airflow be adequate. Make sure supply and return ductwork, grills, special filters, accessories, etc. are accounted for in total resistance.
- Design the duct system in accordance with “ACCA” Manual “D” Design for Residential Winter and Summer Air Conditioning and Equipment Selection. Latest editions are available from: “ACCA” Air Conditioning Contractors of America, 1513 16th Street, N.W., Washington, D.C. 20036. If duct system incorporates flexible air duct, be sure pressure drop information (straight length plus all turns) shown in “ACCA” Manual “D” is accounted for in the system.
- Supply plenum is attached to the 3/4” duct flanges supplied with the unit. Attach flanges around the blower outlet.
    - IMPORTANT: If an elbow is included in the plenum close to the unit, it can not be smaller than the dimensions of the supply duct flange on the unit.
    - IMPORTANT: The front flange on the return duct if connected to the blower casing must not be screwed into the area where the power wiring is located. Drills or sharp screw points can damage insulation on wires located inside unit.
- Secure the supply and return ductwork to the unit flanges, using proper fasteners for the type of duct used and tape the duct-to-unit joint as required to prevent air leaks.

WARNING

Fire, explosion!

If appliances connected via an air duct system to one or more rooms are installed in a room with an area less than shown in section 3.5 Table 5-7, that room shall be without continuously operating open flames (e.g. an operating gas appliance) or other potential ignition sources (for e.g. an operating electric heater, hot surfaces). A flame-producing device may be installed in the same space if the device is provided with an effective flame arrest.

For appliances connected via an air duct system to one or more rooms, auxiliary devices which may be a potential ignition source shall not be installed in the duct work. Examples of such potential ignition sources are hot surfaces with a temperature exceeding 700°C and electric switching devices.

For appliances connected via an air duct system to one or more rooms, only auxiliary devices approved by the appliance manufacturer or declared suitable with the refrigerant shall be installed in connecting ductwork.

7 TXV Replacement Information

1. Remove the screws and front coil panel.
2. Remove the rubber plugs from the liquid and vapor lines.
3. Remove relevant ties and pipe insulation.
4. Unwrap and remove the TXV sensing bulb.
5. Remove the equalizer tube from vapor pipe. Wrap the TXV and coil panel with a wet rag to prevent overheating while brazing. Use a shield plate to prevent the copper pollution.

WARNING

Personal injury, product damage!

Wrap the TXV and coil panel with a wet rag to prevent overheating while brazing; and use a shield plate to prevent the fire and copper pollution.

6. Disconnect the input pipe ,Wrap the TXV and coil panel with a wet rag to prevent overheating while brazing,Use a nitrogen flow and braze all connections while brazing. Use a shield plate to prevent the copper pollution.
7. Disconnect the input pipe ,Wrap the TXV and coil panel with a wet rag to prevent overheating while brazing,Use a nitrogen flow and braze all connections while brazing. Use a shield plate to prevent the copper pollution.
8. Remove the TXV fixed screws.
9. Replace a new TXV, wrap the TXV with a wet rag or dip into water to prevent overheating while brazing.
10. Allow tubing to cool and pressurize line sets with 150 PSI of nitrogen to check braze connections and flow assembly for leaks. Make repairs as needed.

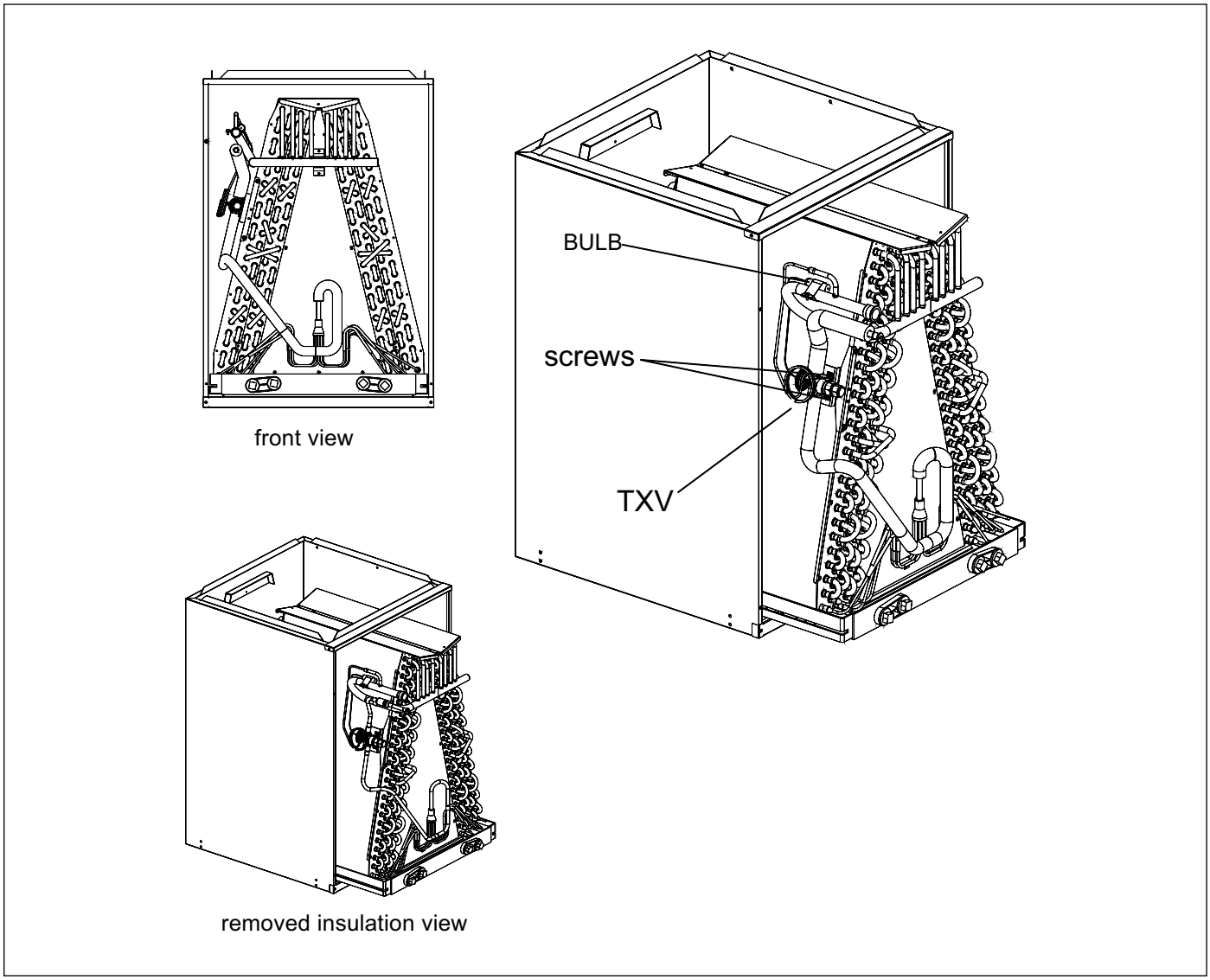


Figure 11