

### **Ball Valves**

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The information presented on this sheet is correct at the time of publication. Milwaukee Valve reserves the right to change design, and/or material specifications without notice. For the Installation, Operation and Maintenance Manual (IOM) see the Technical/Service Information section on our website. For the most current information access www.milwaukeevalve.com

Rev. 04/18





### A MILWAUKEE VALVE PRODUCT FOR POTABLE WATER SERVICE

### **Gate Valves**

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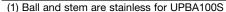
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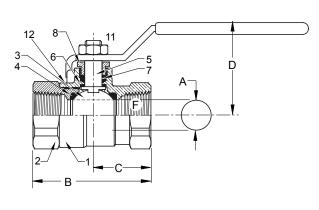


Bronze Ball Valve For Potable Water
Two Piece
Standard Port (1" - 3") Full Port (1/4" - 3/4")
600 psig WOG
Threaded Ends
Blow-Out Proof Stem

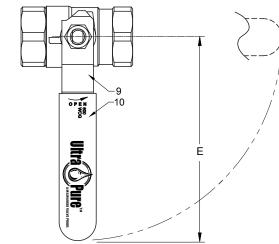
### MATERIAL LIST

MATERIAL LIST						
ITEM	PART	MATERIAL	ASTM SPEC			
1	Body	Cast Bronze	B584			
			C89833			
2	Tailpiece	Cast Bronze	B584			
			C89833			
		Brass w/Hard Chrome	B283			
3	Ball	Plating	C27450			
"	Dall	316 Stainless Steel (1)	A276			
			S31600			
4	Seat	RPTFE, 15% Glass filled	Commercial			
		Bronze	B584			
5	Stem		C89833			
3	Sterri	316 Stainless Steel (1)	A276			
			S31600			
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial			
7	Packing	PTFE	Commercial			
8	Packing Nut	Brass	B16			
	_		C36000			
9	Handle	Steel w/Zinc Plating	B633			
10	Handle Grip	Vinyl	Commercial			
11	Handle Nut	Steel w/Zinc Plating	B633			
12*	Body Seal	PTFE	Commercial			





**Dimensions and Workmanship Conform to MSS SP-110** 



### **DIMENSIONS**

	UNITS	1/4" DN6	3/8" DN10	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50	2-1/2" DN65	3" DN80
Α	INCHES	0.38	0.38	0.50	0.76	0.88	1.06	1.31	1.56	2.00	2.31
(DIA)	mm	10	10	13	19	22	27	33	40	51	59
В	INCHES	1.86	1.86	2.19	2.64	3.17	3.50	3.96	4.30	5.58	6.17
	mm	46	46	54	65	78	86	97	105	142	157
С	INCHES	1.00	1.00	1.10	1.30	1.58	1.74	1.97	2.15	2.79	3.10
	mm	25	25	27	32	39	43	48	53	71	79
D	INCHES	1.78	1.81	1.91	2.08	2.25	2.66	2.84	3.00	3.44	3.84
	mm	44	44	47	51	55	65	70	74	87	98
Е	INCHES	3.81	3.81	3.81	4.56	4.56	6.31	6.31	7.19	7.19	7.19
	mm	93	93	93	112	112	155	155	176	176	176
F	THREAD Size	1/4" NPT	3/8"NPT	1/2" NPT	3/4" NPT	1"NPT	1-1/4" NPT	1-1/2" NPT	2" NPT	2-1/2" NPT	3" NPT
Cv		7	7	13	30	38	61	87	121	228	305

Note: DN (Diameter Nominal) = Metric equivalent size. \*2-1/2" & 3" Only.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).





### UPBA100/100S\* P2 1/2"-3"

Bronze Ball Valve For Potable Water
Two Piece

Standard Port (1" - 3") Full Port (1/2" - 3/4") 200 psig @ 250°F†

Press x Press Ends

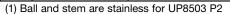
Press x Threaded Ends Available (Consult Factory)

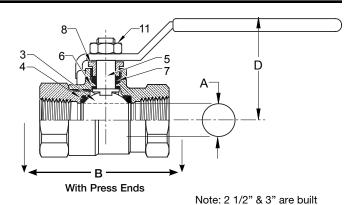
**Blow-Out Proof Stem** 

**Dimensions and Workmanship Conform to MSS SP-110** 

### MATERIAL LIST

MATERIAL LIST						
ITEM	PART	MATERIAL	ASTM SPEC			
1	Body	Cast Bronze	B584 C89833			
2	Tailpiece	Cast Bronze	B584 C89833			
3	Ball	Brass w/Hard Chrome Plating	B283 C27450			
3	Dall	316 Stainless Steel (1)	A276 S31600			
4	Seat	RPTFE, 15% Glass filled				
5	Stem	Brass	B21 C46400 H02			
		316 Stainless Steel (1)	A276 S31600			
6	Thrust Washer	RPTFE, 25% Glass Filled				
7	Packing	PTFE				
8	Packing Nut	Brass	B16 C36000			
9	Handle	Steel w/Zinc Plating	Commercial			
10	Handle Grip	Vinyl	Commercial			
11	Handle Nut	Steel w/Zinc Plating	Commercial			
12	Press Adapters	Brass Fitting w/EPDM O-Ring (1/2" - 2")	B283 C27450			
10	O Ding	Copper (2 1/2" - 3")	B88			
13	O-Ring	EPDM				
14	Backing Seal	Acetal	1070			
15	Backing Ring	304 Stainless Steel	A276			



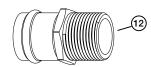


from UPBA150/150S

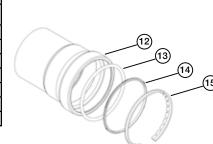
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Press End Adapter (4151 Series)



### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50	2-1/2" DN65	3" DN80
V (DIV)	INCHES	0.50	0.76	1.06	1.31	1.56	2.00	2.00	2.31
A (DIA)	mm	13	19	27	33	40	51	51	59
STD	INCHES	0.87	0.98	0.98	1.02	1.42	1.58	1.80	2.10
Insertion	mm	22	25	25	26	36	40	46	53
В	INCHES	5.19	6.22	7.17	7.57	8.44	10.30	12.02	13.94
В	mm	132	158	182	192	214	262	305	354
_	INCHES	1.91	2.32	2.68	2.82	3.00	3.36	3.47	3.88
D	mm	47	59	68	72	76	85	88	99
Е	INCHES	3.82	4.55	6.33	6.33	6.33	7.19	7.19	7.19
	mm	94	116	161	161	161	183	183	183

Note: DN (Diameter Nominal)=Metric equivalent size.

†Non-Shock

\*Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).





### UPBA100H/UPBA150H 1/2" & 3/4" Threaded x 3/4" Hose End (UPBA100H)

Bronze Ball Valve For Potable Water Two Piece Full Port 600 W0G

hreaded x 3/4" Hose End (UPBA100H) Solder x 3/4" Hose End (UPBA150H) Dust Cap and Chain Blow-Out Proof Stem

**Dimensions and Workmanship Conform to MSS SP-110** 

MAT	<b>ERIA</b>	LS L	.IST
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ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Cast Bronze	B584 C89833
2	Tailpiece	Brass	B283 C27450
3	Ball	Brass, Chrome Plated	B283 C27450
4	Seat	PTFE (1/2") RPTFE, 15% Glass Filled (3/4")	Commercial
5	Stem	Brass	B21 C6400, H02
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial
7	Packing	PTFE	Commercial
8	Packing Nut	Brass	B16 C36000
9	Handle	Steel, Zinc Plated	Commercial
10	Handle Grip	Vinyl	Commercial
11	Handle Nut	Steel, Zinc Plated	Commercial
12	Dust Cap	Polyproplylene	Commercial
13	Gasket	EDPM	Commercial
14	Chain	Brass Bead	Commercial

### Do not pressurize cap. Pressure not to exceed 40 psi.

**Note:** Pressure/Temperature rating shown are for VALVE ONLY. Hose side pressure and temperature limit is based on connected hose and is users responsibility

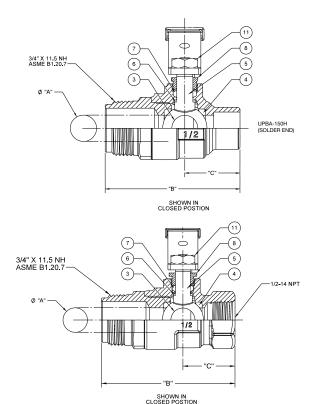
### **DIMENSIONS**

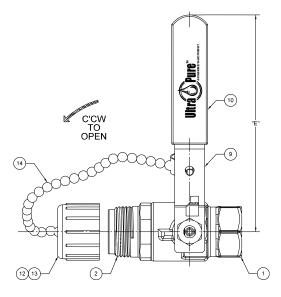
	UNITS	1/2" DN15	3/4" DN20
ØA	INCHES	0.50	0.76
ØΑ	mm	13	19
В	INCHES	2.70	2.90
(BA-100)	mm	69	74
B'	INCHES	2.55	3.05
(BA-150)	mm	65	78
С	INCHES	1.10	1.30
(BA-100)	mm	28	33
C,	INCHES	1.10	1.45
(BA-150)	mm	28	37
D	INCHES	1.88	2.14
L D	mm	48	54
Е	INCHES	3.81	4.62
	mm	97	117
F	THREADED INLET	NPT	NPT
Cv		13	30

Note: DN (Diameter Nominal) = Metric equivalent size.

Same design as UP8501H/8511H

†Non-Shock

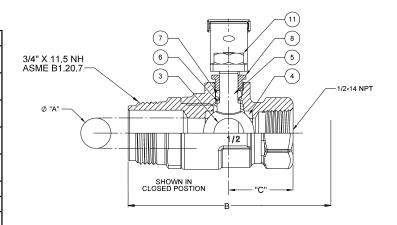


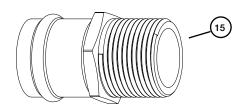




**Bronze Ball Valve For Potable Water Two Piece Full Port** 200 psig @ 250°F† Press x 3/4" Hose End **Dust Cap and Chain Blow-Out Proof Stem Dimensions and Workmanship Conform to MSS SP-110** 

MAT	MATERIAL LIST							
ITEM	PART	MATERIAL	ASTM SPEC					
1	Body	Cast Bronze	B548 C27450					
2	Tailpiece	Brass	B283 C27450					
3	Ball	Brass, Chrome Plated	B283 C27450					
4	Seat	PRFE (1/2") RPTFE, 15% Glass filled (3/4")	Commercial					
5	Stem	Brass	C46400 H02					
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial					
7	Packing	PTFE	Commercial					
8	Packing Nut	Brass	B16 C36000					
9	Handle	Steel, Zinc Plated	Commercial					
10	Handle Grip	Vinyl	Commercial					
11	Handle Nut	Steel, Zinc Plated	Commercial					
12	Dust Cap	Polyproplylene	Commercial					
13	Gasket	EDPM	Commercial					
14	Chain	Brass Bead	Commercial					
15	Press Adapter	Brass Fitting w/EPDM O-Ring	B283 C27450					





Press End Adapter (4151 Series)

**DIMENSIONS** 

	UNITS	1/2"	3/4"				
	UNITS	DN15	DN20				
А	INCHES mm	0.50 13	.76 19				
В	INCHES mm	2.70 69	2.90 74				
STD INSERTION DEPTH	INCHES mm	.87 22	.98 25				
С	INCHES mm	1.10 28	1.30 33				
D	INCHES mm	1.88 48	2.14 54				
E	INCHES mm	3.81 97	4.62 117				
F	THREAD INLET	NPT	NPT				
Cv		13	30				

Note: DN (Diameter Nominal) = Metric equivalent size. †Non-Shock

Do not pressurize cap. Pressure not to exceed 40 psi.

Note: Pressure/Temperature rating shown are for VALVE ONLY. Hose side pressure and temperature limit is based on connected hose and is users responsibility

\*Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

Note: Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

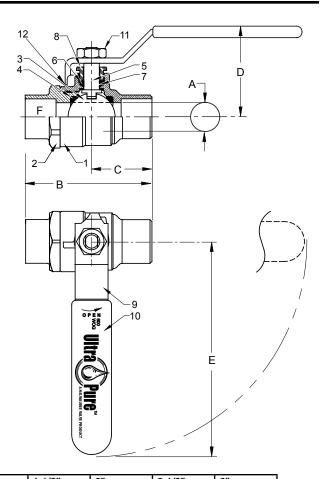


Bronze Ball Valve For Potable Water
Two Piece
Standard Port (1" - 3") Full Port (3/8" - 3/4")
600 psig WOG
Solder Ends
Blow-Out Proof Stem
Dimensions and Workmanship Conform to MSS SP-110

MATERIAL LIST

MA	MATERIAL LIST							
ITEM	PART	MATERIAL	ASTM SPEC					
1	Body	Cast Bronze	B584					
			C89833					
2	Tailpiece	Cast Bronze	B584					
			C89833					
		Brass w/Hard Chrome	B283					
3	l Ball	Plating	C27450					
"	الما	316 Stainless Steel (1)	A276					
			S31600					
4	Seat	RPTFE, 15% Glass filled						
		Brass	B21					
	Stem		C46400,					
5			H02					
		316 Stainless Steel (1)	A276					
			S31600					
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial					
7	Packing	PTFE	Commercial					
8	Packing Nut	Brass	B16					
			C36000					
9	Handle	Steel w/Zinc Plating	Commercial					
10	Handle Grip	Vinyl	Commercial					
11	Handle Nut	Steel w/Zinc Plating	Commercial					
12*	Body Seal	PTFE	Commercial					

<sup>(1)</sup> Ball and stem are stainless for UPBA150S



### **DIMENSIONS**

	UNITS	3/8" DN10	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50	2-1/2" DN65	3" DN80
Α	INCHES	0.38	0.50	0.76	0.88	1.06	1.31	1.56	2.00	2.31
(DIA)	mm	10	13	19	22	27	33	40	51	59
В	INCHES	1.86	2.19	2.64	3.17	3.50	3.96	4.30	7.36	8.09
	mm	46	54	65	78	86	97	105	187	206
С	INCHES	1.00	1.10	1.30	1.58	1.74	1.97	2.15	3.67	3.98
	mm	25	27	32	39	43	48	53	93	101
D	INCHES	1.81	1.91	2.08	2.25	2.66	2.84	3.00	3.44	3.90
	mm	44	47	51	55	65	70	74	87	99
E	INCHES	3.81	3.81	4.56	4.56	6.31	6.31	7.19	7.19	7.19
=	mm	93	93	112	112	155	155	176	176	176
F	TUBE Sizeø	0.51	0.63	0.88	1.13	1.38	1.63	2.13	2.63	3.13
Cv		7	13	35	38	61	87	121	196	231

Note: DN (Diameter Nominal) = Metric equivalent size.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



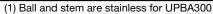
<sup>\*2-1/2&</sup>quot; & 3" Only.

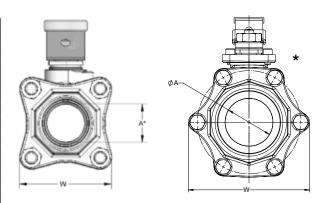
Bronze Ball Valve For Potable Water
Three Piece
Full Port
600 psig WOG
Threaded Ends
Blow-Out Proof Stem

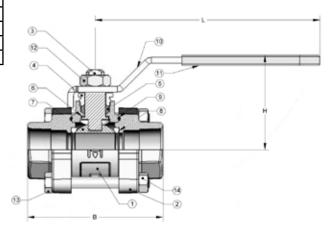
**Dimensions and Workmanship Conform to MSS SP-110** 

### **MATERIALS LIST**

	LITIALO LIOT	T	
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Cast Bronze	B584 C89833
2	End Cap	Cast Bronze	B584 C89833
3	Stem	Brass	B21 C46400, H02
		316 Stainless Steel (1)	A276
4	Packing Nut	Brass	B16
5	Packing	PTFE	Commercial
6	Thrust Washer	RPTFE, 25% Glass Reinforced	Commercial
7	Ball	Brass w/Hard Chrome Plating	B283 C27450
		316 Stainless Steel (1)	A276 531600
8	Seat	RPTFE, 15% Glass Filled	Commercial
9	O-Ring	Viton	Commercial
10	Handle	Steel w/Zinc Plating	Commercial
11	Handle Grip	Vinyl	Commercial
12	Handle Nut	Steel w/Zinc Plating	Commercial
13	Bolt	Steel w/Zinc Plating	Commercial
14	Nut	Steel w/Zinc Plating	Commercial







### **DIMENSIONS**

	UNITS	1/4" DN6	3/8" DN10	1/2" DN15	3/4" DN20	1" D25	1-1/4" D32	1-1/2" D40	2" D50	2-1/2" DN 65	3" * DN 80
	INCHES	0.50	0.50	0.50	0.75	1.00	1.25	1.50	DN50	DN65	DN80
A	mm	13	13	13	19	25	32	38	2.00	2.50	2.50
В	INCHES	3.03	3.03	3.03	3.65	3.82	4.86	5.06	51	64	64
	mm	77	77	77	90	97	123	129	6.00	6.84	6.84
Н	INCHES	1.65	1.65	1.65	2.24	2.65	2.86	3.03	152	174	174
	mm	42	42	42	57	67	73	77	3.26	4.09	4.09
	INCHES	4.03	4.03	4.06	4.58	6.30	6.32	7.20	83	104	104
	mm	102	102	103	116	160	161	183	183	203	203
w	INCHES	1.95	1.95	1.95	2.19	2.48	3.00	3.13	3.78	6.25	6.25
l vv	mm	50	50	50	56	63	76	80	96	159	159
F	THREAD Size	1/4" NPT	3/8" NPT	1/2" NPT	3/4" NPT	1" NPT	1-1/4" NPT	1-1/2" NPT	2" NPT	2-1/2" NPT	3" NPT
Cv		7	7	17	31	60	110	185	360	390	390

Note: DN (Diameter Nominal) = Metric equivalent size.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



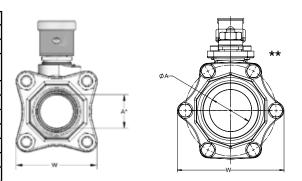
**Bronze Ball Valve For Potable Water Three Piece Full Port** 200 psig @ 250°F† **Press x Press Ends Blow-Out Proof Stem** 

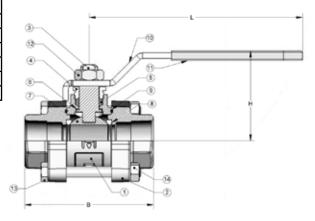
**Dimensions and Workmanship Conform to MSS SP-110** 

### **MATERIALS LIST**

1417	MATERIALO LIOT								
ITEM	PART	MATERIALS	ASTM SPEC.						
1	Body	Cast Bronze	B584 C89833						
2	End Cap	Cast Bronze	B584 C89833						
3	Stem	Brass	B21 C46400, H02						
		316 Stainless Steel (1)	A276 S31600						
4	Packing Nut	Brass	B16 C363000						
5	Packing	PTFE	Commercial						
6	Thrust Washer	RPTFE, 25% Glass Reinforced	Commercial						
7	Dall	Brass w/Hard Chrome Plating	B283 C27450						
′	Ball	316 Stainless Steel (1)	A276 S36000						
8	Seat	RPTFE, 15% Glass Filled	Commercial						
9	O-Ring	Viton	Commercial						
10	Handle	Steel w/Zinc Plating	Commercial						
11	Handle Grip	Vinyl	Commercial						
12	Handle Nut	Steel w/Zinc Plating	Commercial						
13	Bolt	Steel w/Zinc Plating	Commercial						
14	Nut	Steel w/Zinc Plating	Commercial						
15	Press Adaptor	Brass Fitting w/EPDM O-Ring	B283 C27450						

<sup>(1)</sup> Ball and stem are stainless for UPBA300S





### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
Α	INCHES	0.50	0.75	1.00	1.25	1.50	2.00
A	mm	13	19	25	32	38	51
STD INSERTION	INCHES	0.87	0.98	0.98	1.02	1.42	1.58
DEPTH	mm	22	25	25	26	36	40
В	INCHES	3.03	3.65	3.82	4.86	5.06	6.00
Ь	mm	77	90	97	123	129	152
Н	INCHES	1.65	2.24	2.65	2.86	3.03	3.26
П	mm	42	57	67	73	77	83
L	INCHES	4.06	4.58	6.30	6.32	7.20	7.20
	mm	103	116	160	161	183	183
W	INCHES	1.95	2.19	2.48	3.00	3.13	3.78
VV	mm	50	56	63	76	80	96
F	THREAD SIZE	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
	SIZE	NPT	NPT	NPT	NPT	NPT	NPT
Cv	INCHES	17	31	60	110	185	360





<sup>\*</sup>Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance. †Non-Shock

Note: Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



### **UPBA350/350S** %"-3"

Bronze Ball Valve For Potable Water
Three Piece
Full Port
600 psig WOG
Solder Ends
Blow-Out Proof Stem

Tested and Certified by

(B) IAPMO RRT to NSF/ANSI 372
(r) lead free compliance.

MATERIALS LIST

**Dimensions and Workmanship Conform to MSS SP-110** 

### ITEM PART MODEL/SIZE **MATERIALS** ASTM SPEC. B584 C89833 **UPBA350 & UPBA350S** Body Cast Bronze Tailpiece **UPBA350 & UPBA350S** Cast Bronze B584 C89833 Brass w/Hard B283 UPBA350 Chrome Plating C27450 3 Ball UPBA350S 316 Stainless Steel A276 S31630 B21 C46400. UPBA350 Brass H02 4 Stem UPBA350S 316 Stainless Steel A276 S31630 5 O-Ring UPBA350 & UPBA350S Viton Commercial **UPBA350 & UPBA350S** 15 % Glass RPTFE 6 Seat Commercial **UPBA350 & UPBA350S** 25% Glass RPTFE 7 Thrust, Washer Commercial Packing Male 2- 1/2"-3" PTFE Commercial 8 PTFE Packing 3/8"-2" Commercial 9 Packing, "V" **UPBA350 & UPBA350S** PTFE Commercial 10 Packing, Female **UPBA350 & UPBA350S** PTFE Commercial 11 Packing Follower UPBA350 & UPBA350S Brass B16 C36000 **UPBA350 & UPBA350S** Stainless Steel 12 Hex Jam Nut Commercial Stainless Steel **UPBA350 & UPBA350S** Nut Locker 13 Commercial TYP. 301/302

**UPBA350 & UPBA350S** 

**UPBA350 & UPBA350S** 

**UPBA350 & UPBA350S** 

**UPBA350 & UPBA350S** 

2-1/2"-3"

3/8"-2"

Stainless Steel

Stainless Steel

Carbon Steel

17-7 PH

Brass

Steel

Commercial

Commercial

SAE, Grade 8

Commercial

B16 C36000

SAE 5140



### **DIMENSIONS**

Washer, Internal Tooth

Hex Head Cap Screw

Belleville, Washer

Socket Head Cap

Screw Handle Assy

Gland Nut

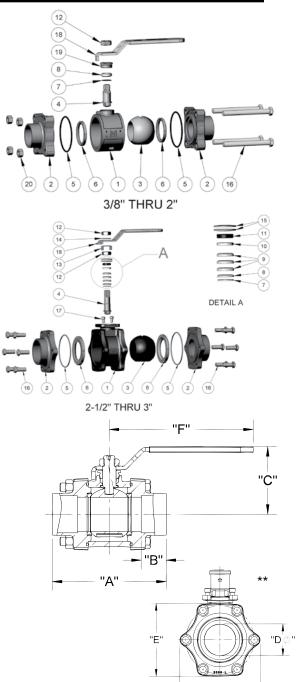
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	UNITS	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
	UNITS	DN10	DN15	DN20	DN25	DN32	DN40	DN50	DN65	DN80
_	INCHES	2.68	3.02	3.56	3.81	4.66	5.00	5.70	7.01	7.01
Α	mm	68	77	90	97	118	127	145	178	178
В	INCHES	0.44	0.51	0.76	0.92	0.98	1.10	1.35	1.48	1.67
B	mm	11	13	19	23	25	28	34	38	42
	INCHES	1.85	1.85	2.20	2.65	2.79	2.97	3.47	5.44	5.44
С	mm	47	47	56	67	71	75	88	138	138
D	INCHES	0.45	0.50	0.75	1.00	1.25	1.50	2.00	2.50	2.50
ا ا	mm	11	13	19	25	32	38	51	64	64
E	INCHES	1.32	1.32	2.13	2.41	2.94	3.13	3.86	5.74	5.74
=	mm	34	34	54	61	75	80	98	146	146
F	INCHES	3.80	3.80	4.55	6.32	6.32	6.32	7.20	8.10	8.10
-	mm	96	96	116	160	160	160	183	206	206
	INCHES	1.92	1.92	2.13	2.41	2.94	3.13	3.86	6.31	6.31
G	mm	49	49	54	61	75	80	98	160	160
Cv		7	17	31	60	110	185	360	390	390



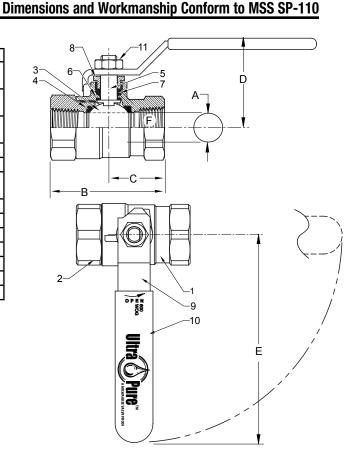
**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Ball Valve For Potable Water
Two Piece
Full Port
600 psig WOG
Threaded Ends
Blow-Out Proof Stem

### **MATERIALS LIST**

	LNIALS LIST	T	·
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Cast Bronze	B584 C89833
2	Tailpiece	Cast Bronze	B584 C89833
3	Ball	Brass w/Hard Chrome Plating	B283 C27450
		316 Stainless Steel (1)	A276 S31600
4	Seat	RPTFE, 15% Glass Filled	Commercial
5	Stem	Brass	B21 C46400, H02
		316 Stainless Steel (1)	A276 S31600
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial
7	Packing	PTFE	Commercial
8	Packing Nut	Brass	B16 C36000
9	Handle	Steel w/Zinc Plating	Commercial
10	Hand Grip	Vinyl	Commercial
11	Handle Nut	Steel w/Zinc Plating	Commercial

<sup>(1)</sup> Ball and stem are stainless for UPBA400S



### **DIMENSIONS**

	UNITS	1/4" DN10	3/8" DN10	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
Α	INCHES	0.38	0.38	0.50	0.76	1.06	1.31	1.56	2.00
(DIA)	mm	10	10	13	19	27	33	40	51
В	INCHES	1.86	1.86	2.19	2.59	3.32	3.77	4.28	5.10
	mm	46	46	54	66	84	96	109	130
С	INCHES	1.00	1.00	1.10	1.30	1.59	1.81	2.06	2.37
	mm	25	25	27	33	40	46	52	60
D	INCHES	1.78	1.81	1.91	2.32	2.68	2.82	3.00	3.36
	mm	44	44	47	59	68	72	76	85
E	INCHES	3.82	3.82	3.82	4.55	6.33	6.33	6.33	7.19
	mm	94	94	94	116	161	161	161	183
F	THREAD Size	1/4" NPT	3/8"NPT	1/2" NPT	3/4" NPT	1"NPT	1-1/4" NPT	1-1/2" NPT	2" NPT
Cv		7	7	13	30	61	110	185	360

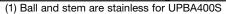
Note: DN (Diameter Nominal) = Metric equivalent size.

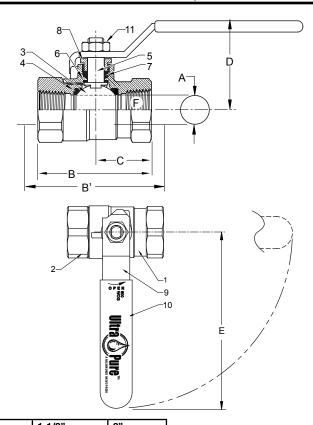
**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

**Bronze Ball Valve For Potable Water Two Piece Full Port** 200 psig @ 250°F† **Press x Press Ends Blow-Out Proof Stem** 

**Dimensions and Workmanship Conform to MSS SP-110** 

MAI	ERIAL LIST		
ITEM	PART	MATERIAL	ASTM SPEC
1	Body	Cast Bronze	B584
			C89833
2	Tailpiece	Cast Bronze	B584
			C89833
		Brass w/Hard Chrome	B283
3	Ball	Plating	C27450
3	Dall	316 Stainless Steel (1)	A276
			S31600
4	Seat	RPTFE, 15% Glass Filled	Commercial
		Brass	B21
5	Stem		C46400
3	Sterri	316 Stainless Steel (1)	
			S31600
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial
7	Packing	PTFE	Commercial
8	Packing Nut	Brass	B16
			C36000
9	Handle	Steel w/Zinc Plating	Commercial
10	Handle Grip	Vinyl	Commercial
11	Handle Nut	Steel w/Zinc Plating	Commercial
12	Press Adapters	Brass Fitting w/EPDM	B283
		O-Ring	C27450





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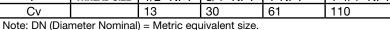
†Non-Shock

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
A (DIA)	INCHES	0.50	0.76	1.06	1.31	1.56	2.00
A (DIA)	mm	13	19	27	33	40	51
STD INSERTION	INCHES	0.87	0.98	0.98	1.02	1.42	1.58
DEPTH	mm	22	25	25	26	36	40
В	INCHES	2.19	2.59	3.32	3.77	4.28	5.10
Ь	mm	54	66	84	96	109	130
B <sup>1</sup>	INCHES	5.19	6.17	7.32	7.84	8.76	11.10
В.	mm	132	157	186	199	228	282
С	INCHES	1.10	1.30	1.59	1.81	2.06	2.37
	mm	27	33	40	46	52	60
D	INCHES	1.91	2.32	2.68	2.82	3.00	3.36
D	mm	47	59	68	72	76	85
Е	INCHES	3.82	4.55	6.33	6.33	6.33	7.19
	mm	94	116	161	161	161	183
F	THREAD SIZE	1/2" NPT	3/4" NPT	1"NPT	1-1/4" NPT	1-1/2" NPT	2" NPT
Cv		13	30	61	110	185	360

Threaded Ends (Order UPBA400P1/ ÙPBA400SP1)

Press End Adapter.

Available with Press x



\*Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

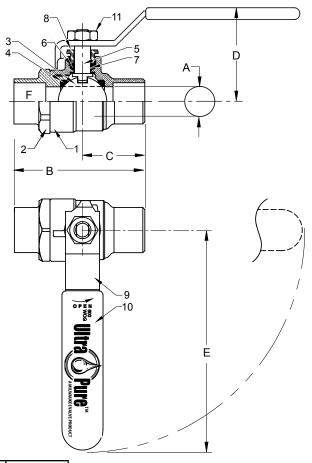
Note: Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Ball Valve For Potable Water
Two Piece
Full Port
600 psig WOG
Solder Ends
Blow-Out Proof Stem
Dimensions and Workmanship Conform to MSS SP-110

### **MATERIALS LIST**

IVIAI	ENIALS LIST	U.	u-
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Cast Bronze	B584 C89833
2	Tailpiece	Cast Bronze	B584 C89833
,	Pall	Brass w/Hard Chrome Plating	B283 C27450
3 Ball		316 Stainless Steel (1)	A276 S31600
4	Seat	RPTFE, 15% Glass Filled	Commercial
		Brass (2" only)	B21 C46400
5	Stem	316 Stainless Steel (1)	A276 S31600
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial
7	Packing	PTFE	Commercial
8	Packing Nut	Brass	B16 C36000
9	Handle	Steel w/Zinc Plating	Commercial
10	Handle Grip	Vinyl	Commercial
11	Handle Nut	Steel w/Zinc Plating	Commercial

<sup>(1)</sup> Ball and stem are stainless for UPBA450S



### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
Α	INCHES	0.50	0.76	1.06	1.31	1.56	2.00
(DIA)	mm	13	19	27	32	40	51
В	INCHES	2.39	3.17	3.75	5.00	6.00	6.75
	mm	59	81	95	127	152	172
С	INCHES	1.07	1.50	1.79	2.49	3.00	3.37
	mm	27	38	46	63	76	86
D	INCHES	1.87	2.19	2.67	2.82	2.99	3.51
	mm	46	56	68	72	76	89
E	INCHES	3.80	4.56	6.31	6.31	6.31	7.19
	mm	97	116	160	160	160	183
F	TUBE Sizeø	0.63	0.88	1.13	1.38	1.63	2.13
Cv		15	35	60	110	185	360

Note: DN (Diameter Nominal) = Metric equivalent size.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).











1/4" through 2" Only

Brass Ball Valve For Potable Water
Two Piece
Full Port
600 psig WOG (1/4" - 2")
400 psig WOG (2 1/2" - 3")

400 psig WOG (2 1/2" - 3") Threaded Ends Blow-Out Proof Stem

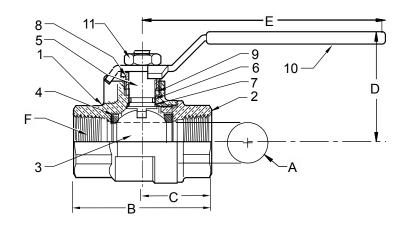
Dimensions and Workmanship Conform to MSS SP-110.

Also Available UPBA475B-LL

\*\* Additional body/tailpiece seal for
2 1/2" & 3" sizes only
(Not Pictured).

### **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailpiece	Brass, Forged	B283 C27450
3	Ball	Brass w/Chrome Plating	B283 C27450
4	Ball Seat	PTFE	Commercial
5	Stem	Brass	B124 C27450
6	O-Ring	Buna-N	D2006
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B16 C36000
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	Commercial
11	Handle Nut	Zinc Plated Steel	Commercial
12	Seal	PTFF (2 1/2" & 3")**	Commercial



### **DIMENSIONS**

	UNITS	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
	INCHES	0.39	0.39	0.51	0.76	1.00	1.26	1.50	2.00	2.48	2.95
А	mm	10	10	13	19	25	32	38	51	63	75
В	INCHES	1.87	1.87	2.25	2.62	3.06	3.50	3.75	4.38	5.16	6.00
	mm	47	47	57	67	78	89	95	111	131	152
	INCHES	0.95	0.95	1.12	1.31	1.91	2.21	1.87	2.19	2.58	3.00
С	mm	24	24	61	33	49	56	47	56	66	76
	INCHES	1.42	1.42	1.46	1.93	2.10	2.33	2.52	2.96	3.94	4.37
D	mm	36	36	37	49	53	59	64	75	100	111
E	INCHES	3.14	3.14	3.14	4.35	4.35	5.00	5.00	6.90	7.87	7.87
	mm	80	80	80	110	110	127	127	175	200	200
F	THREAD Size	1/4" NPT	3/8" NPT	1/2" NPT	3/4" NPT	1" NPT	1-1/4" NPT	1-1/2" NPT	2" NPT	2-1/2" NPT	3" NPT
Cv		12	12	18	40	72	112	161	287	307	323

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

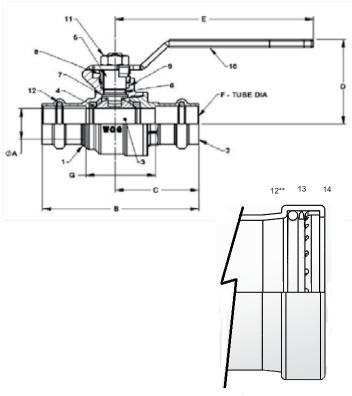


Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Press Ends
Blow-Out Proof Stem

**MATERIALS LIST** 

IVIAI	MAI ENIALS LIST							
ITEM	PART	MATERIALS	ASTM SPEC.					
1	Body	Brass, Forged	B283 C27450					
2	Tailpiece	Brass, Forged	B283 C27450					
3	Ball	Brass, Chrome Plating	B283 C27450					
4	Ball Seat (1/2"-2")	PTFE	Commercial					
4	Ball Seat (2 1/2"-4")	RPTFE	Commercial					
5	Stem	Brass, Forged	B283-C27450					
6	Stem O-Ring	Buna-N	D2000					
7	Thrust Washer	PTFE	Commercial					
8	Gland Nut	Brass	B124					
9	Packing	PTFE	Commercial					
10	Handle	Zinc Plated Steel	Commercial					
11	Handle Nut	Zinc Plated Steel	Commercial					
12	Backing Ring	EPDM	Commercial					
13**	Backing Spacer	PTFE	Commercial					
14**	Backing Retainer	Stainless Steel	Commercial					

\*Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88



\*\* 2-1/2", 3", & 4" Requires XLC installation jaws.

### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50	2-1/2" DN65	3" DN80	4" DN100
A-PORT	INCHES	0.51	0.76	0.98	1.26	1.50	2.01	2.48	2.95	3.94
DIA	mm	13	19	25	32	38	51	63	75	100
В	INCHES	3.16	3.71	4.28	5.20	6.31	7.44	8.23	9.13	11.42
В	mm	80	94	109	132	160	189	209	232	290
	INCHES	1.63	1.92	2.18	2.75	3.40	3.96	4.33	4.80	6.06
С	mm	41	49	55	70	86	101	110	122	154
_	INCHES	1.62	2.01	2.21	2.46	2.62	3.13	3.86	4.21	6.06
D	mm	41	51	56	63	67	80	98	107	154
E	INCHES	3.15	4.33	4.33	5.12	5.12	6.89	7.87	7.87	9.65
_ <u>_</u>	mm	80	110	110	130	130	175	200	200	245
	INCHES	1.52	1.73	2.31	3.16	3.49	4.28	3.98	4.76	6.14
G	mm	39	44	59	80	89	109	101	121	156
Cv		18	40	72	112	161	287	448	645	700

†Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



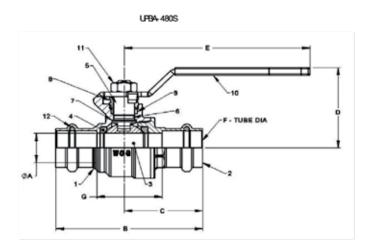
Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Press Ends
Blow-Out Proof Stem

Tested and Certifited by IAMPO R&T to NSF/ANSI 61 and NSF/ANSI 372 for Lead Free Compliance.

**MATERIALS LIST** 

	LITIALO LIGI		
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailpiece	Brass, Forged	B283 C27450
3	Ball	316 Stainless Steel	A276 S31600
4	Ball Seat	PTFE	Commercial
5	Stem	316 Stainless Steel	A276 S31600
6	Stem O-Ring	Buna-N	D2000
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B124
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	Commercial
11	Handle Nut	Zinc Plated Steel	Commercial
12**	Backing Ring	Plastic	Commercial

\*Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88. For Installatin Instructions please see engineering section on website.



### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
A-PORT	INCHES	0.51	0.76	0.98	1.26	1.50	2.01
DIA	mm	13	19	25	32	38	51
В	INCHES	3.16	3.71	4.28	5.20	6.31	7.44
	mm	80	94	109	132	160	189
С	INCHES	1.63	1.92	2.18	2.75	3.40	3.96
	mm	41	49	55	70	86	101
D	INCHES	1.62	2.01	2.21	2.46	2.62	3.13
	mm	41	51	56	63	67	80
Е	INCHES	3.15	4.33	4.33	5.12	5.12	6.89
	mm	80	110	110	130	130	175
	INCHES	1.52	1.73	2.31	3.16	3.49	4.28
G	mm	39	44	59	80	89	109
Cv			18	40	72	112	161

†Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

The information presented on this sheet is correct at the time of publication. Milwaukee Valve reserves the right to change design, and/or material specifications without notice. For the Installation, Operation and Maintenance Manual (IOM) see the Technical/Service Information section on our website. For the most current information access www.milwaukeevalve.com

Rev. 7 UP-14



Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x 3/4" Hose End
Dust Cap and Chain
Blow-Out Proof Stem

Tested and Certifited by IAMPO R&T to NSF/ANSI 372 for Lead Free Compliance.

**MATERIALS LIST** 

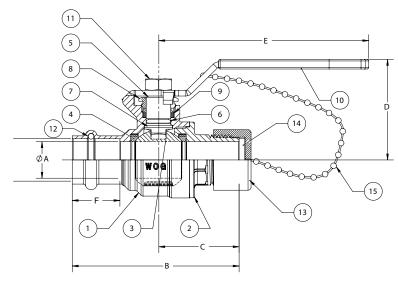
IVIAI	MATERIALS LIST							
ITEM	PART	MATERIALS	ASTM SPEC.					
1	Body	Brass, Forged	B283 C27450					
2	Tailpiece	Brass, Forged	B283 C27450					
3	Ball	Brass, Chrome Plating	B283 C27450					
4	Ball Seat	PTFE	Commercial					
5	Stem	Brass, Forged	B283 C27450					
6	Stem O-Ring	Buna-N	D2000					
7	Thrust Washer	PTFE	Commercial					
8	Gland Nut	Brass	B124					
9	Packing	PTFE	Commercial					
10	Handle	Zinc Plated Steel	Commercial					
11	Handle Nut	Zinc Plated Steel	Commercial					
12	Tube O-Ring	EPDM	D2000 NSF61					
13	Hose Cap	Polyproplylene	Commercial					
14	Cap Gasket	EPDM	Commercial					
15	Chain	Brass Bead	Commercial					

<sup>\*</sup>Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88.

### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20
A-PORT	INCHES	0.51	0.76
DIA	mm	13	19
В	INCHES	3.09	3.50
D	mm	78	90
С	INCHES	1.55	1.70
U	mm	39	43
D	INCHES	1.62	2.01
U	mm	41	51
Е	INCHES	3.15	4.33
	mm	80	110
F TUBE	INCHES	0.82	0.99
DIA	mm	21	25
G	INCHES	0.83	0.98
l G	mm	21	25
Cv		18	40

†Non-Shock

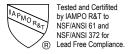


Do not pressurize cap. Pressure not to exceed 40 psi.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x 3/4" Hose End
Dust Cap and Chain
Blow-Out Proof Stem



### **MATERIALS LIST**

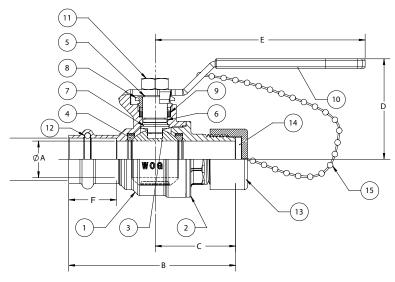
IVIAI	VIATENIALS LIST						
ITEM	PART	MATERIALS	ASTM SPEC.				
1	Body	Brass, Forged	B283 C27450				
2	Tailpiece	Brass, Forged	B283 C27450				
3	Ball	316 Stainless Steel	A276 S31600				
4	Ball Seat	PTFE	Commercial				
5	Stem	316 Stainless Steel	A276 S31600				
6	Stem O-Ring	Buna-N	D2000				
7	Thrust Washer	PTFE	Commercial				
8	Gland Nut	Brass	B124				
9	Packing	PTFE	Commercial				
10	Handle	Zinc Plated Steel	Commercial				
11	Handle Nut	Zinc Plated Steel	Commercial				
12	Tube O-Ring	EPDM	D2000				
13	Hose Cap	Polyproplylene	Commercial				
14	Cap Gasket	EPDM	Commercial				
15	Chain	Brass Bead	Commercial				

<sup>\*</sup>Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88.

### **DIMENSIONS**

	UNITS	1/2"	3/4"
	UNITS	DN15	DN20
A-PORT	INCHES	0.51	0.76
DIA	mm	13	19
В	INCHES	3.09	3.50
Ь	mm	78	90
С	INCHES	1.55	1.70
C	mm	39	43
D	INCHES	1.62	2.01
	mm	41	51
E	INCHES	3.15	4.33
	mm	80	110
F TUBE	INCHES	0.82	0.99
DIA	mm	21	25
G	INCHES	0.83	0.98
G G	mm	21	25
Cv		18	40

†Non-Shock



### Do not pressurize cap. Pressure not to exceed 40 psi.

**Note:** Pressure/Temperature rating shown are for VALVE ONLY. Hose side pressure and temperature limit is based on connected hose and is users responsibility

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



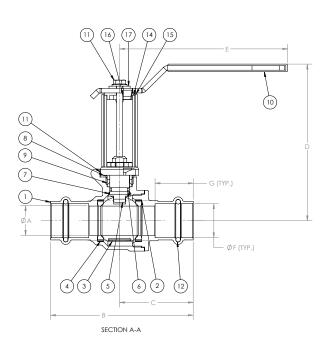
Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Press Ends With Extension Stem & Memory Stop
Blow-Out Proof Stem



MATERIALS LIST

	ERIALS LIST		
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailpiece	Brass, Forged	B283 C27450
3	Ball	Brass, Chrome Plated	B283 C27450
4	Ball Seat	PTFE	Commercial
5	Stem	Brass, Forged	B283 C27450
6	Stem O-Ring	Buna-N	D2000
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B124
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	Commercial
11	Handle Bolt	Zinc Plated Steel	Commercial
12	Tube O-Ring	EPDM	D2000
13	Stem Stop Plate	Zinc Plated Steel	Commercial
14	Internal Extension Tube	Zinc Plated Steel	Commercial
15	External Extension Tube	Zinc Plated Steel	Commercial
16	Upper Stem Adaptor	Zinc Plated Steel	Commercial
17	Memory Stop	Zinc Plated Steel	Commercial

<sup>\*</sup>Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L & M per ASTM B88.



### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
۸	INCHES	0.51	0.76	0.98	1.26	1.50	2.01
A	mm	13	19	25	32	38	51
В	INCHES	3.16	3.71	4.28	5.20	6.31	7.44
Ь	mm	80	94	109	132	160	189
С	INCHES	1.63	1.92	2.18	2.75	3.40	3.96
	mm	41	49	55	70	86	101
D	INCHES	3.87	4.26	4.46	4.71	4.87	5.38
	mm	98	108	113	120	124	137
E	INCHES	3.15	4.33	4.33	5.12	5.12	6.89
	mm	80	110	110	130	130	175
	INCHES	1.52	1.73	2.31	3.16	3.49	4.28
G	mm	39	44	59	80	89	109
Cv		18	40	72	112	161	287

†Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

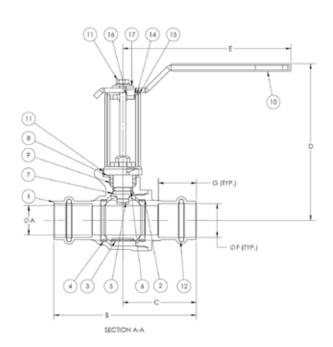
Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Press Ends With Extension Stem & Memory Stop
Blow-Out Proof Stem



### **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailpiece	Brass, Forged	B283 C27450
3	Ball	316 Stainless Steel	A276 S31600
4	Ball Seat	PTFE	Commercial
5	Stem	316 Stainless Steel	A276 S31600
6	Stem O-Ring	Buna-N	D2000
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B124
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	B633
11	Handle Bolt	Zinc Plated Steel	Commercial
12	Tube O-Ring	EPDM	D2000
13	Stem Stop Plate	Zinc Plated Steel	Commercial
14	Internal Extension Tube	Zinc Plated Steel	Commercial
15	External Extension Tube	Zinc Plated Steel	Commercial
16	Upper Stem Adaptor	Zinc Plated Steel	Commercial
17	Memory Stop	Zinc Plated Steel	Commercial

<sup>\*</sup>Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L & M per ASTM B88.



### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
۸	INCHES	0.51	0.76	0.98	1.26	1.50	2.01
A	mm	13	19	25	32	38	51
В	INCHES	3.16	3.71	4.28	5.20	6.31	7.44
	mm	80	94	109	132	160	189
С	INCHES	1.63	1.92	2.18	2.75	3.40	3.96
C	mm	41	49	55	70	86	101
D	INCHES	3.87	4.26	4.46	4.71	4.87	5.38
	mm	98	108	113	120	124	137
E	INCHES	3.15	4.33	4.33	5.12	5.12	6.89
	mm	80	110	110	130	130	175
	INCHES	1.52	1.73	2.31	3.16	3.49	4.28
G	mm	39	44	59	80	89	109
Cv		18	40	72	112	161	287

†Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



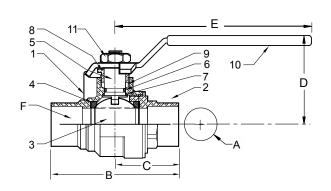
Brass Ball Valve For Potable Water
Two Piece
Full Port
600 psig WOG (1/2" - 2") 400 psig WOG (2 1/2" - 3")
Solder Ends
Blow-Out Proof Stem
Dimensions and Workmanship Conform to MSS SP-110



MATERIALS LIST

### Also Available UPBA485B-LL

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailniana	Brass, Forged	B283 C27450
	Tailpiece	Brass	B283 C27450
3	Ball	Brass w/Chrome Plating	B283 C27450
4	Ball Seat	PTFE	Commercial
5	Stem	Brass	B283 C27450
6	O-Ring	Buna-N	D2006
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B16 C3600
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	Commercial
11	Handle Nut	Zinc Plated Steel	Commercial



### **DIMENSIONS**

	UNITS	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
	INCHES	0.50	0.76	1.00	1.26	1.50	2.00	2.48	2.95
A	mm	13	19	25	32	38	51	63	75
В	INCHES	2.28	3.10	3.56	4.13	4.64	5.75	7.25	8.25
	mm	58	79	90	105	118	146	131	152
С	INCHES	1.14	1.55	1.78	2.06	2.32	2.87	3.62	4.12
	mm	29	39	45	52	59	73	92	105
D	INCHES	1.46	1.93	2.10	2.33	2.52	2.96	3.94	4.37
	mm	37	49	53	59	64	75	100	111
Е	INCHES	3.14	4.35	4.53	5.00	5.00	6.90	7.87	7.87
	mm	80	110	110	127	127	175	200	200
F	TUBE Size	0.63	0.88	1.13	1.38	1.63	2.13	2.63	3.13
Cv		18	40	72	112	161	287	307	323

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

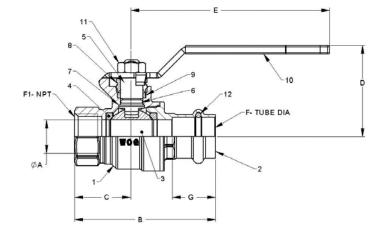


Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Threaded Ends
Blow-Out Proof Stem



MATERIALS LIST

	ERIALS LIST		
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailpiece	Brass, Forged	B283 C27450
3	Ball	Brass, Chrome Plating	B283 C27450
4	Ball Seat	PTFE	Commercial
5	Stem	Brass, Forged	B283 C27450
6	Stem O-Ring	Buna-N	D2000
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B124
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	Commercial
11	Handle Nut	Zinc Plated Steel	Commercial
12	Tube O-Ring	EPDM	D2000



<sup>\*</sup>Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88.

### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
A-PORT	INCHES	0.51	0.76	0.98	1.26	1.50	2.00
DIA	mm	13	19	25	32	38	51
В	INCHES	2.77	3.23	3.71	4.12	4.86	6.14
Ь	mm	70	82	94	105	123	156
С	INCHES	1.14	1.31	1.53	1.71	1.88	2.19
C	mm	29	33	39	43	48	56
D	INCHES	1.46	1.93	2.10	2.33	2.52	2.96
D	mm	37	49	53	59	64	75
_	INCHES	3.14	4.35	4.35	5.00	5.00	6.90
E	mm	80	110	110	127	127	175
F-TUBE	INCHES	0.63	0.88	1.13	1.38	1.63	2.13
DIA	mm	15	20	25	32	40	50
F1 NPT		1/2"-14	3/4"-14	1"-11.5	1 1/4"- 11.5	1 1/2"- 11.5	2"-11.5
G	INCHES	0.83	1.00	1.00	1.02	1.42	1.57
G	mm	21	25	25	26	36	40
Cv		18	40	72	112	161	287

†Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



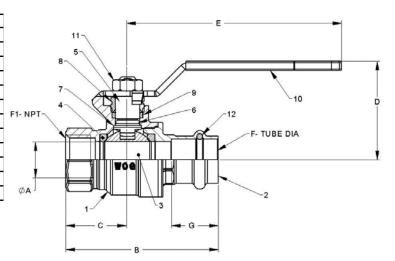
Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Threaded Ends
Blow-Out Proof Stem



**MATERIALS LIST** 

1417-71	LI LIALO LIOI		
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailpiece	Brass, Forged	B283 C27450
3	Ball	316 Stainless Steel	A276 S31600
4	Ball Seat	PTFE	Commercial
5	Stem	316 Stainless Steel	A276 S31600
6	Stem O-Ring	Buna-N	D2000
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B124
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	Commercial
11	Handle Nut	Zinc Plated Steel	Commercial
12	Tube O-Ring	EPDM	D2000

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### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
A-PORT	INCHES	0.51	0.76	0.98	1.26	1.50	2.00
DIA	mm	13	19	25	32	38	51
Ь	INCHES	2.77	3.23	3.71	4.12	4.86	6.14
В	mm	70	82	94	105	123	156
	INCHES	1.14	1.31	1.53	1.71	1.88	2.19
С	mm	29	33	39	43	48	56
	INCHES	1.46	1.93	2.10	2.33	2.52	2.96
D	mm	37	49	53	59	64	75
F	INCHES	3.14	4.35	4.35	5.00	5.00	6.90
Е	mm	80	110	110	127	127	175
F-TUBE	INCHES	0.63	0.88	1.13	1.38	1.63	2.13
DIA	mm	15	20	25	32	40	50
F1 NPT		1/2"-14	3/4"-14	1"-11.5	1 1/4"- 11.5	1 1/2"- 11.5	2"-11.5
-	INCHES	0.83	1.00	1.00	1.02	1.42	1.57
G	mm	21	25	25	26	36	40
Cv		18	40	72	112	161	287

†Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



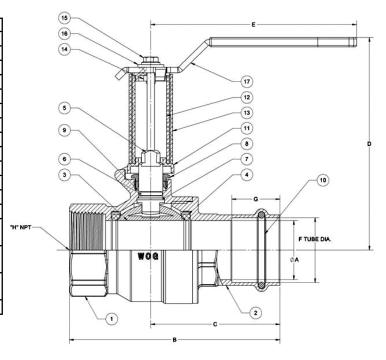
Tested and Certifited by IAMPO R&T to NSF/ANSI 61 and NSF/ANSI 372 for Lead Free Compliance.

Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Threaded Ends With
Extension Stem & Memory Stop
Blow-Out Proof Stem

### MATERIALS LIST

IVIAI	WATERIALS LIST						
ITEM	PART	MATERIALS	ASTM SPEC.				
1	Body	Brass, Forged	B283 C27450				
2	Tailpiece	Brass, Forged	B283 C27450				
3	Ball	Brass, Chrome Plating	B283 C27450				
4	Ball Seat	PTFE	Commercial				
5	Stem	Brass, Forged	B283 C27450				
6	Stem O-Ring	Buna-N	D2000				
7	Thrust Washer	PTFE	Commercial				
8	Gland Nut	Brass	B124				
9	Packing	PTFE	Commercial				
10	Handle	Zinc Plated Steel	Commercial				
11	Handle Bolt	Zinc Plated Steel	Commercial				
12	Tube O-Ring	EPDM	D2000				
13	Stem Stop Plate	Zinc Plated Steel	Commercial				
14	Internal Extension Tube	Zinc Plated Steel	Commercial				
15	External Extension Tube	Zinc Plated Steel	Commercial				
16	Upper Stem Adapter	Zinc Plated Steel	Commercial				
17	Memory Stop	Zinc Plated Steel	Commercial				

\*Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88.



### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
A PORT	INCHES	0.51	0.76	0.98	1.26	1.50	2.01
Ø	mm	13	19	25	32	38	51
В	INCHES	2.76	3.58	3.98	4.51	5.50	6.44
	mm	70	91	101	115	140	164
С	INCHES	1.63	1.92	2.18	2.75	3.46	3.46
	mm	41	49	55	70	88	88
D	INCHES	3.55	4.08	4.28	4.53	4.65	5.13
	mm	90	104	109	115	118	130
E	INCHES	3.28	4.38	4.38	4.38	6.97	6.97
	mm	83	111	111	111	177	177
F	INCHES	0.63	0.88	1.13	1.38	1.64	2.13
TUBE Ø	mm	16	22	29	35	42	54
G	INCHES	0.83	0.99	0.99	1.02	1.42	1.58
L G	mm	21	25	25	26	36	40
Н	THIRD Size	1/2" NPT	3/4" NPT	1" NPT	1 1/4 NPT	1 1/2" NPT	2" NPT
Cv		18	40	72	112	161	287

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



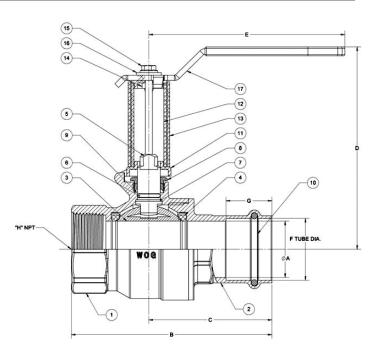
Tested and Certifited by IAMPO R&T to NSF/ANSI 372 for Lead Free Compliance.

Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Threaded Ends With
Extension Stem & Memory Stop
Blow-Out Proof Stem

### **MATERIALS LIST**

IVIAI	MATERIALS LIST						
ITEM	PART	MATERIALS	ASTM SPEC.				
1	Body	Brass, Forged	B283 C27450				
2	Tailpiece	Brass, Forged	B283 C27450				
3	Ball	316 Stainless Steel	A276 S31600				
4	Ball Seat	PTFE	Commercial				
5	Stem	316 Stainless Steel	A276 S31600				
6	Stem O-Ring	Buna-N	D2000				
7	Thrust Washer	PTFE	Commercial				
8	Gland Nut	Brass	B124				
9	Packing	PTFE	Commercial				
10	Handle	Zinc Plated Steel	B633				
11	Handle Bolt	Zinc Plated Steel	Commercial				
12	Tube O-Ring	EPDM	D2000				
13	Stem Stop Plate	Zinc Plated Steel	Commercial				
14	Internal Extension Tube	Zinc Plated Steel	Commercial				
15	External Extension Tube	Zinc Plated Steel	Commercial				
16	Upper Stem Adapter	Zinc Plated Steel	Commercial				
17	Memory Stop	Zinc Plated Steel	Commercial				

<sup>\*</sup>Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88.



### **DIMENSIONS**

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
A-PORT	INCHES	0.51	0.76	0.98	1.26	1.50	2.01
Ø	mm	13	19	25	32	38	51
В	INCHES	2.76	3.58	3.98	4.51	5.50	6.44
В	mm	70	91	101	115	140	164
С	INCHES	1.63	1.92	2.18	2.75	3.46	3.46
C	mm	41	49	55	70	88	88
D	INCHES	3.55	4.08	4.28	4.53	4.65	5.13
	mm	90	104	109	115	118	130
E	INCHES	3.28	4.38	4.38	4.38	6.97	6.97
	mm	83	111	111	111	177	177
F	INCHES	0.63	0.88	1.13	1.38	1.64	2.13
TUBE Ø	mm	16	22	29	35	42	54
G	INCHES	0.83	0.99	0.99	1.02	1.42	1.58
u	mm	21	25	25	26	36	40
Н		1/2" NPT	3/4" NPT	1" NPT	1 1/4 NPT	1 1/2" NPT	2" NPT
Cv		18	40	72	112	161	287

†Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

The information presented on this sheet is correct at the time of publication. Milwaukee Valve reserves the right to change design, and/or material specifications without notice. For the Installation, Operation and Maintenance Manual (IOM) see the Technical/Service Information section on our website. For the most current information access www.milwaukeevalve.com

Rev. 5 UP-23



Bronze Gate Valve For Potable Water
300 psig WOG †
Solid Wedge Disc • Non-Rising Stem
Threaded Bonnet • Threaded Ends
Dimensions and Workmanship Conform to MSS SP-80

### **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Bronze	B584 C89833
2	Bonnet	Bronze	B584 C89833
3	Wedge	Bronze	B584 C89833
4	Stem	Brass	B21 C46400, H02
5	Stuff Nut	Brass	B283 C37700
6	Check Nut	Brass	B283 C27450
7	Gland <sup>1</sup>	Brass	B283 C37700
8	Wheel Nut	Brass	Commercial
9	Handwheel	Mall. Iron	Commercial
10	Packing	Graphite	Commercial
11	Name Plate	Sh. Alum	Commercial
12	Body Seal <sup>2</sup>	PTFE	Commercial

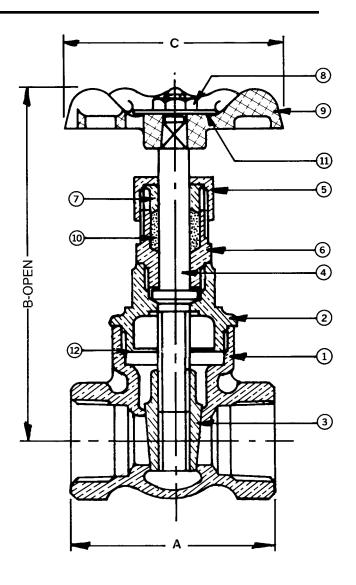
<sup>1</sup> Not used on 1/2" and smaller

### **DIMENSIONS**

Units	Size	Α	В	С	Cv
INCHES	1/4	1.75	3.63	2.00	5.6
mm		44	92	51	5.6
INCHES	3/8	1.81	3.63	2.00	10.7
mm		46	92	51	10.7
INCHES	1/2	2.00	3.63	2.00	17.6
mm		51	92	51	17.6
INCHES	3/4	2.13	4.38	2.50	32.0
mm		54	111	64	32.0
INCHES	1	2.56	5.00	2.75	54.0
mm		65	127	70	34.0
INCHES	1 1/4	2.78	5.31	3.13	97.0
mm		71	135	79	97.0
INCHES	1 1/2	2.81	6.34	3.50	105.0
mm		71	161	89	135.0
INCHES	2	3.31	7.44	3.75	230.0
mm		84	189	95	230.0
INCHES	2 1/2	4.19	9.25	4.75	337.0
mm		106	235	121	337.0
INCHES	3	4.63	11.00	5.25	536.0
mm		118	279	133	550.0

† Non-Shock

Note: 2 1/2" - 3" NSF/ANSI 61 Pending



**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

<sup>2</sup> Only used on 2 1/2" and 3" sizes

Bronze Gate Valve for Potable Water 200 psig @ 250°F † Solid Wedge Disc • Non-Rising Stem

Threaded Bonnet • Press Ends

**Dimensions and Workmanship Conform to MSS SP-80** 

### **MATERIALS LIST**

	WATERWALD LIGI						
ITEM	PART	MATERIALS	ASTM SPEC.				
1	Body	Bronze	B584 C89833				
2	Bonnet	Bronze	B584 C89833				
3	Wedge	Bronze	B584 C89833				
4	Stem	Brass	B21 C46400, H02				
5	Stuff Nut	Brass	B283 C37700				
6	Check Nut	Brass	B283 C27450				
7	Gland <sup>1</sup>	Brass	B283 C37700				
8	Wheel Nut	Brass	Commercial				
9	Handwheel	Mall. Iron	Commercial				
10	Packing	Graphite	Commercial				
11	Name Plate	Sh. Alum	Commercial				
12	Press Adapters	Brass Fitting w/ EPDM O-Ring	ASTM C27450				

<sup>1</sup> Not used on 1/2"

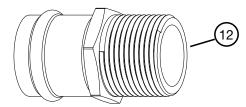
### (8) Α With Press Ends

### **DIMENSIONS**

	1010110					
Units	Size	STD INSERTION DEPTH	A	В	С	Cv
INCHES	1/2	.87	5.00	3.63	2.00	17.6
mm		22	127	92	51	17.0
INCHES	3/4	.98	5.71	4.38	2.50	32.0
mm		166	145	111	64	32.0
INCHES	1	.98	6.56	5.00	2.75	54.0
mm		166	167	127	70	34.0
INCHES	1 1/4	1.02	6.85	5.31	3.13	97.0
mm		26	174	135	79	97.0
INCHES	1 1/2	1.42	7.29	6.34	3.50	135.0
mm		36	185	161	89	133.0
INCHES	2	1.58	9.31	7.44	3.75	220.0
mm		40	237	189	95	230.0

† Non-Shock

Rev. 2



Press End Adapter (4151 Series)

\*Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Gate Valve for Potable Water
300 psig WOG †
Solid Wedge Disc • Non-Rising Stem
Threaded Bonnet • Solder Ends
Dimensions and Workmanship Conform to MSS SP-80

**MATERIALS LIST** 

IVIAI	WATERIALS LIST							
ITEM	PART	MATERIALS	ASTM SPEC.					
1	Body	Bronze	B584 C89833					
2	Bonnet	Bronze	B584 C89833					
3	Wedge	Bronze	B584 C89833					
4	Stem	Brass	B21 C46400, H02					
5	Stuff Nut	Brass	B283 C37700					
6	Check Nut	Brass	B283 C27450					
7	Gland <sup>1</sup>	Brass	B283 C37700					
8	Wheel Nut	Brass	Commercial					
9	Handwheel	Mall. Iron	Commercial					
10	Packing	Graphite	Commercial					
11	Name Plate	Sh. Alum	Commercial					

<sup>1</sup> Not used on 1/2" and smaller

# B-OPEN.

### **DIMENSIONS**

Units	Size	Α	В	C	D	E	Cv
INCHES	3/8	1.63	3.56	2.00	0.88	0.38	5.6
mm		41	91	51	22	10	5.6
INCHES	1/2	1.88	3.56	2.00	0.88	0.50	10.7
mm		48	91	51	22	13	10.7
INCHES	3/4	2.50	4.75	2.50	1.00	0.75	17.6
mm		64	121	64	25	19	17.6
INCHES	1	3.00	5.00	2.75	1.19	0.91	32.0
mm		76	127	70	30	23	32.0
INCHES	1 1/4	3.25	5.88	3.13	1.31	0.97	E4.0
mm		83	149	79	33	25	54.0
INCHES	1 1/2	3.63	6.50	3.50	1.44	1.09	07.0
mm		92	165	89	37	28	97.0
INCHES	2	4.31	7.44	3.75	1.63	1.34	105.0
mm		110	189	95	41	34	135.0

<sup>†</sup> Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Gate Valve for Potable Water
300 psig WOG †
Solid Wedge Disc • Rising Stem
Threaded Bonnet • Threaded Ends
Dimensions and Workmanship Conform to MSS SP-80

### **MATERIALS LIST**

	MATERIALS LIST						
ITEM	PART	MATERIALS	ASTM SPEC.				
1	Body	Bronze	B584 C89833				
2	Bonnet	Bronze	B584 C89833				
3	Wedge	Bronze	B584 C89833				
4	Stem	Brass	B21 C46400, H02				
5	Stuff Nut	Brass	B283 C27450				
6	Gland 1	Brass	B283 C27450				
7	Wheel Nut	Brass	Commercial				
8	Handwheel	Mall. Iron	Commercial				
9	Packing	Graphite	Commercial				
10	Name Plate	Sh. Alum	Commercial				

<sup>1</sup> Not used on 1/2" and smaller

### 9 NBACO-8 9 NBACO-8 3

### **DIMENSIONS**

Units	Size	Α	В	C	Cv	
INCHES	1/4	1.75	4.38	2.00	5.6	
mm		44	111	6	3.0	
INCHES	3/8	1.81	4.38	2.00	10.7	
mm		46	111	6	10.7	
INCHES	1/2	2.00	4.38	2.00	17.6	
mm		51	111	6	17.0	
INCHES	3/4	2.13	5.84	2.50	32.0	
mm		54	148	64	32.0	
INCHES	1	2.56	7.06	2.75	54.0	
mm		65	179	70	34.0	
INCHES	1 1/4	2.78	8.78	3.13	97.0	
mm		71	223	79	97.0	
INCHES	1 1/2	2.81	9.50	3.50	105.0	
mm		71	241	89	135.0	
INCHES	2	3.31	11.50	3.75	230.0	
mm		84	292	95	230.0	

<sup>†</sup> Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Gate Valve for Potable Water 200 psig @ 250°F † Solid Wedge Disc • Rising Stem

Threaded Bonnet • Press Ends

Dimensions and Workmanship Conform to MSS SP-80

### **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.			
1	Body	Bronze	B584 C89833			
2	Bonnet	Bronze	B584 C89833			
3	Wedge	Bronze	B584 C89833			
4	Stem	Brass	B21 C46400, H02			
5	Stuff Nut	Brass	B283 C27450			
61	Gland	Brass	B283 C27450			
7	Wheel Nut	Brass	Commercial			
8	Handwheel	Mall. Iron	Commercial			
9	Packing	Graphite	Commercial			
10	Name Plate	Sh. Alum	Commercial			
11	Press Adapter	Brass Fitting w/ EPDM O-Ring	ASTM C27450			

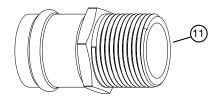
<sup>1</sup> Not used on 1/2"

## With Press Ends

### **DIMENSIONS**

Units	Size	STD INSERTION DEPTH	A	В	С	Cv
INCHES	1/2	.87	5.00	4.38	2.00	17.6
mm		22	127	111	51	17.0
INCHES	3/4	.98	5.71	5.84	2.50	32.0
mm		166	145	148	64	32.0
INCHES	1	.98	6.56	7.06	2.75	54.0
mm		166	167	179	70	54.0
INCHES	1 1/4	1.02	6.85	8.78	3.13	97.0
mm		26	174	223	79	97.0
INCHES	1 1/2	1.42	7.29	9.50	3.50	105.0
mm		36	185	241	89	135.0
INCHES	2	1.58	9.31	11.50	3.75	220.0
mm		40	236	292	95	230.0

<sup>†</sup> Non-Shock



Press End Adapter (4151 Series)

\*Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

**Bronze Gate Valve for Potable Water** 300 psig WOG †

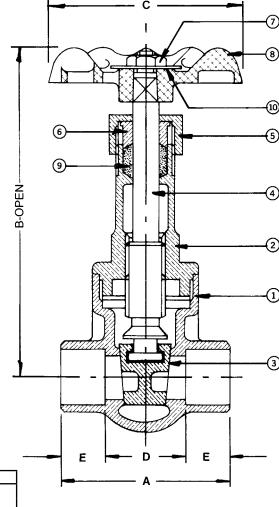
> Solid Wedge Disc • Rising Stem **Threaded Bonnet • Solder Ends**

**Dimensions and Workmanship Conform to MSS SP-80** 

### **MATERIALS LIST**

1717 11	MATERIALO LIOT					
ITEM	PART	MATERIALS	ASTM SPEC.			
1	Body	Bronze	B584 C89833			
2	Bonnet	Bronze	B584 C89833			
3	Wedge	Bronze	B584 C89833			
4	Stem	Brass	B21 C46400, H02			
5	Stuff Nut	Brass	B283 C27450			
6	Gland <sup>1</sup>	Brass	B283 C27450			
7	Wheel Nut	Brass	Commercial			
8	Handwheel	Mall. Iron	Commercial			
9	Packing	Graphite	Commercial			
10	Name Plate	Sh. Alum	Commercial			

<sup>1</sup> Not used on 1/2" and smaller



### **DIMENSIONS**

Units	Size	Α	В	С	D	E	Cv
INCHES	3/8	1.63	4.31	2.00	0.88	0.38	F 6
mm		41	110	51	22	10	5.6
INCHES	1/2	1.88	4.31	2.00	0.88	0.50	10.7
mm		48	110	51	22	13	10.7
INCHES	3/4	2.50	6.25	2.50	1.00	0.75	17.6
mm		64	159	64	25	19	17.6
INCHES	1	3.00	7.00	2.75	1.19	0.91	20.0
mm		76	178	70	30	23	32.0
INCHES	1 1/4	3.25	8.63	3.13	1.31	0.97	E40
mm		83	219	79	33	25	54.0
INCHES	1 1/2	3.63	9.50	3.50	1.44	1.09	07.0
mm		92	241	89	37	28	97.0
INCHES	2	4.31	11.50	3.75	1.63	1.34	105.0
mm		110	292	95	41	34	135.0

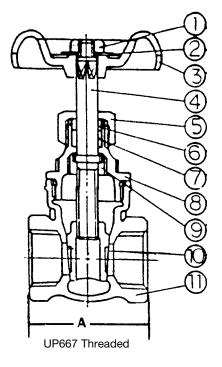
<sup>†</sup> Non-Shock

Note: Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Brass Gate Valve for Potable Water 200 WOG Threaded Bonnet Threaded Ends (UP667) • Solder Ends (UP668)

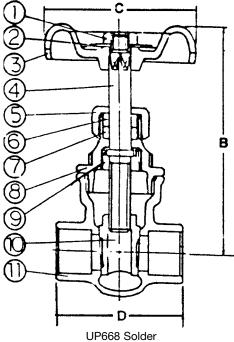
**MATERIALS LIST** 

IVIAI	WATERIALS LIST					
ITEM	PART	MATERIALS	ASTM SPEC.			
1	Handwheel Nut	Brass	B16 C36000			
2	Nameplate	Aluminum Sheet	Commercial			
3	Handwheel	Cast Iron	A48, Class 35			
4	Stem	Brass	B283 C27450			
5	Packing Nut	Forged Brass	B283 C27450			
6	Gland	Brass Rod	B283 C27450			
7	Packing Ring	PTFE	Commercial			
8	Bonnet	Forged Brass	B283 C27450			
9	Locknut	Brass Rod	B283 C27450			
10	Wedge	Forged Brass	B283 C27450			
11	Body	Forged Brass	B283 C27450			



### **DIMENSIONS**

Units	Size	Α	В	C	D	Cv	
INCHES	1/4	1.63	2.84	2.13	-	5.6	
mm		41	72	54		5.6	
INCHES	3/8	1.63	2.84	2.13	1.63	10.7	
mm		41	72	54	41	10.7	
INCHES	1/2	1.69	2.91	2.13	1.78	17.6	
mm		43	74	54	45	17.0	
INCHES	3/4	1.84	3.31	2.13	2.31	22.0	
mm		47	84	54	59	32.0	
INCHES	1	2.19	3.94	2.41	2.84	54.0	
mm		56	100	61	72	54.0	
INCHES	1 1/4	2.42	4.34	2.94	3.00	97.0	
mm		61	110	75	76	97.0	
INCHES	1 1/2	2.44	4.94	2.94	3.22	135.0	
mm		62	125	75	82	133.0	
INCHES	2	2.84	6.03	3.19	3.97	230.0	
mm		72	153	81	101	230.0	



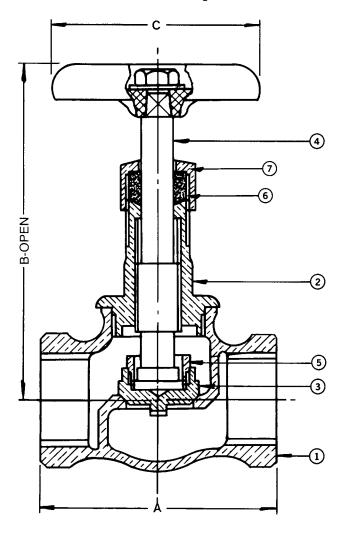
**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Globe Valve For Potable Water
300 psig WOG †
Bronze Disc
Threaded Bonnet • Threaded Ends
Dimensions and Workmanship Conform to MSS SP-80

**MATERIALS LIST** 

IVIAI	MATERIALS LIST					
ITEM	PART	MATERIALS	ASTM SPEC.			
1	Body	Bronze	B584 C89833			
2	Bonnet	Bronze	B584 C89833			
	Dies	Bronze	ASTM B584 C89833			
3	3 Disc	Brass	B21 C46400, H02			
4	Stem	Brass	ASTM B21 C46400, H02			
5	Disc Ring	Brass	ASTM B21 C46400, H02			
6	Packing	Graphite	Commercial			
7	Packing Nut	Brass	B16 C36000			
8	Handwheel	Mall. Iron	Commercial			
9	Identification Plate	Aluminum	Commercial			
10	Handwheel Nut	Brass	Commercial			

1/4" to 1/2" sizes have the disc integral with the stem and have no disc ring.



### **DIMENSIONS**

Units	Size	Α	В	C	Cv	
INCHES	1/8	1.63	3.06	2.00	0.6	
mm		41	78	51	0.6	
INCHES	1/4	1.63	3.06	2.00	1.2	
mm		41	78	51	1.2	
INCHES	3/8	1.81	3.19	2.00	0	
mm		46	81	51	2.2	
INCHES	1/2	2.31	3.63	2.25	2.6	
mm		59	92	57	3.6	
INCHES	3/4	2.56	3.94	2.50	6.7	
mm		65	100	64	0.7	
INCHES	1	2.94	4.38	2.75	11.1	
mm		75	111	70	11.1	
INCHES	1 1/4	3.38	5.19	3.13	20.0	
mm		86	132	79	20.0	
INCHES	1 1/2	3.69	5.75	3.50	20.0	
mm		94	146	89	28.0	
INCHES	2	4.44	6.75	4.00	48.0	
mm		113	172	102	40.0	

<sup>†</sup> Non-Shock

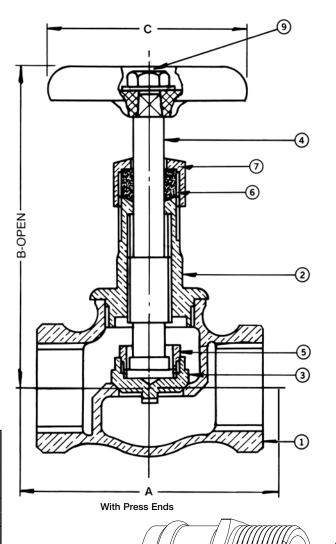
**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Globe Valve For Potable Water 200 psig @ 250°F † Bronze Disc Threaded Bonnet • Press Ends Dimensions and Workmanship Conform to MSS SP-80

**MATERIALS LIST** 

WATERWALD LIGH						
ITEM	PART	MATERIALS	ASTM SPEC.			
1	Body	Bronze	B584 C89833			
2	Bonnet	Bronze	B584 C89833			
		Bronze	B584 C89833			
3	Disc	Brass	B21 C46400, H02			
4	Stem	Brass	B21 C46400, H02			
5	Disc Ring	Brass	B21 C46400, H02			
6	Packing	Graphite	Commercial			
7	Packing Nut	Brass	B16 C36000			
8	Handwheel	Mall. Iron	Commercial			
9	Identification Plate	Aluminum	Commercial			
10	Handwheel Nut	Brass	Commercial			
11	Gland (not shown)	Brass	B16 C36000			
12	Press Adapter	Brass Fitting w/ EPDM O-Ring	B283 C27450			

1/2" sizes has the disc integral with the stem and have no disc ring.



Press End Adapter (4151 Series)

### **DIMENSIONS**

Units	Size	STD INSERTION DEPTH	A	В	С	Cv
INCHES	1/2	.87	5.31	3.63	2.25	3.6
mm		22	135	92	57	3.6
INCHES	3/4	.98	6.14	3.94	2.50	6.6
mm		166	156	100	64	0.0
INCHES	1	.98	6.94	4.38	2.75	11.1
mm		166	176	111	70	
INCHES	1 1/4	1.02	7.45	5.19	3.13	20.0
mm		26	189	132	79	20.0
INCHES	1 1/2	1.42	8.17	5.75	3.50	28.0
mm		36	208	146	89	20.0
INCHES	2	1.58	10.44	6.75	4.00	48.0
mm		40	265	172	102	46.0

† Non-Shock

\*Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Globe Valve For Potable Water
300 psig WOG †
Bronze Disc
Threaded Bonnet • Solder Ends
Dimensions and Workmanship Conform to MSS SP-80

\*1/2" sizes has the disc integral with the stem and have no disc ring.

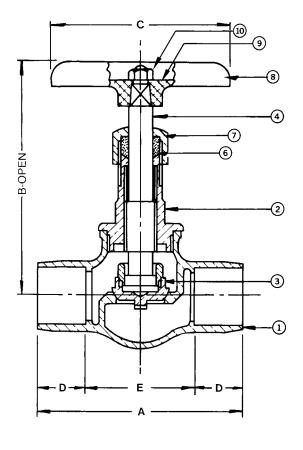
### **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Bronze	B584 C89833
2	Bonnet	Bronze	B584 C89833
O Diag		Bronze	B584 C89833, ASTM
3	Disc	Brass	B21 C46400, H02
4	Stem	Bronze	B21 C46400, H02
5	Disc Ring	Brass	B21 C46400, H02
6	Packing	Graphite	Commercial
7	Packing Nut	Brass	B16 C30000
8	Handwheel	Mall. Iron	Commercial
9	Identification Plate	Aluminum	Commercial
10	Handwheel Nut	Brass	Commercial

### **DIMENSIONS**

Units	Size	Α	В	C	D	D	Cv
INCHES	3/8	2.00	3.19	2.00	0.38	1.25	2.2
mm		51	81	51	10	32	2.2
INCHES	1/2	2.44	3.75	2.25	0.50	1.44	2.6
mm		62	95	57	13	37	3.6
INCHES	3/4	3.19	4.00	2.50	0.75	1.69	6.7
mm		81	102	64	19	43	6.7
INCHES	1	3.69	4.38	2.75	0.91	1.88	11 1
mm		94	111	70	23	48	11.1
INCHES	1 1/4	4.19	5.13	3.13	0.97	2.25	20.0
mm		106	130	79	25	57	20.0
INCHES	1 1/2	4.75	5.63	3.50	1.09	2.56	00.0
mm		121	143	89	28	65	28.0
INCHES	2	5.94	6.69	4.00	1.34	3.25	40.0
mm		151	170	102	34	83	48.0

† Non-Shock



**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



**Bronze Check Valve For Potable Water** 300 WOG+ (1/4" - 2") 200 psig WOG +(2 1/2" -3") **Horizontal Swing • Threaded Ends Dimensions and Workmanship Conform to MSS SP-80** 

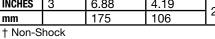
> \*NSF-61 approved to 2" 2 1/2"-3" pending NSF-61 approval

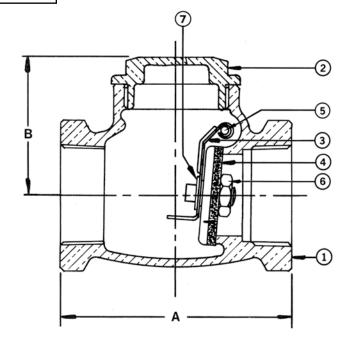
### **MATERIALS LIST**

141771	MATERIALS LIST							
ITEM	PART	MATERIALS	ASTM SPEC.					
1	Body	Bronze	B584 C89833					
2	Cap	Bronze	B584 C89833					
3	Lover	Stainless Steel (1/4"-2")	A276 S30200					
	Lever	Bronze (2 1/2"-3")	B584 C89833					
4	Disc	Brass	ASTM B21 C46400, H02 (1/4"-1 1/2")					
		Bronze	ASTM B584 C89833 (2"-3")					
		Stainless Steel	A276 S30400 (1"-2")					
5	Pin	Stainless Steel	A582 S30300 (1/4"-3/4") (2 1/2"-3")					
6	Disc Nut	Brass	B21 C46400 H02 (2 1/2"-3")					
7	Retaining Ring	Stainless Steel	A276 S30400					
8	Plug (not shown)	Brass	B21 C46400, H02					

### **DIMENSIONS**

	DIVILITORIO							
Units	Size	Α	В	Cv				
INCHES	1/4	2.13	1.44	3.3				
mm		54	37					
INCHES	3/8	2.13	1.44	6.0				
mm		54	37					
INCHES	1/2	2.31	1.44	10.0				
mm		59	37					
INCHES	3/4	2.63	1.69	18.0				
mm		67	43					
INCHES	1	3.25	2.00	31.0				
mm		83	51					
INCHES	1 1/4	3.56	2.13	54.0				
mm		91	54					
INCHES	1 1/2	4.00	2.38	76.0				
mm		102	60					
INCHES	2	4.75	2.81	131.0				
mm		130	208					
INCHES	2 1/2	6.00	3.63	233.8				
mm		152	92					
INCHES	3	6.88	4.19	286.4				
mm		175	106					



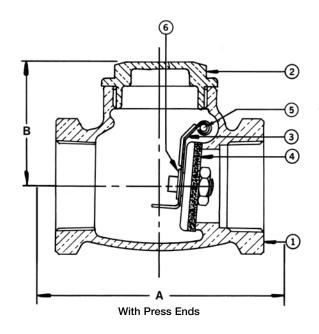


Note: Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Bronze Check Valve For Potable Water 200 psig @ 250°F † Horizontal Swing • Press Ends Dimensions and Workmanship Conform to MSS SP-80

### **MATERIALS LIST**

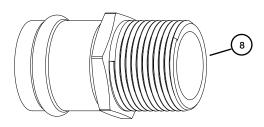
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Bronze	B584 C89833
2	Cap	Bronze	B584 C89833
3	Lever	Stainless Steel	A276 S30200
4	Disc	Brass	B21 C46400, H02 (1/2"-1 1/2") Incl.
	Disc	Diass	ASTM B584 C89833 (2")
5	Pin	Stainless Steel	A276 S30400 (1"-2") A582 S30300 (1/2"-3/4")
6	Retaining Ring	Stainless Steel	Commercial
7	Plug (not shown)	Brass	ASTM B21 C46400, H02
8	Press Adapter	Brass Fitting w/ EPDM O-Ring	ASTM C27450



### **DIMENSIONS**

	1010110				
Units	Size	STD INSERTION DEPTH	A	В	Cv
INCHES	1/2	.87	5.31	1.44	10.0
mm		22	135	37	10.0
INCHES	3/4	.98	6.21	1.69	18.0
mm		166	158	43	10.0
INCHES	1	.98	7.25	2.00	01.0
mm		166	184	51	31.0
INCHES	1 1/4	1.02	7.63	2.13	F40
mm		26	194	54	54.0
INCHES	1 1/2	1.42	8.48	2.38	76.0
mm		36	215	60	70.0
INCHES	2	1.58	10.75	2.81	131.0
mm	51	40	273	208	131.0





Press End Adapter (4151 Series)

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

<sup>\*</sup>Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

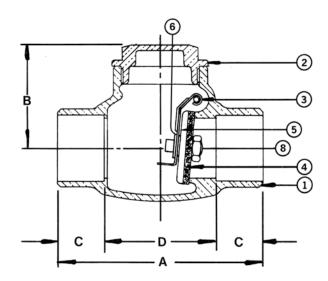


Bronze Check Valve For Potable Water 300 WOG† (3/8" - 2") 200 psig WOG †(2 1/2" -3") Bronze Disc Horizontal Swing • Solder Ends Dimensions and Workmanship Conform to MSS SP-80

2"-3" sizes are not certified to NSF/ANSI 61 (certification pending)

# **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Bronze	B584 C89833
2	Cap	Bronze	B584 C89833
3	Pin	Stainless Steel	A276 S30400 (3/8"-1") A582 S30300 (1 1/4"-2")
		Brass	B21 C46400, H02
4	Disc	Bronze	B584 C89833 (2"-3")
5	Lever	Stainless Steel	A276 S530200
6	Retaining Ring	Stainless Steel	A276 S530400
7	Plug (not shown)	Brass	B21 C46400, H02
8	Disc Nut	Brass	B21 C46400, H02 (2 1/2"-3")



### **DIMENSIONS**

Units	Size	Α	В	C	D	Cv
INCHES	3/8	2.25	1.44	.38	1.50	6.0
mm		57	37	10	38	6.0
INCHES	1/2	2.56	1.44	.50	1.56	10.0
mm		65	37	13	40	10.0
INCHES	3/4	3.31	1.69	.75	1.75	10.0
mm		84	43	19	45	18.0
INCHES	1	4.00	1.97	.91	2.19	31.0
mm		102	50	23	56	31.0
INCHES	1 1/4	4.25	2.16	.97	2.31	E40
mm		108	55	25	59	54.0
INCHES	1 1/2	4.94	2.41	1.09	2.75	76.0
mm		125	61	28	70	76.0
INCHES	2	6.13	2.81	1.34	3.44	131.0
mm		156	72	34	87	131.0
INCHES	2 1/2	7.38	3.63	1.48	4.42	233.8
mm		187	92	38	112	200.0
INCHES	3	8.50	4.19	1.66	5.19	286.4
mm		216	106	42	132	200.4

<sup>†</sup> Non-Shock

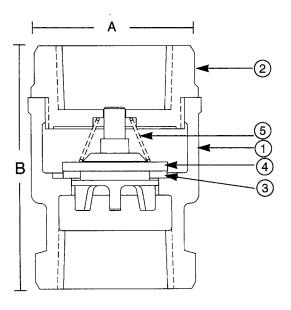
**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

**Bronze Lift Check Valve For Potable Water** 250 psig WOG † **PTFE Disc** 

**Spring Loaded • Threaded Ends** 

# **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Cast Bronze	B584 C89833
2	Tail Piece	Cast Bronze	B584 C89833
3	Disc	PTFE	Commercial
4	Disc Holder	Cast Bronze	B584 C89833
5	Spring	Stainless Steel	A276 S30400



# **DIMENSIONS**

Units	Size	Α	В	Cv	
INCHES	3/8	1.22	1.97	2.5	
mm		31	50	2.5	
INCHES	1/2	1.22	2.09	4.1	
mm		31	53	4.1	
INCHES	3/4	1.50	2.31	7.6	
mm		38	59	1.0	
INCHES	1	1.91	2.66	10.0	
mm		48	67	13.0	
INCHES	1 1/4	2.16	3.09	23.0	
mm		55	79	23.0	
INCHES	1 1/2	2.59	3.31	21.0	
mm		66	84	31.0	
INCHES	2	3.13	3.78	E4.0	
mm		79	96	54.0	

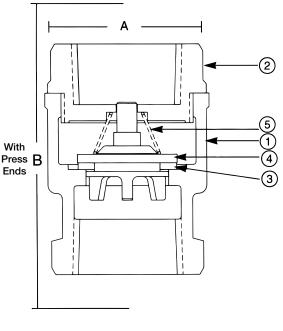
<sup>†</sup> Non-Shock

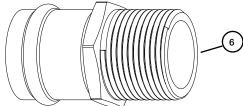
Note: Check Valves may be installed in both the horizontal and vertical lines with upward flow or in any intermediate position.

Note: Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

### **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Cast Bronze	B584 C89833
2	Tail Piece	Cast Bronze	B584 C89833
3	Disc	PTFE	Commercial
4	Disc Holder	Cast Bronze	B584 C89833
5	Spring	Stainless Steel	A276 S30400
6	Press Adapter	Brass Fitting w/	B283 C27450





Press End Adapter (4151 Series)

Do not use for reciprocating air compressor service.

Note 1: Check Valves may be installed in both the horizontal and vertical lines with upward flow or in any intermediate position.

### DIMENSIONS

DIMENSIONS						
Units	Size	STD Insertion Depth	A	В	Cv	
INCHES	1/2	.87	1.22	4.22	4.1	
mm		22	31	107	4.1	
INCHES	3/4	.98	1.50	5.08	7.6	
mm		166	38	129	1 7.0	
INCHES	1	.98	1.91	5.91	13.0	
mm		166	48	150	13.0	
INCHES	1 1/4	1.02	2.16	6.23	22.0	
mm		26	55	158	23.0	
INCHES	1 1/2	1.42	2.59	7.07	31.0	
mm		36	66	180	31.0	
INCHES	2	1.58	3.13	9.13	54.0	
mm		40	79	232	34.0	

<sup>†</sup> Non-Shock

\*Both the valve and 4151 series press end adapters are approved by IAPMO to NSF / ANSI 372 for "lead free" compliance.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).





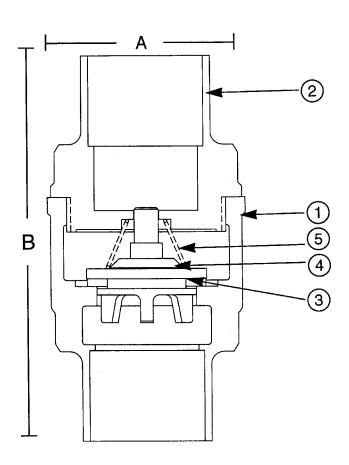
# **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Cast Bronze	B584 C89833
2	Tail Piece	Cast Bronze	B584 C89833
3	Disc	PTFE	Commercial
4	Disc Holder	Cast Bronze	B584 C89833
5	Spring	Stainless Steel	A276 S30400

### **DIMENSIONS**

Units	Size	Α	В	Cv	
INCHES	3/8	1.22	2.16	0.5	
mm		31	55	2.5	
INCHES	1/2	1.22	2.41	4.1	
mm		31	61	4.1	
INCHES	3/4	1.50	2.81	7.6	
mm		38	71	7.6	
INCHES	1	1.91	3.53	13.0	
mm		48	90	13.0	
INCHES	1 1/4	2.16	4.88	23.0	
mm		55	124	23.0	
INCHES	1 1/2	2.59	4.22	21.0	
mm		66	107	31.0	
INCHES	2	3.13	5.09	54.0	
mm		79	129	54.0	

<sup>†</sup> Non-Shock



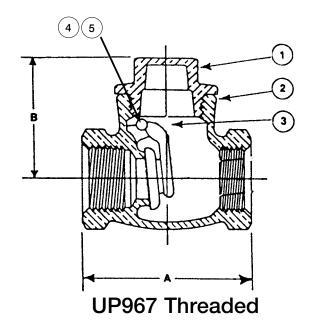
**Note:** Check Valves may be installed in both the horizontal and vertical lines with upward flow or in any intermediate position.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Brass Swing Check Valve for Potable Water
200 WOG †
Brass Disc
Threaded Bonnet
Threaded Ends (UP967) • Solder Ends (UP968)

# **MATERIALS LIST**

ITEM	PART	MATERIALS	ASTM SPEC.
1	Cap	Forged Brass	B283, C27450
2	Body	Forged Brass	B283, C27450
3	Disc	Forged Brass	B283, C27450
4	Side Plug	Stainless Steel	A276, S30400
5	Pin	Stainless Steel	A276, S30400



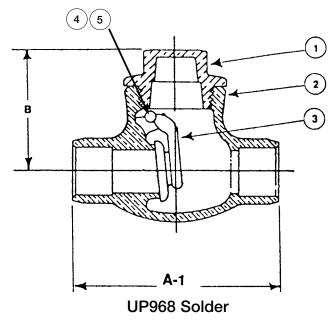
### **DIMENSIONS**

Units	Size	Α	A-1	В
INCHES	3/8	1.82	-	1.35
mm		46	-	34
INCHES	1/2	1.86	2.18	1.35
mm		47	55	34
INCHES	3/4	2.11	2.85	1.53
mm		54	72	39
INCHES	1	2.52	3.46	1.74
mm		64	88	44
INCHES	1 1/4	2.72	3.70	1.99
mm		69	94	51
INCHES	1 1/2	3.23	4.33	2.28
mm		82	110	58
INCHES	2	3.70	5.12	2.48
mm		94	130	63
INCHES	2 1/2	5.20	6.73	3.11
mm		132	171	79
INCHES	3	5.83	7.48	3.81
mm		148	190	97

Warning: DO NOT USE for reciprocation

air compressor service.

† Non-Shock

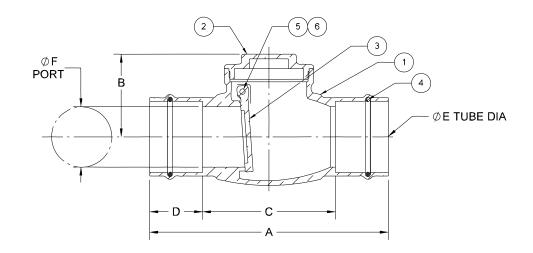


**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Brass Swing Check Valve for Potable Water 200 psig @ 250°F † Threaded Bonnet Horizontal Swing • Press Ends

**MATERIALS LIST** 

	I	1	
ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass	B283, C27450
2	Cap	Brass	B283, C27450
3	Disc	Brass	B283, C27450
4	O-Ring	EPDM	Commercial
5	Pin	Stainless Steel	A276, S30400
6	Side Plug	Brass	B124 C27450



### **DIMENSIONS**

Units	Size	Α	В	C	D	E	F
INCHES	1/2	3.35	1.38	1.70	0.83	0.63	0.50
mm		85	35	43	21	16	13
INCHES	3/4	3.74	1.43	1.75	0.99	0.88	0.75
mm		95	36	45	25	23	19
INCHES	1	4.36	1.74	2.38	0.99	1.13	0.93
mm		111	44	61	25	29	24
INCHES	1 1/4	4.97	1.99	2.92	1.02	1.38	1.24
mm		126	51	74	26	35	32
INCHES	1 1/2	6.13	2.28	3.30	1.42	1.63	1.38
mm		156	58	84	36	42	35
INCHES	2	7.16	2.48	3.99	1.59	2.13	1.81
mm		182	63	101	40	54	46

† Non-Shock

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

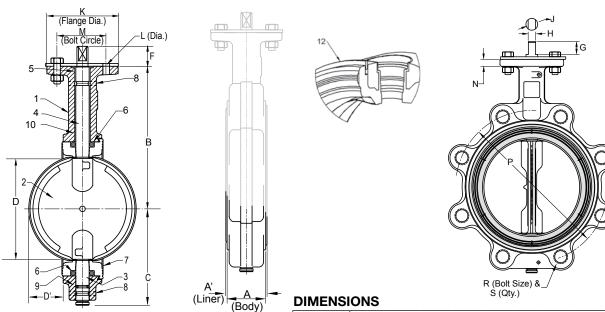
<sup>\*</sup> Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88. For installation instructions please see engineering section on website.



# CL Series-Rev. D 2"-12"

Iron Butterfly Valve for Potable Water 200 psi Non-Shock WOG Bi-Directional Dead End Service to 200 psi Max Specifications: API-609 MSS SP-67 Type 1





# **MATERIALS LIST**

ITEM	PART	MATERIALS			
1	BODY	CAST IRON ASTM A126 CL B			
2	DISC	ALUMINUM BRONZE ASTM B148			
3	BOTTOM STEM	STAINLESS STEEL TYPE 416			
4	TOP STEM	STAINLESS STEEL TYPE 416			
5	TOP BEARING	REINFORCED NYLON			
6	SEAL	EPDM			
7	LINER	EPDM			
8	ROLL PIN	STAINLESS STEEL			
9	STEM SEAL	EPDM			
10	LOWER BEARING	REINFORCED NYLON			
		LEVER HANDLE			
		EPOXY COATED LEVER HANDLE			
11	OPERATOR	GEAR OPERATOR			
''	OI LIMION	GEAR OPERATOR WITH			
		MEMORY STOP			
		GEAR OPERATOR WITH LOCK			
12	RETAINING RING	ST1066 SPRING STEEL (65Mn)			

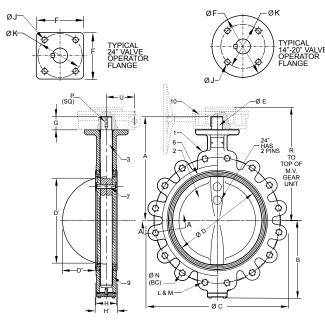
		VALVE SIZE								
	INCHES	2	2-1/2	3	4	5	6	8	10	12
	DN	50	65	80	100	125	150	200	250	300
A (Body)	INCHES	1.69	1.81	1.81	2.07	2.19	2.19	2.38	2.69	3.06
A (Body)	mm	43	46	46	52	55	55	60	68	78
A <sup>1</sup> (Liner)	INCHES	1.82	1.94	1.94	2.20	2.32	2.32	2.51	2.82	3.21
A' (Liller)	mm	46	49	49	55	58	58	63	71	82
В	INCHES	5.50	6.00	6.25	7.00	7.53	8.00	9.38	10.56	12.06
ь	mm	139	152	158	177	191	203	238	268	306
С	INCHES	3.06	3.31	3.75	4.25	4.94	5.56	5.56	7.88	9.25
	mm	77	84	95	108	125	141	166	200	235
D (Chord Dia)	INCHES	1.49	2.01	2.64	3.67	4.71	5.66	7.72	9.70	11.68
D (Cilota Dia)	mm	37	51	67	93	119	143	196	246	296
D <sup>1</sup> (Intrusion)	INCHES	0.28	0.44	0.69	1.06	1.50	1.94	2.84	3.69	4.50
D. (Intrusion)	mm	7	11	17	27	38	49	72	93	114
F	INCHES	1.13	1.13	1.13	1.13	1.13	1.13	1.50	1.50	1.50
г	mm	28	28	28	28	28	28	38	38	38
G	INCHES	0.81	0.81	0.81	0.81	0.81	0.81	1.06	1.06	1.06
	mm	20	20	20	20	20	20	27	27	27
н	INCHES	0.35	0.35	0.35	0.40	0.40	0.44	0.53	0.71	0.71
"	mm	8	8	8	10	10	11	13	18	18
J	INCHES	0.50	0.50	0.50	0.56	0.56	0.62	0.75	1.00	1.00
J	mm	12	12	12	14	14	14	19	25	25
K		4	4	4	4	4	4	6	6	6
L (Dia)	INCHES	0.44	0.44	0.44	0.44	0.44	0.44	0.56	0.56	0.56
L (Dia)	mm	11	11	11	11	11	11	14	14	14
М	INCHES	3.25	3.25	3.25	3.25	3.25	3.25	5.00	5.00	5.00
IVI	mm	82	82	82	82	82	82	127	127	127
N	INCHES	0.44	0.44	0.44	0.44	0.44	0.44	0.50	0.50	0.50
N	mm	11	11	11	11	11	11	12	12	12
Р	INCHES	4.75	5.50	6.00	7.50	8.50	9.50	11.75	14.25	17.00
	mm	120	139	152	190	215	241	298	362	431
R		5/8-11	5/8-11	5/8-11	5/8-11	3/4-10	3/4-10	3/4-10	7/8-9	7/8-9
S		4	4	4	8	8	8	8	12	12

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

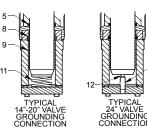


Iron Butterfly Valve for Potable Water 150 psi Non-Shock WOG Dead End Service to 150 psi Max Specifications: API-609 MSS SP-67 Type 1









	VALVE SIZE						
	INCHES	14	16	18	20	24	
	DN	352	406	457	508	610	
	INCHES	15.50	16.75	18.50	19.75	22.43	
A	mm	398	425	469	501	569	
_	INCHES	11.56	12.69	13.63	15.13	18.06	
В	mm	258	322	346	384	458	
С	INCHES	21.00	23.50	25.00	27.50	32.10	
	mm	533	596	635	698	815	
_	INCHES	13.25	15.50	17.25	19.25	23.38	
D	mm	336	398	438	489	598	
D <sup>1</sup> (Chord Dia.)	INCHES	13.53	14.97	16.91	18.84	22.76	
D'(Cnord Dia.)	mm	343	380	429	478	578	
D <sup>11</sup> (Intrusion)	INCHES	5.00	5.80	6.40	7.10	8.70	
וועם (Intrusion)	mm	127	146	162	181	220	
_	INCHES	1.63	1.63	2.13	2.13	2.13	
E	mm	41	41	54	54	54	
F	INCHES	6.50	6.50	9.50	9.50	7.50	
r	mm	165	165	241	241	190	
_	INCHES	2.00	2.00	3.00	3.00	3.06	
G	mm	50	50	76	76	77	
11 (0 - 4 )	INCHES	3.06	4.00	4.50	5.00	6.06	
H (Body)	mm	77	101	114	127	153	
H <sup>1</sup> (Liner)	INCHES	3.19	4.13	4.63	5.13	6.19	
H · (Liner)	mm	81	104	117	130	157	
J	INCHES	0.69	0.69	0.81	0.81	0.81	
J	mm	17	17	20	20	20	
	INCHES	5.25	5.25	7.50	7.50	7.50	
K	mm	133	133	190	190	190	
L	No. of Holes	12	16	16	20	20	
М	Thread Size	1-8	1-8	1 1/8-7	1 1/8-7	1 1/4-7	
.,	INCHES	18.75	21.25	22.75	25.00	29.50	
N	mm	476	530	577	635	749	
D ((K Ci)	INCHES	0.38	0.38	0.50	0.50	0.50	
P (Key Size)	mm	9	9	12	12	12	
ь	INCHES	17.25	18.75	19.63	20.88	25.00	
R	mm	438	476	458	530	635	
	INCHES	3.13	3.13	4.50	4.50	4.63	
U	mm	79	79	114	114	117	

# **MATERIALS LIST**

ITEM	PART	MATERIALS
1	BODY	CAST IRON ASTM A126 CL. B
2	DISC	ALUMINUM BRONZE ASTM B148
3	STEM	STAINLESS STEEL TYPE 416
4	TOP BEARING	REINFORCED NYLON
5	STEM O-RING	EPDM
6	LINER	EPDM
7	STEM PIN	ANSI 4140 OR AISI 6150
8	LINER O-RING	EPDM
9	LOWER BEARING	REINFORCED NYLON
10	OPERATOR	GEAR OPERATOR  GEAR OPERATOR WITH MEMO- RY STOP  GEAR OPERATOR WITH LOCK
11 14"-20"	GROUNDING SPRING	STAINLESS STEEL TYPE 302
12 24" Only	GROUNDING BALL	AISI 1022
13 24" Only	TENSION SCREW	AISI 1020

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

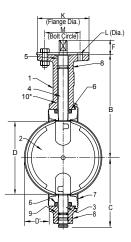


ML133E/ML233E/ML333E\* 2"-12"

Iron Butterfly Valve for Potable Water 200 psi Non-Shock WOG Bi-Directional Dead End Service to 200 psi Max

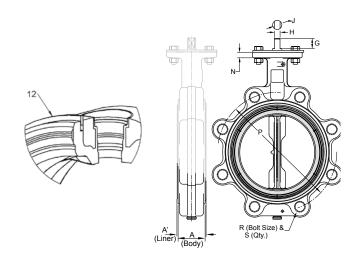
Specifications: API-609 MSS SP-67 Type 1





Approved by U.S. Coast Guard for use in Category A service as described in Title 46 Code of Federal Regulations 56.20-15.

Bi-Directional Dead End Service to 200 PSI Max. EPDM Only.



### **MATERIALS LIST**

ITEM	PART	MATERIALS
1	BODY	DUCTILE IRON-ASTM A536
2	DISC	ALUMINUM BRONZE- ASTM B 148**
3	BOTTOM STEM	STAINLESS STEEL TYPE 416
4	TOP STEM	STAINLESS STEEL TYPE 416
5	TOP BEARING	REINFORCED NYLON
6	SEAL	
7	LINER	EPDM
8	ROLL PIN	STAINLESS STEEL
9	STEM SEAL	EPDM, BUNA, VITON
10	LOWER BEARING	REINFORCED NYLON
		LEVER HANDLE
		EPOXY COATED LEVER HANDLE
		GEAR OPERATOR
11	OPERATOR	GEAR OPERATOR WITH MEMORY STOP
		GEAR OPERATOR WITH LOCK
		ACTUATOR-AIR/AIR
		ACTUATOR-AIR/SPRING
		ACTUATOR-ELECTRIC
12	RETAINING RING	1066 SPRING STEEL (65Mn)

<sup>\*</sup>Provided on 8", 10" and 12".

### **DIMENSIONS**

		VALVE SIZE								
	INCHES	2	2-1/2	3	4	5	6	8	10	12
	DN	50	65	80	100	125	150	200	250	300
A (Dadu)	INCHES	1.69	1.81	1.81	2.07	2.19	2.19	2.38	2.69	3.06
A (Body)	mm	43	46	46	52	55	55	60	68	78
A <sup>1</sup> (Body)	INCHES	1.82	1.94	1.94	2.20	2.32	2.32	2.51	2.82	3.21
A (Body)	mm	46	49	49	55	58	58	63	71	82
В	INCHES	5.50	6.00	6.25	7.00	7.53	8.00	9.38	10.56	12.06
	mm	139	152	158	177	191	203	238	268	306
С	INCHES	3.06	3.31	3.75	4.25	4.94	5.56	5.56	7.88	9.25
·	mm	77	84	95	108	125	141	166	200	235
D (Chord Dia)	INCHES	1.49	2.01	2.64	3.67	4.71	5.66	7.72	9.70	11.68
D (Cliora Dia)	mm	37	51	67	93	119	143	196	246	296
p1 (1-4	INCHES	0.28	0.44	0.69	1.06	1.50	1.94	2.84	3.69	4.50
D <sup>1</sup> (Intrusion)	mm	7	11	17	27	38	49	72	93	114
F	INCHES	1.13	1.13	1.13	1.13	1.13	1.13	1.50	1.50	1.50
	mm	28	28	28	28	28	28	38	38	38
G	INCHES	0.81	0.81	.81.81	0.81	0.81	0.81	1.06	1.06	1.06
•	mm	20	20	20	20	20	20	27	27	27
н	INCHES	0.35	0.35	0.35	0.40	0.40	0.44	0.53	0.71	0.71
	mm	8	8	8	10	10	11	13	18	18
J	INCHES	0.50	0.50	0.50	0.56	0.56	0.62	0.75	1.00	1.00
J	mm	12	12	12	14	14	14	19	25	25
K		4	4	4	4	4	4	6	6	6
L (Dia)	INCHES	0.44	0.44	0.44	0.44	0.44	0.44	0.56	0.56	0.56
L (Dia)	mm	11	11	11	11	11	11	14	14	14
м	INCHES	3.25	3.25	3.25	3.25	3.25	3.25	5.00	5.00	5.00
IVI	mm	82	82	82	82	82	82	127	127	127
N	INCHES	0.44	0.44	0.44	0.44	0.44	0.44	0.50	0.50	0.50
N	mm	11	11	11	11	11	11	12	12	12
Р	INCHES	4.75	5.50	6.00	7.50	8.50	9.50	11.75	14.25	17.00
	mm	120	139	152	190	215	241	298	362	431
R		5/8-11	5/8-11	5/8-11	5/8-11	3/4-10	3/4-10	3/4-10	7/8-9	7/8-9
S		4	4	4	8	8	8	8	12	12

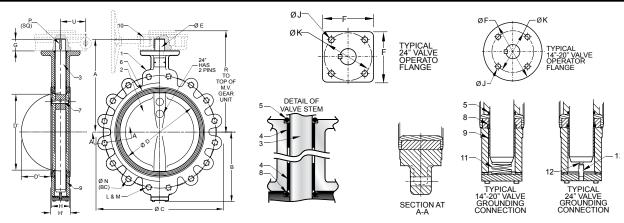
**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).



# ML133E/ML333E 14"-24"

Iron Butterfly Valve for Potable Water 150 psi Non-Shock WOG Dead End Service to 150 psi Max Specifications: API-609 MSS SP-67 Type 1





### **MATERIALS LIST**

MATERIALS LIST							
ITEM	PART	MATERIALS					
1	BODY	DUCTILE IRON ASTM A536					
2	DISC	ALUMINUM BRONZE ASTM B 148					
3	STEM	STAINLESS STEEL TYPE 416					
4	TOP BEARING	REINFORCED NYLON					
5	STEM O-RING	EPDM, BUNA, VITON (1)					
6	LINER	EPDM					
7	STEM PIN	ANSI 4140 OR AISI 6150					
8	LINER O-RING	EPDM					
9	LOWER BEARING	REINFORCED NYLON					
10	OPERATOR	GEAR OPERATOR  GEAR OPERATOR WITH MEMORY STOP  GEAR OPERATOR WITH LOCK ACTUATOR-AIR/AIR (1) ACTUATOR-AIR/SPRING (1) ACTUATOR-ELECTRIC (1)					
11 14"-20"	GROUNDING SPRING	STAINLESS STEEL TYPE 302					
12 24" Only	GROUNDING BALL	AISI-1022					
13 24" Only	TENSION SCREW	AISI-1020					

### **DIMENSIONS**

	VALVE SIZE						
	INCHES	14	16	18	20	24	
	DN	352	406	457	508	610	
Α	INCHES	15.50	16.75	18.50	19.75	22.43	
A	mm	398	425	469	501	569	
В	INCHES	11.56	12.69	13.63	15.13	18.06	
В	mm	258	322	346	384	458	
С	INCHES	21.00	23.50	25.00	27.50	32.10	
C	mm	533	596	635	698	815	
	INCHES	13.25	15.50	17.25	19.25	23.38	
D	mm	336	398	438	489	598	
D <sup>1</sup> (Chord Dia.)	INCHES	13.53	14.97	16.91	18.84	22.76	
D'(Cnord Dia.)	mm	343	380	429	478	578	
D <sup>11</sup> (Intrusion)	INCHES	5.00	5.80	6.40	7.10	8.70	
יים (intrusion)	mm	127	146	162	181	220	
E	INCHES	1.63	1.63	2.13	2.13	2.13	
_	mm	41	41	54	54	54	
F	INCHES	6.50	6.50	9.50	9.50	7.50	
r	mm	165	165	241	241	190	
_	INCHES	2.00	2.00	3.00	3.00	3.06	
G	mm	50	50	76	76	77	
	INCHES	3.06	4.00	4.50	5.00	6.06	
H (Body)	mm	77	101	114	127	153	
H <sup>1</sup> (Liner)	INCHES	3.19	4.13	4.63	5.13	6.19	
H · (Liner)	mm	81	104	117	130	157	
	INCHES	0.69	0.69	0.81	0.81	0.81	
J	mm	17	17	20	20	20	
.,	INCHES	5.25	5.25	7.50	7.50	7.50	
K	mm	133	133	190	190	190	
L	No. of	12	16	16	20	20	
	Holes						
M	Thread Size	1-8	1-8	1 1/8-7	1 1/8-7	1 1/4-7	
	INCHES	18.75	21.25	22.75	25.00	29.50	
N	mm	476	530	577	635	749	
D. // O	INCHES	0.38	0.38	0.50	0.50	0.50	
P (Key Size)	mm	9	9	12	12	12	
_	INCHES	17.25	18.75	19.63	20.88	25.00	
R	mm	438	475	458	530	635	
	INCHES	3.13	3.13	4.50	4.50	4.63	
U	mm	79	79	114	114	117	

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

**Threaded Ends** 



# **UPBBTSCL/UPBBTSCS02L** 1"-2"





### **MATERIAL LIST**

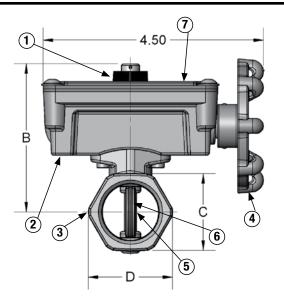
ITEM	PART	MATERIAL	ASTM SPEC
1	Indicator	Sintered Iron	F0008P
2	Housing	Bronze	ASTM 584
3	Body	Bronze	ASTM 584
4	Handle	Brass	
5	Disc	Stainless Steel	Type 304
6	Disc Seal	EPDM	
7	Cover	Die Cast Aluminum	

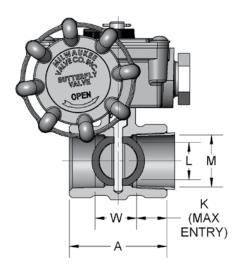
ALL DIMENSIONS-INCHES								
SIZE	1"	1-1/4"	1-1/2"	2"				
Α	2.13	2.63	2.88	3.25				
В	3.94	4.28	4.5	5				
С	1.56	1.94	2.19	2.75				
D	1.72	2.11	2.38	3.07				
K	0.66	0.73	0.73	0.79				
L	0.83	0.9	0.1	1.41				
M-40	1.1	1.38	1.61	2.07				
M-80	0.96	1.28	1.5	1.94				
N-40	2.25	2	2.5	2.25				
W	1.13	1.25	1.41	1.69				

M-40 ARE DIMENSIONS USING
SCHEDULE 40 PIPE
M-80 ARE DIMENSIONS USING
SCHEDULE 80 PIPE
N-40 IS FLOW RESISTANCE
EXPRESSED IN EQUIVALENT LENGTH OF
SCHEDULE 40 PIPE
W IS THE WRENCH MAKE-UP LENGTH

### **FEATURES**

- Slow opening and closing
- Quarter turn operation
- Water Hammer elimination
- Optional internal tamper switch (Indoor/Outdoor use).
  - Signals disc movement
  - Factory or Field installation
  - 10 Amp / 115 VAC-60 Hz
  - 0.5 Amp / 28 VDC





UPBBTSCL SIZES 1", 1-1/4", 1-1/2", 2"

UPBBTSCO2L (INCLUDES SWITCH) SIZES 1", 1-1/4", 1-1/2", 2"

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).